



CASEMENT 65-T

Confidence that reaches
new heights, choose
BALEXCO

CONTENTS

Test Report	1
Profile List	3
Profile Details	8
Sections	19
Cutting List	58
Machining	85
List of Accessories	118
Gaskets, Brush seal, Polyamides List	126



TEST REPORT



Bahrain Aluminum Extrusion CO (BALEXCO) B.S.C.C
Building 267, Road 105, Block 601 | Sitra | Industrial Area,
P.O Box 1053, Manama, Kingdom of Bahrain

Test results

Balcony door 1 sash side hung (Balexco 65TB), size W=1242 mm;
H=2150 mm passed the EU test for Air leakage EN12207; Water
resistance EN12208; Wind load EN12210



Air leakage
EN12207

Class 4



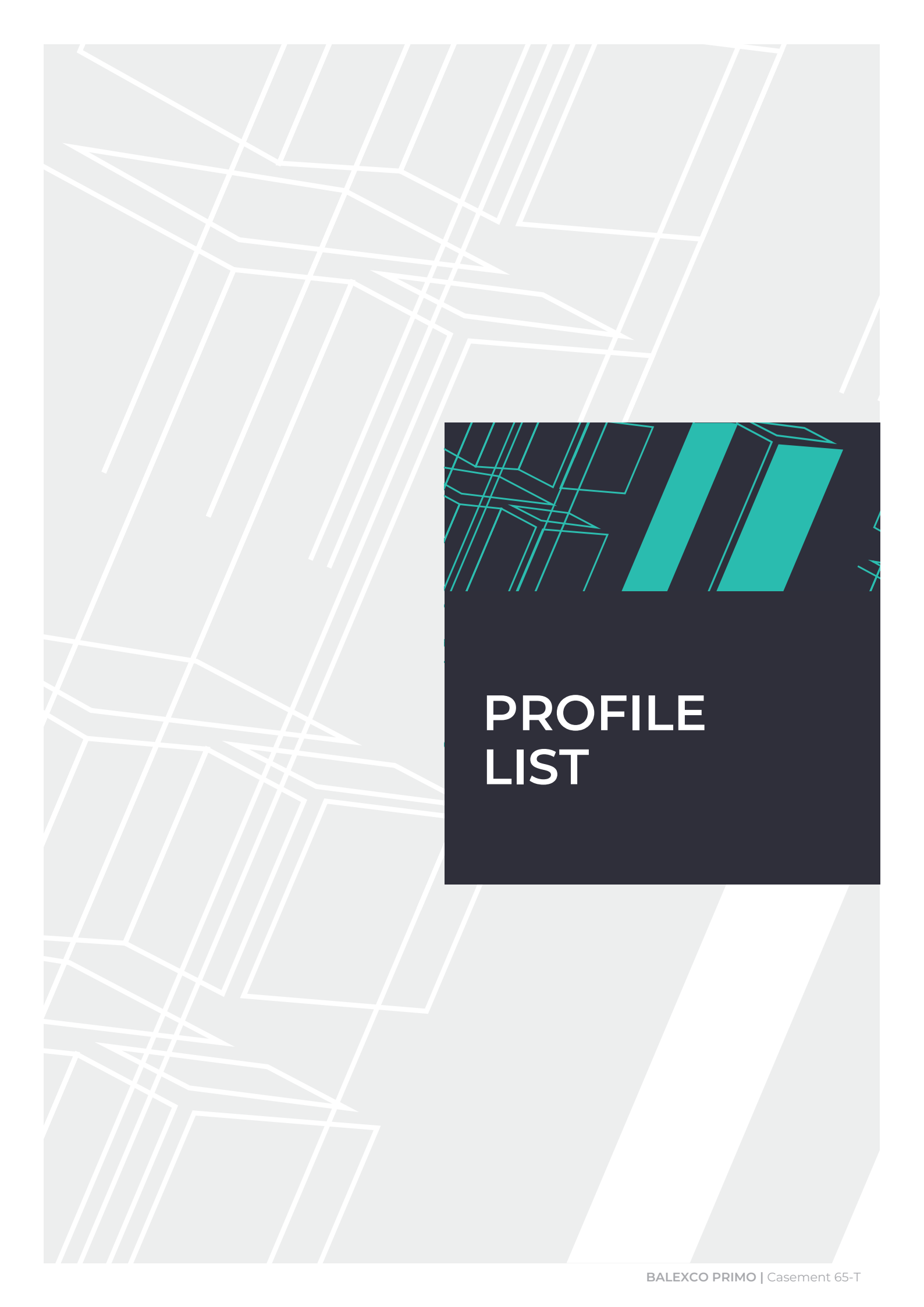
Water resistance
EN12208

E750



Wind load
EN12210

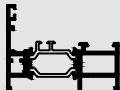
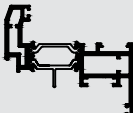
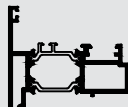
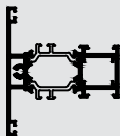
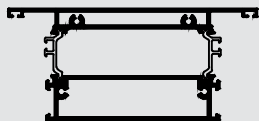
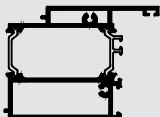
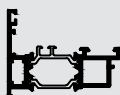
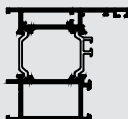
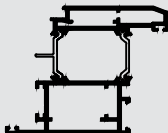
C5



PROFILE LIST

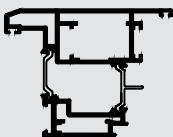
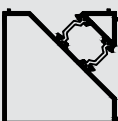
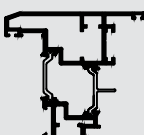
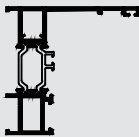
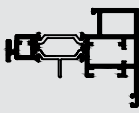
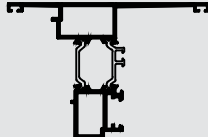
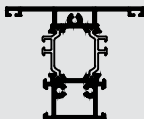
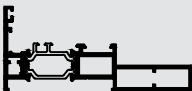
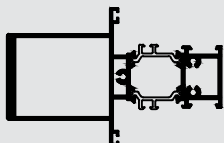
PROFILES LIST

PRIMO C65-T

Code	Cross section	Description	Weight kg/m	Visible surface m ² /m	Jx = cm ⁴	Jy = cm ⁴
NS002601		Frame	1,232	0,081	3,7	18,4
NS002602		Sash	1,502	0,091	7,4	28,8
NS002603		Rebate profile	1,462	0,082	7,2	24,4
NS002604		Transom	1,592	0,115	8,7	24,6
NS002605		Door Transom	3,160	0,256	51,8	123,8
NS002606		Door Lower Transom	2,052	0,135	32,3	32,1
NS002607		Threshold	0,817	0,055	1,6	12,1
NS002608		Added frame outside opening	1,222	0,062	4,1	16,6
NS002609		Door Frame	1,677	0,125	26,9	14,6
NS002610		Door Sash inside opening	2,172	0,154	40,1	22,4

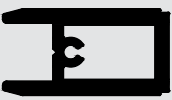
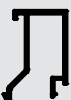
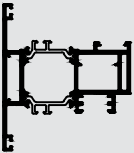
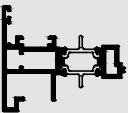
PROFILES LIST

PRIMO C65-T

Code	Cross section	Description	Weight kg/m	Visible surface m ² /m	Jx = cm ⁴	Jy = cm ⁴
NS002611		Door Sash outside opening	2,247	0,165	43,5	30,5
NS002612		Lower Threshold	0,779	0,048	0,9	11
NS002613		Angle profile	1,691	0,131	27,1	27,1
NS002614		Sash outside opening	1,973	0,126	36,1	17,6
NS002615		Concealed sash frame	1,461	0,109	29,5	13,3
NS002616		Concealed sash	1,548	0,135	6,4	27,5
NS002617		Concealed sash rebate profile	1,924	0,142	41,3	30
NS002622		Transom	1,822	0,126	27,7	12
NS002625		Profile for fixed sash	1,718	0,012	5,2	60,3
NS002627		Reinforced Mullion	3,010	0,246	25,4	150,3

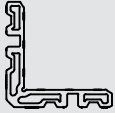
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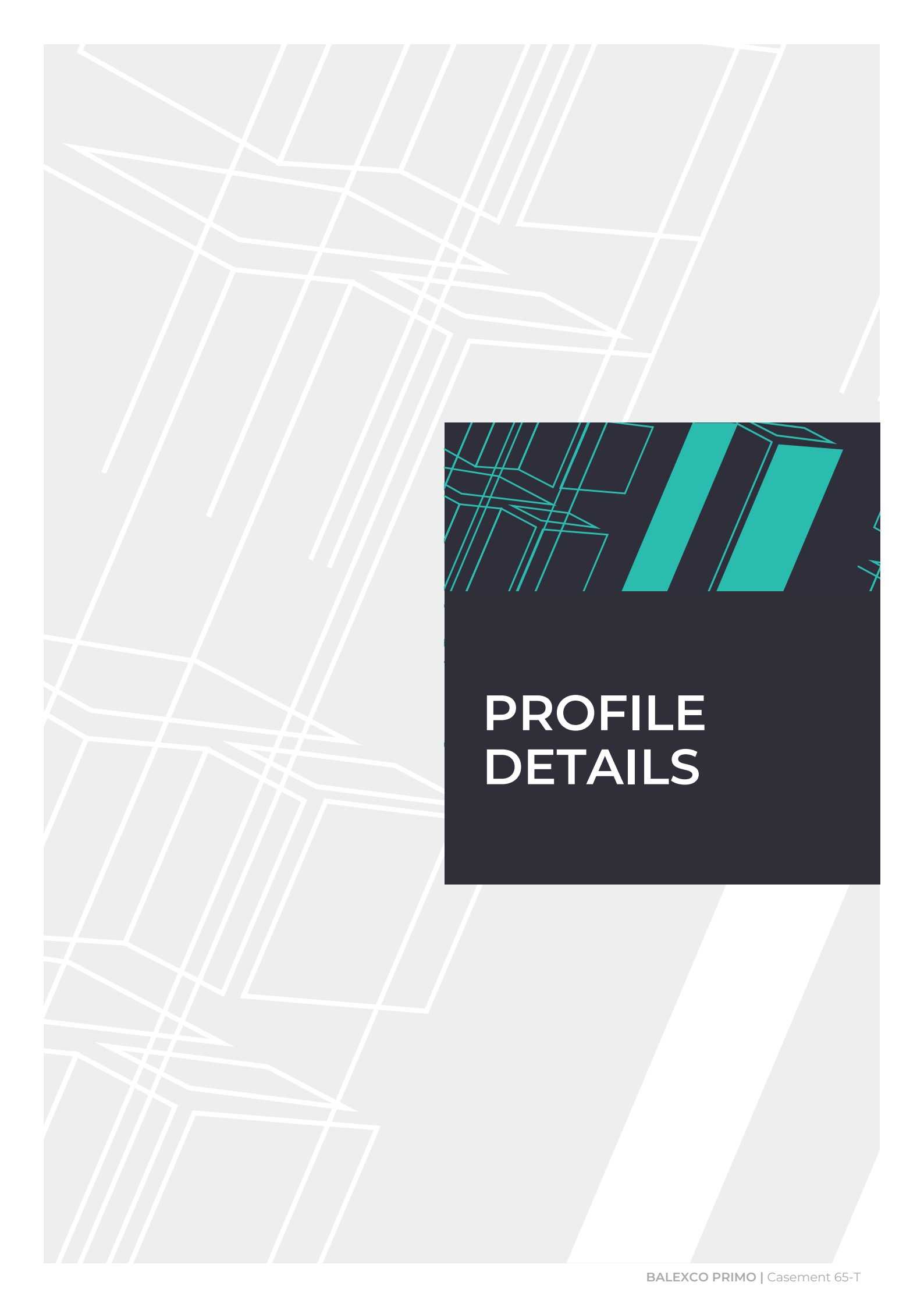
PRIMO C65-T

Code	Cross section	Description	Weight kg/m	Visible surface m ² /m	Jx = cm ⁴	Jy = cm ⁴
NS00231		Rain screen	0,138	0,012	--	--
NS00232		Brush profile	0,232	0,022	--	--
NS00233		Reinforced Mullion	1,463	--	4,6	10,5
NS00234		Reinforced Mullion cover	0,400	0,123	2,3	3,9
NS00237		Glass bead	0,257	0,036	--	--
NS00238		Glass bead	0,286	0,047	--	--
NS00240		Concealed sash Glass bead	0,170	0,024	--	--
NS002680		Sash pivot system	1,936	0,153	18,0	48,0
NS002681		Inversion profile pivot system	1,542	0,091	7,9	26,4
NS0209		Extension profile -25 mm	0,192	0,029	--	--

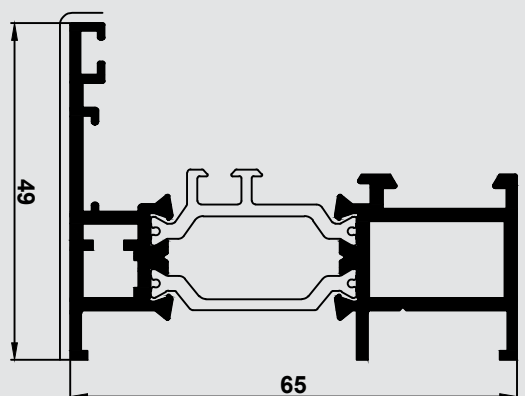
PROFILES LIST

PRIMO C65-T

Code	Cross section	Description	Weight kg/m	Visible surface m ² /m	Jx = cm ⁴	Jy = cm ⁴
NS0218		Fly Screen	0,416			
NS0219		Fly Screen	0,435			
NS00400		Extruded corner joint	1,234			
NS00401		Extruded corner joint	1,763			
NS00402		Extruded corner joint	1,971			
NS00403		Extruded corner joint	1,995			

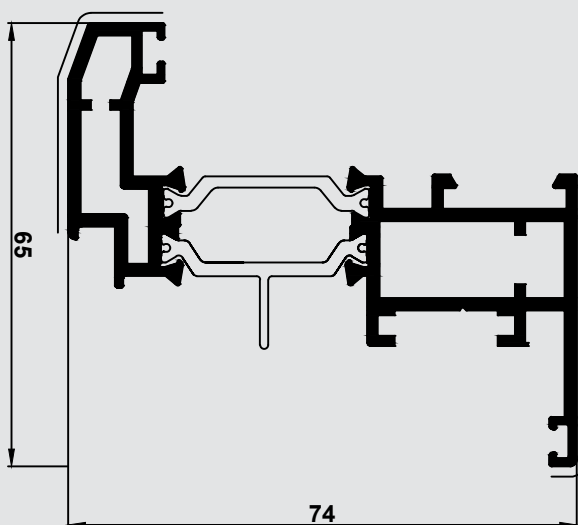


PROFILE DETAILS



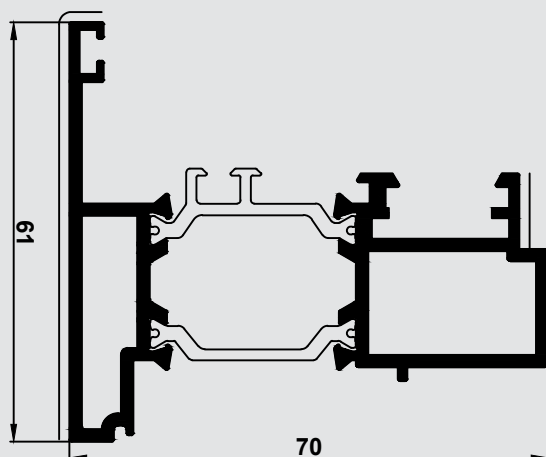
NS002601

1,232 kg/m



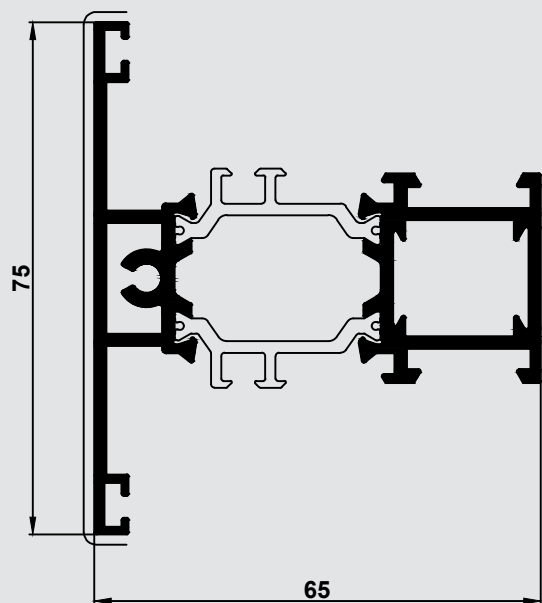
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1,502kg/m



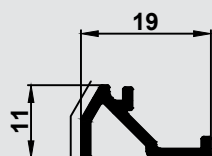
NS002603

1,462 kg/m



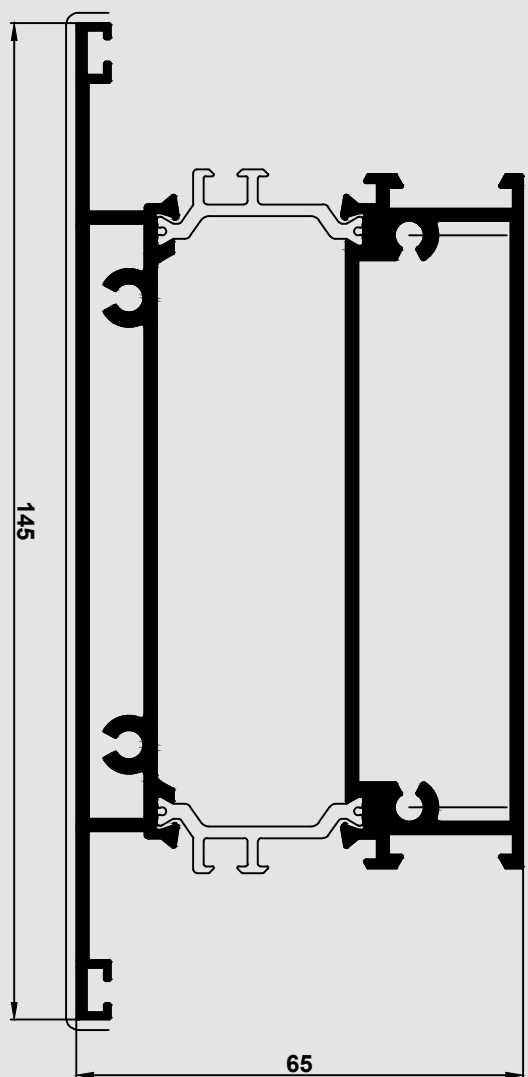
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1,592 kg/m

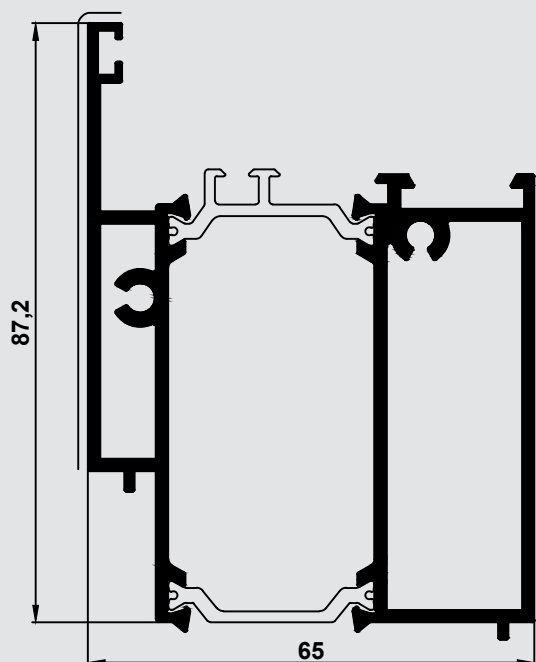


NS00231

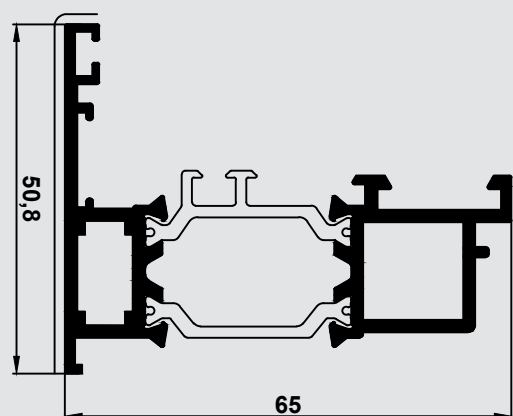
0,148 kg/m



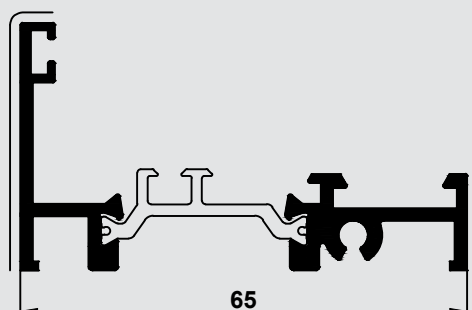
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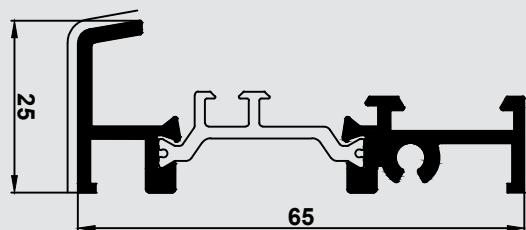
NS002606
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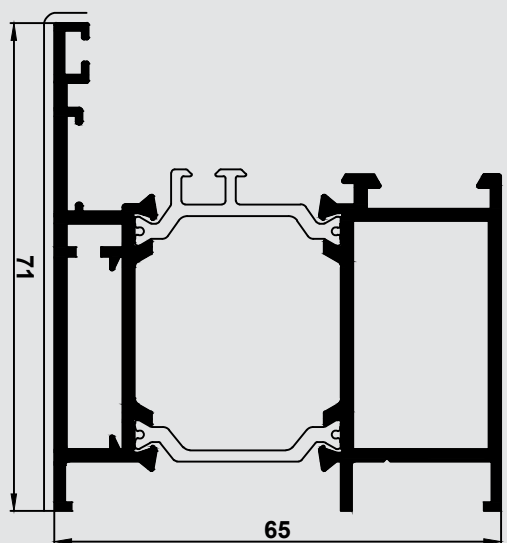
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1,222 kg/m



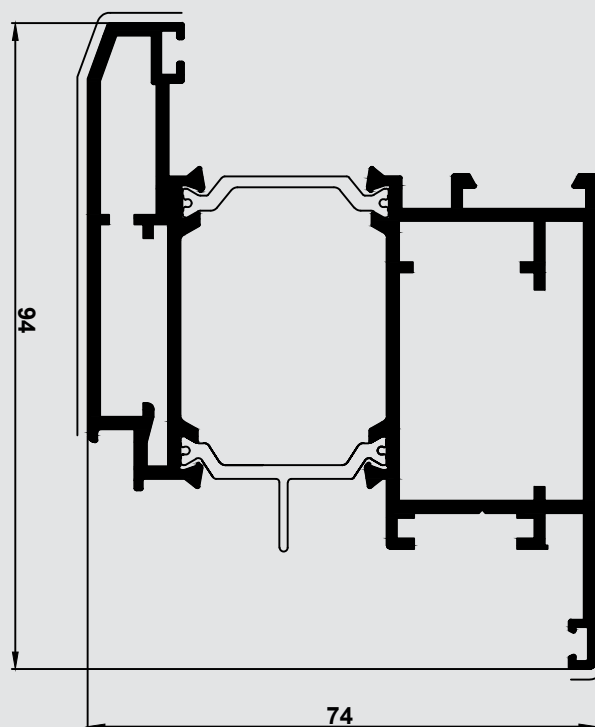
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0,817 kg/m



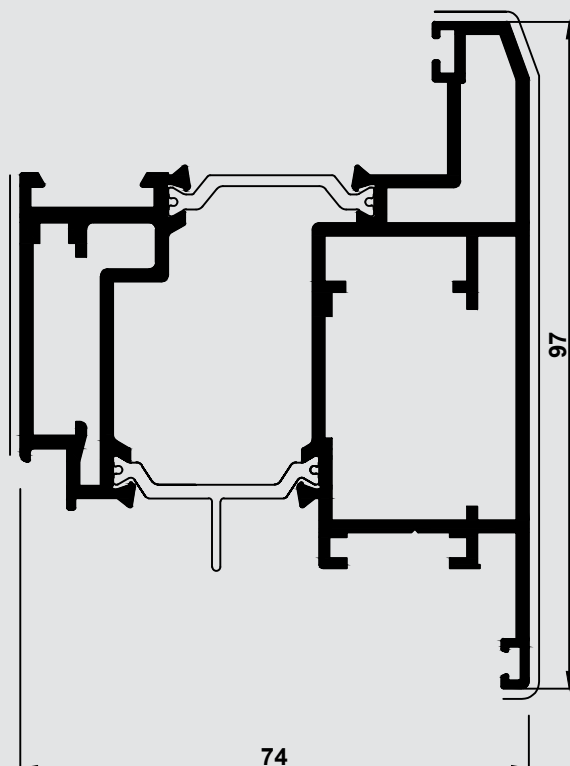
NS002612
0,779 kg/m



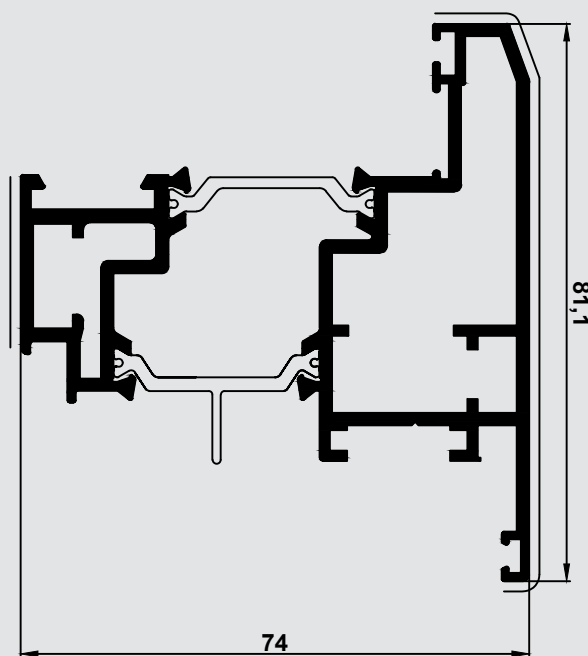
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1,677 kg/m



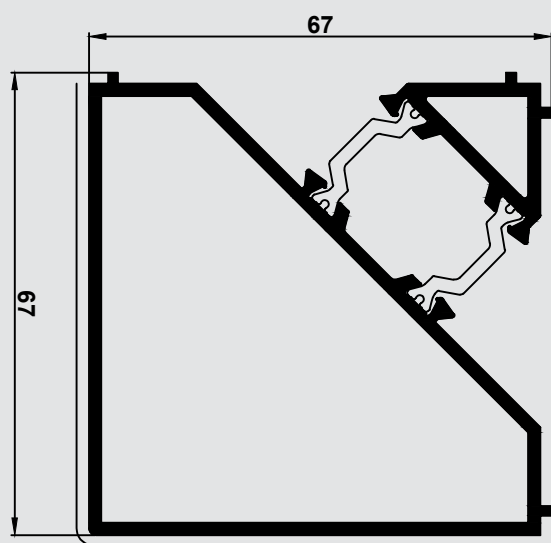
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2,172 kg/m



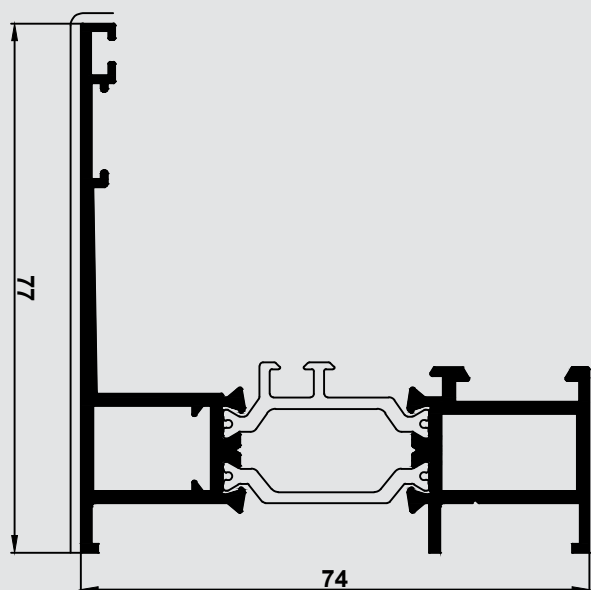
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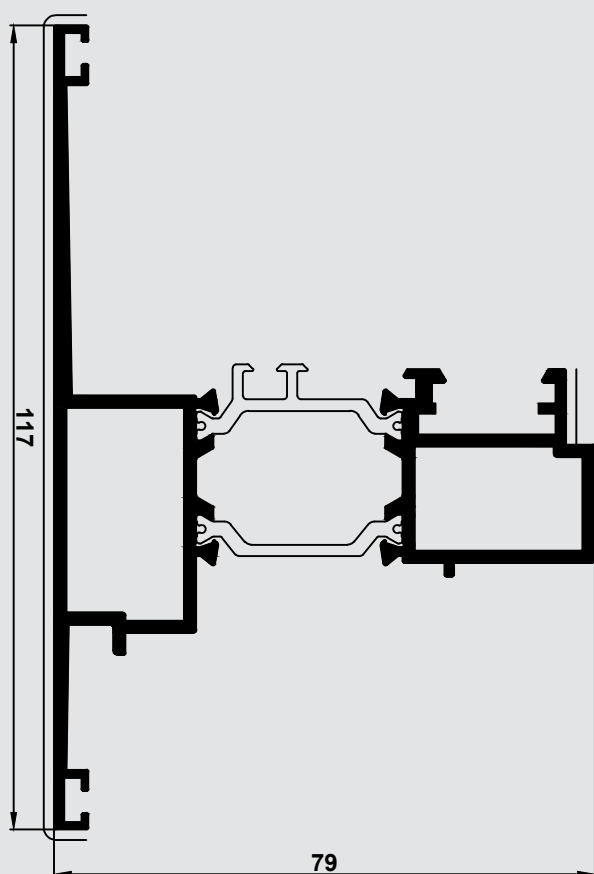
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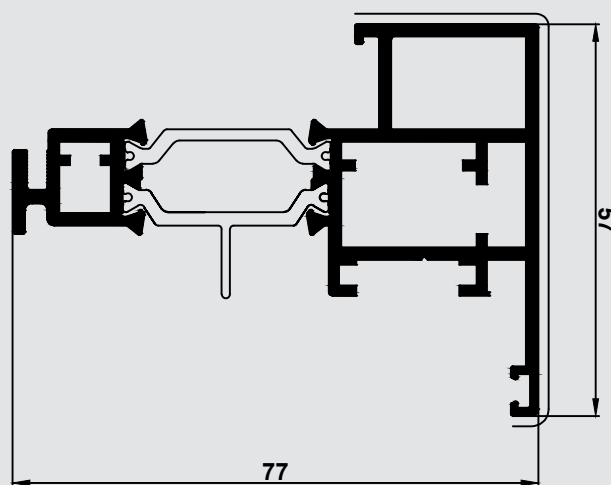
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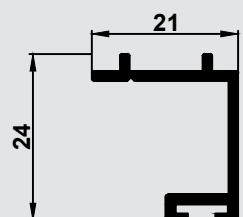
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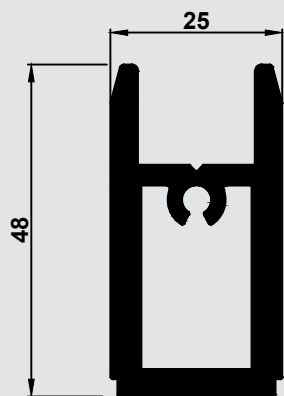
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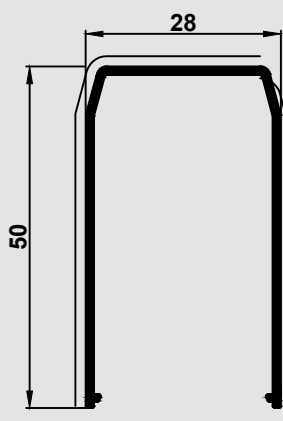
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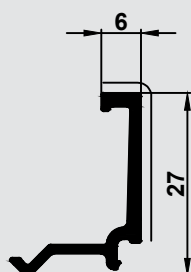
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0,232 kg/m



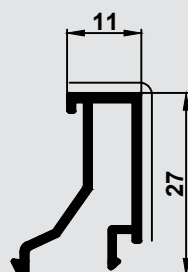
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1,463 kg/m



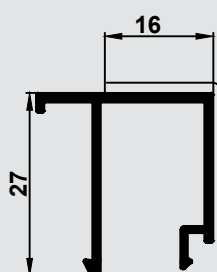
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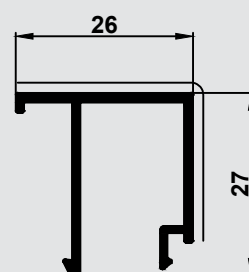
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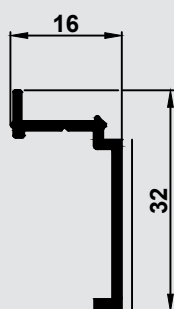
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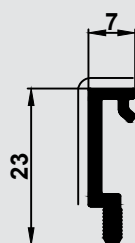
NS00237
0,257 kg/m



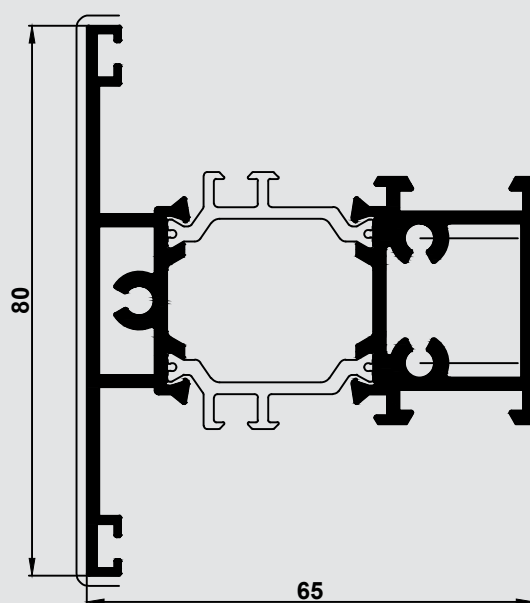
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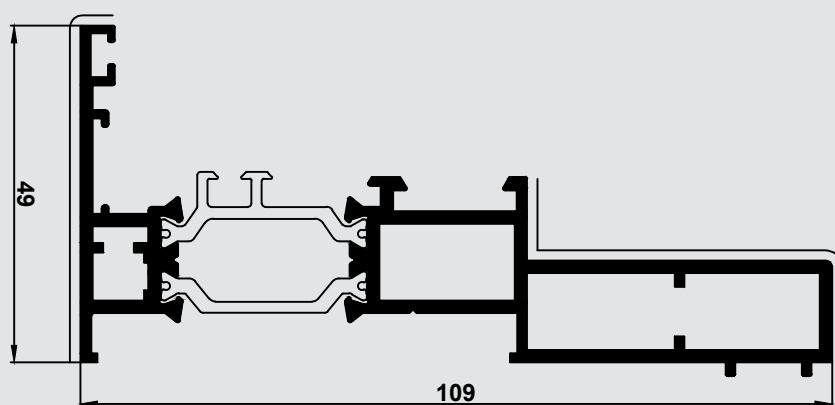
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0,192 kg/m



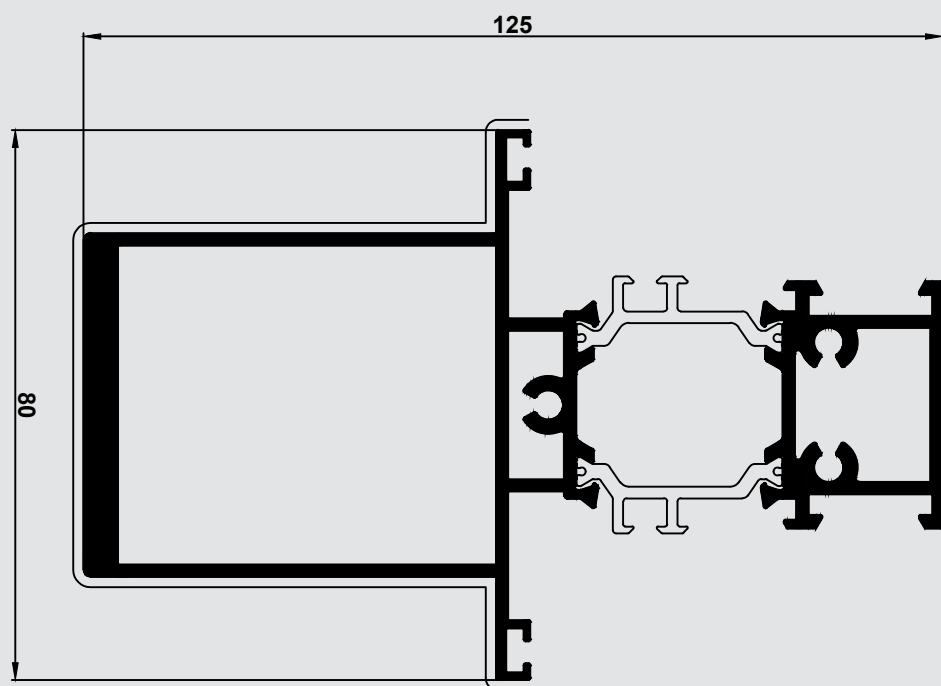
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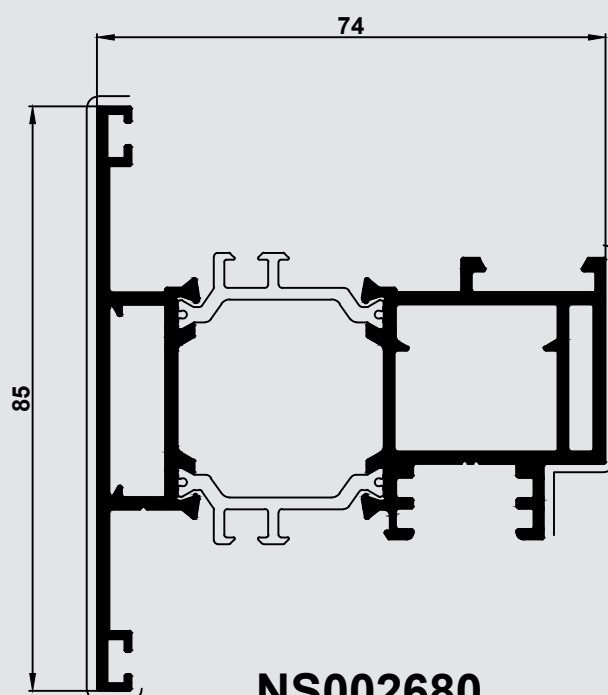
NS002622 1,822 kg/m



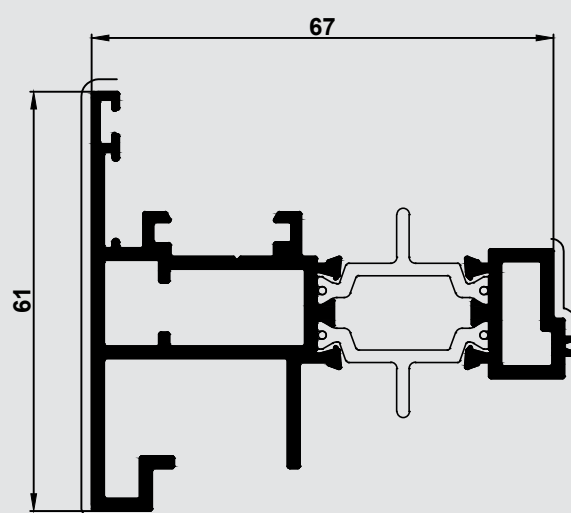
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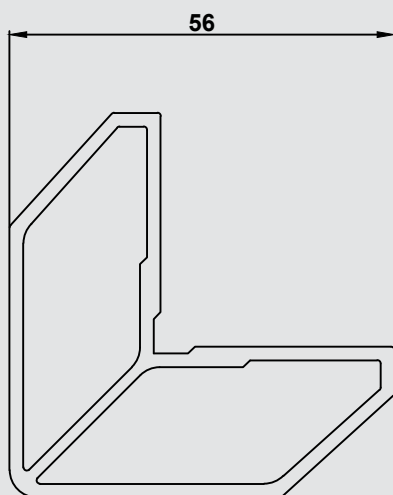
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3,010 kg/m



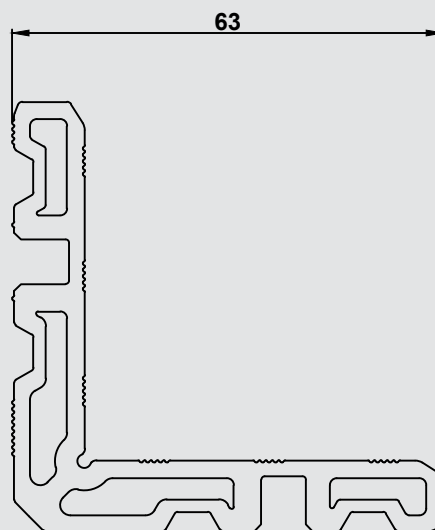
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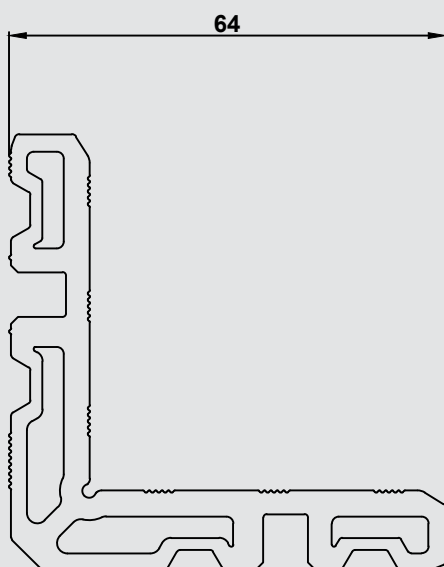
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1,542 kg/m



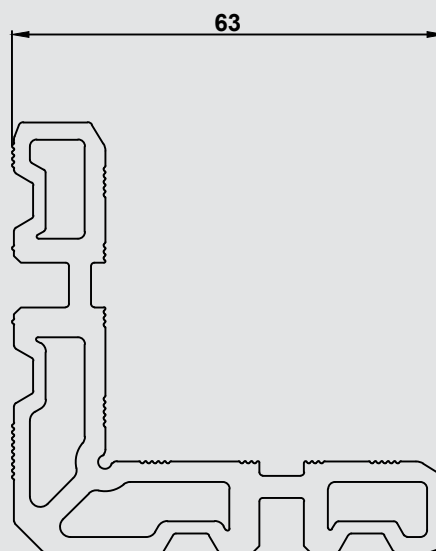
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1,234 kg/m



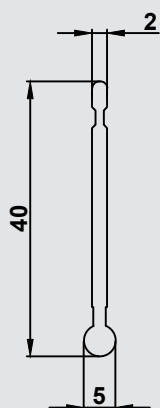
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1,763 kg/m



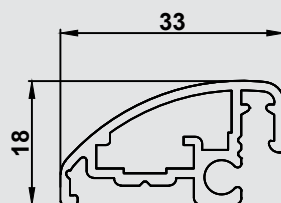
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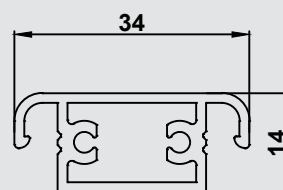
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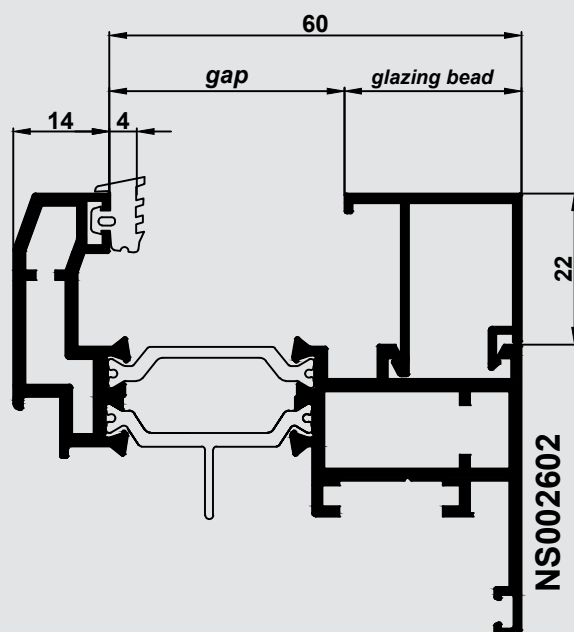
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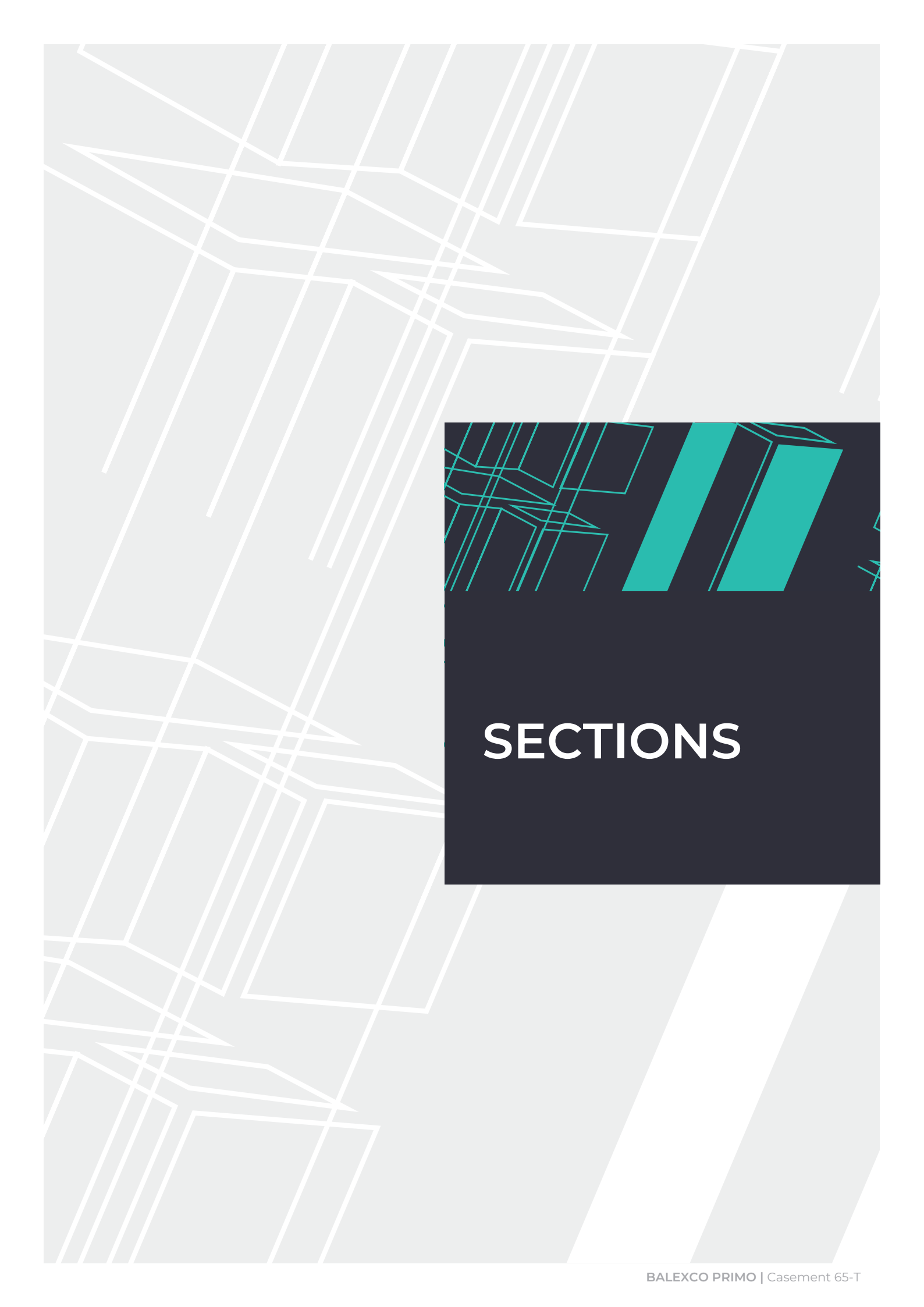
NS0218
0.416 kg/m



NS0219
0.435 kg/m



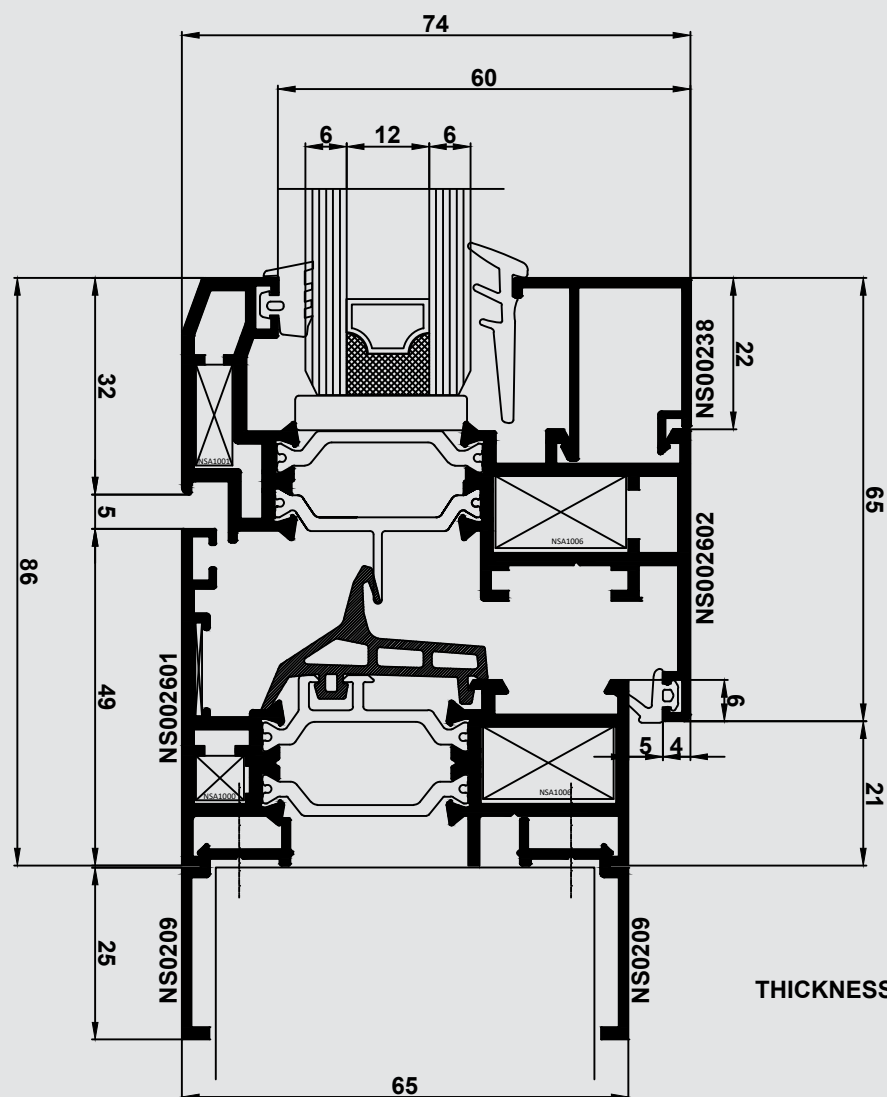
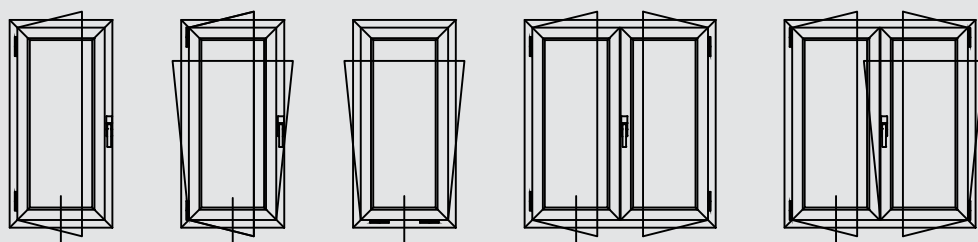
EXTERNAL gaskets size cod. NSG110	INTERNAL glass window gaskets								
	4 mm	NSG123		NSG107		NSG124		NSG125	
		3 - 4 mm		5 - 6 mm		7 - 8 mm		9 - 10 mm	
NS00243 	4 mm	48	47	46	45	44	43	42	41
NS00208 	4 mm	42	41	40	39	38	37	36	35
NS00237 	4 mm	37	36	35	34	33	32	31	30
NS00238 	4 mm	27	26	25	24	23	22	21	20



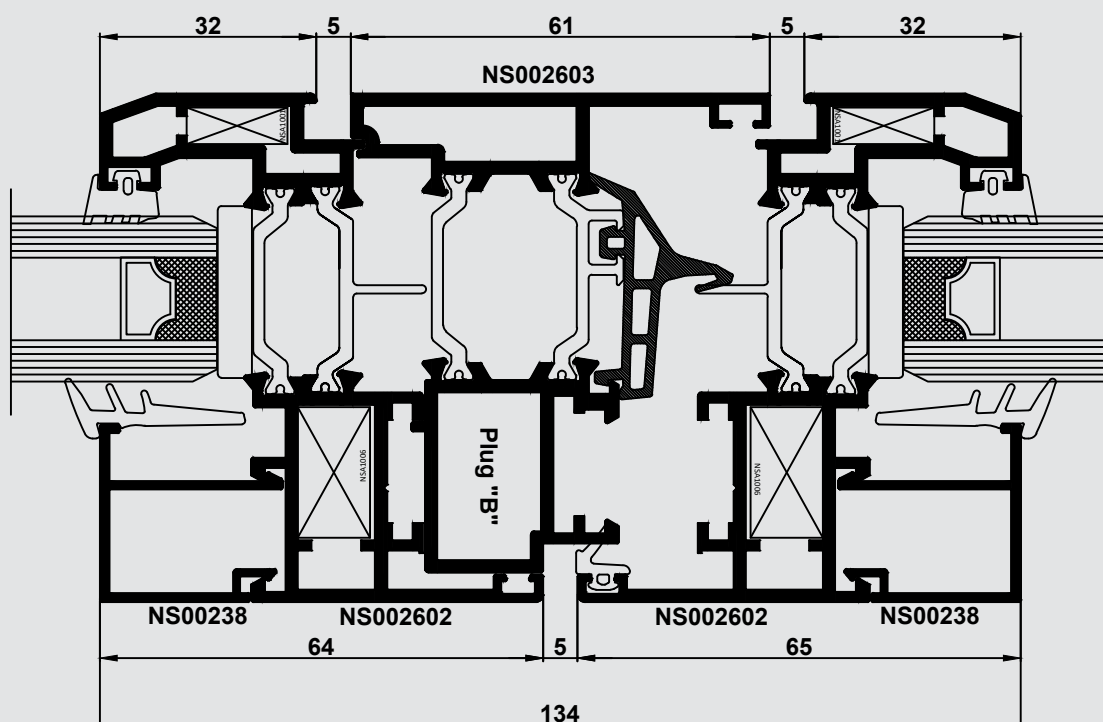
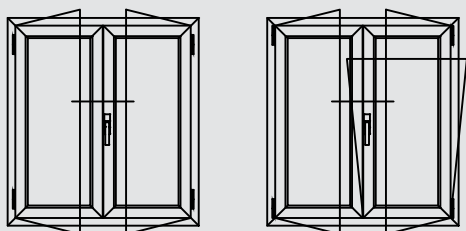
SECTIONS

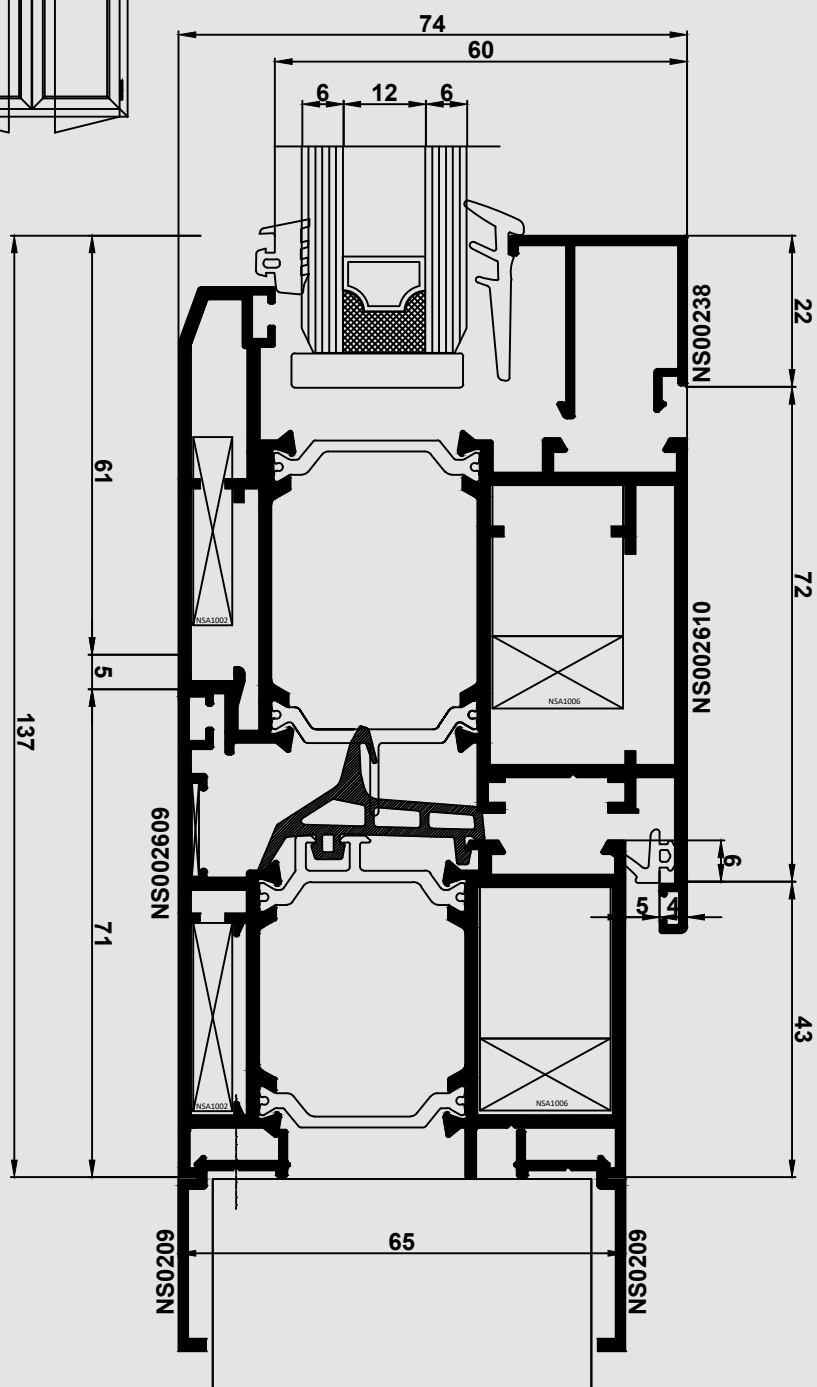
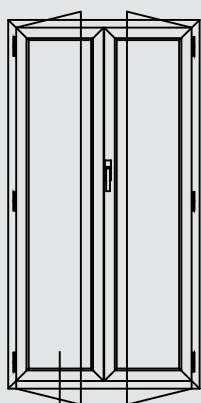
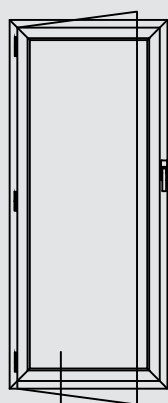
SECTIONS

PRIMO C65-T

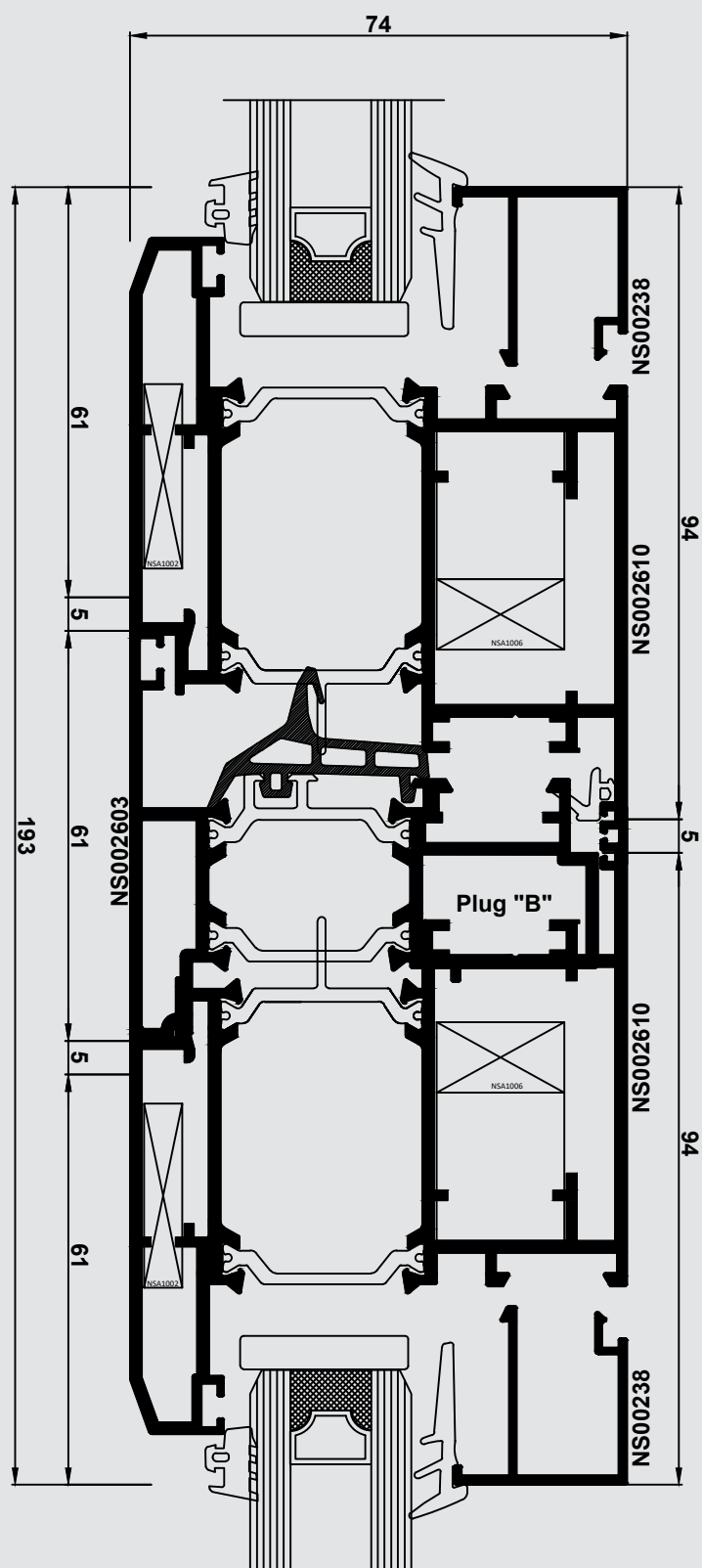
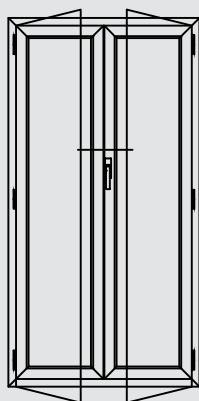


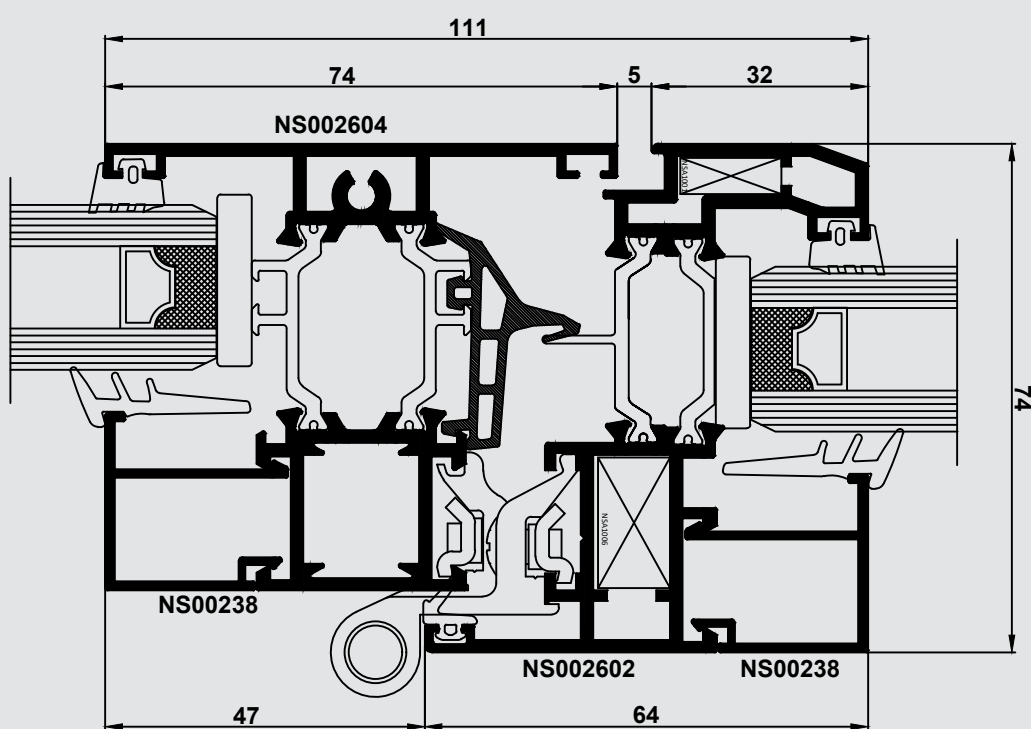
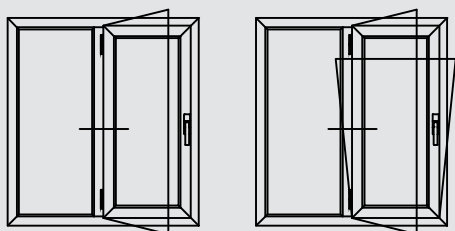
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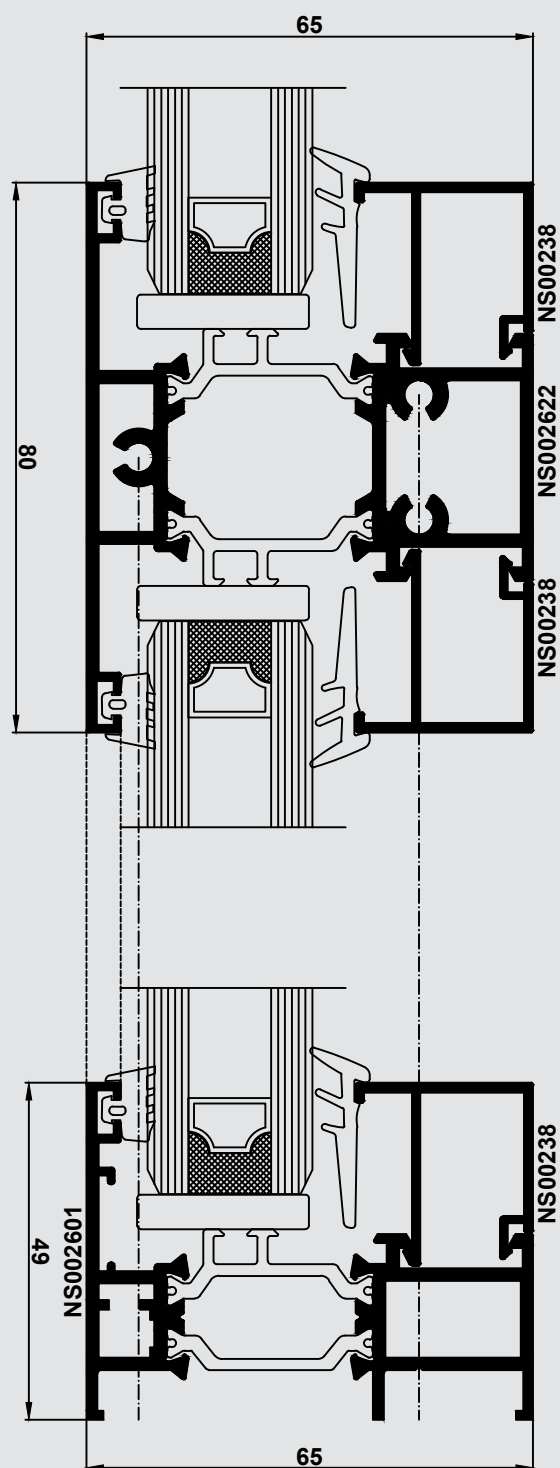


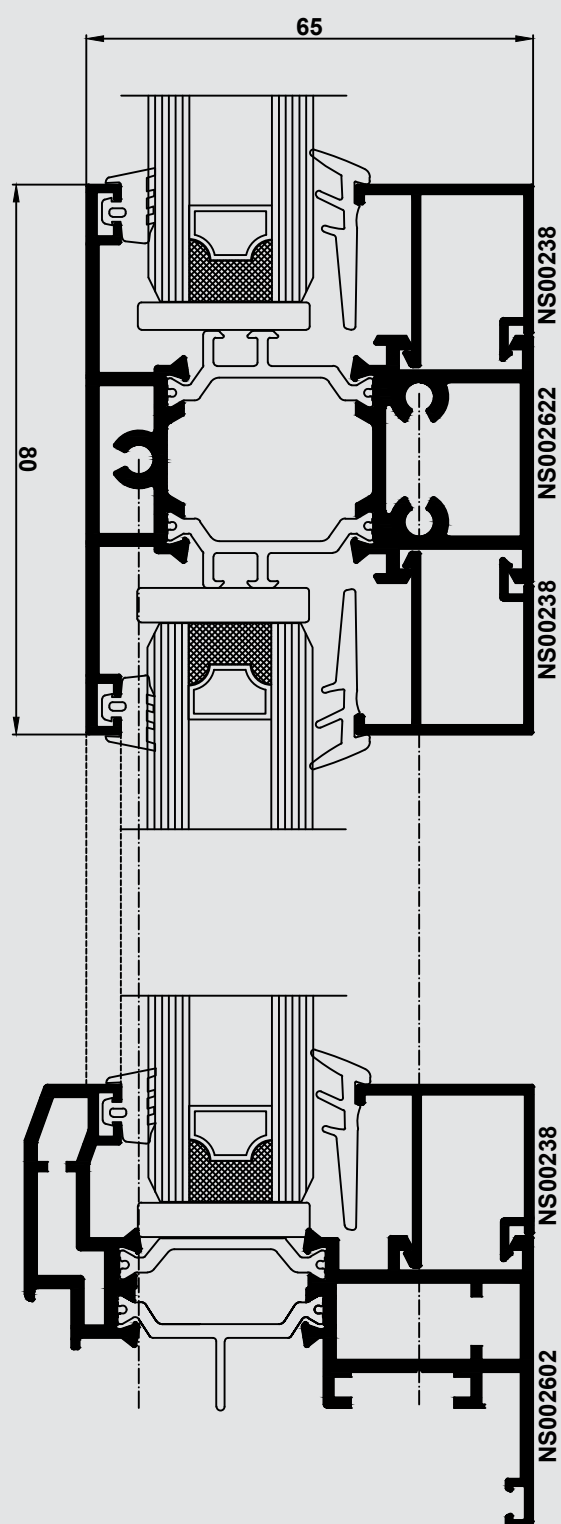


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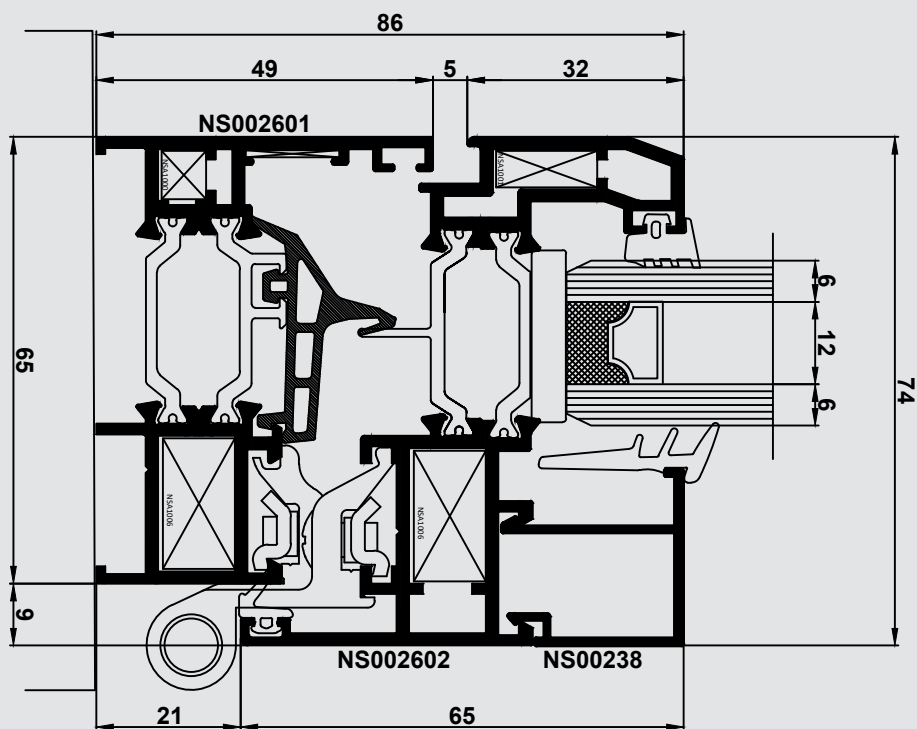
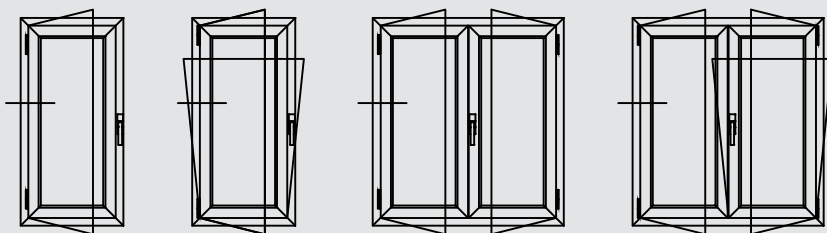


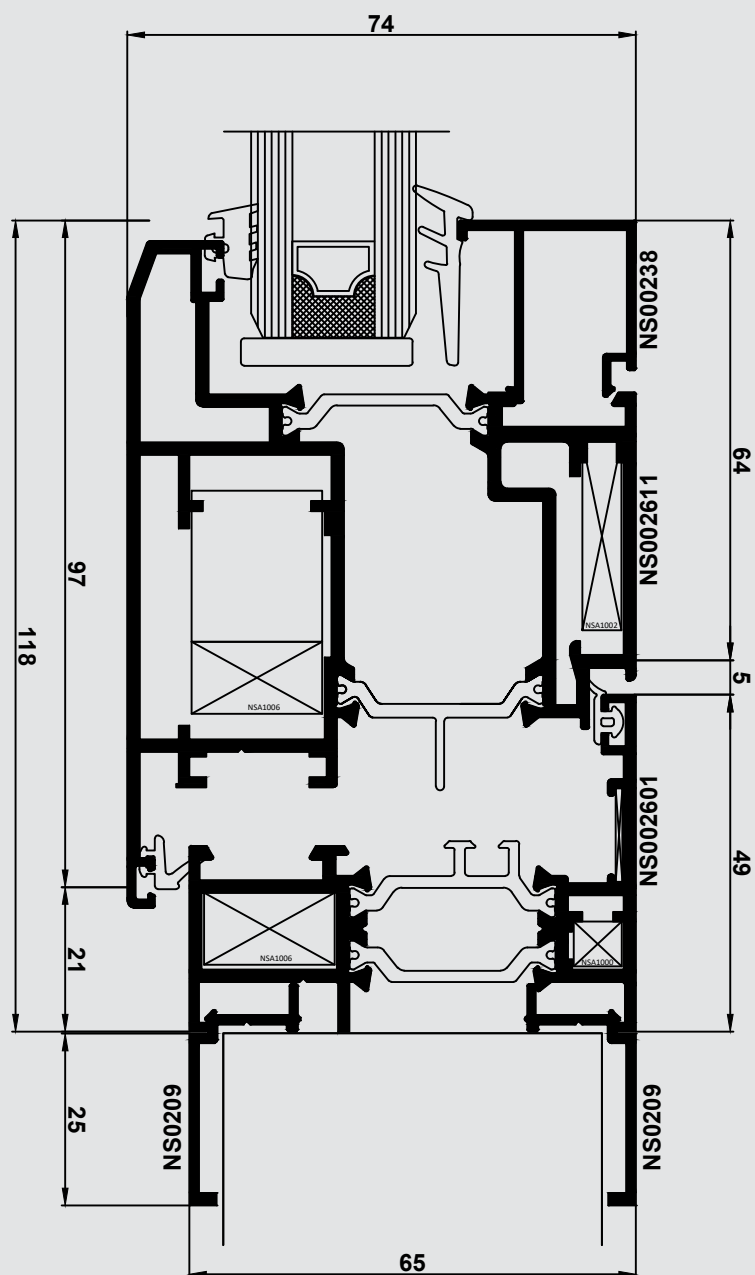
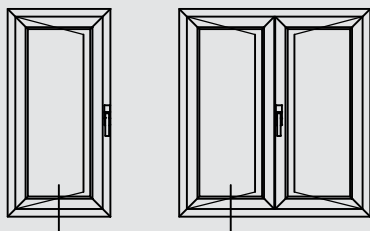


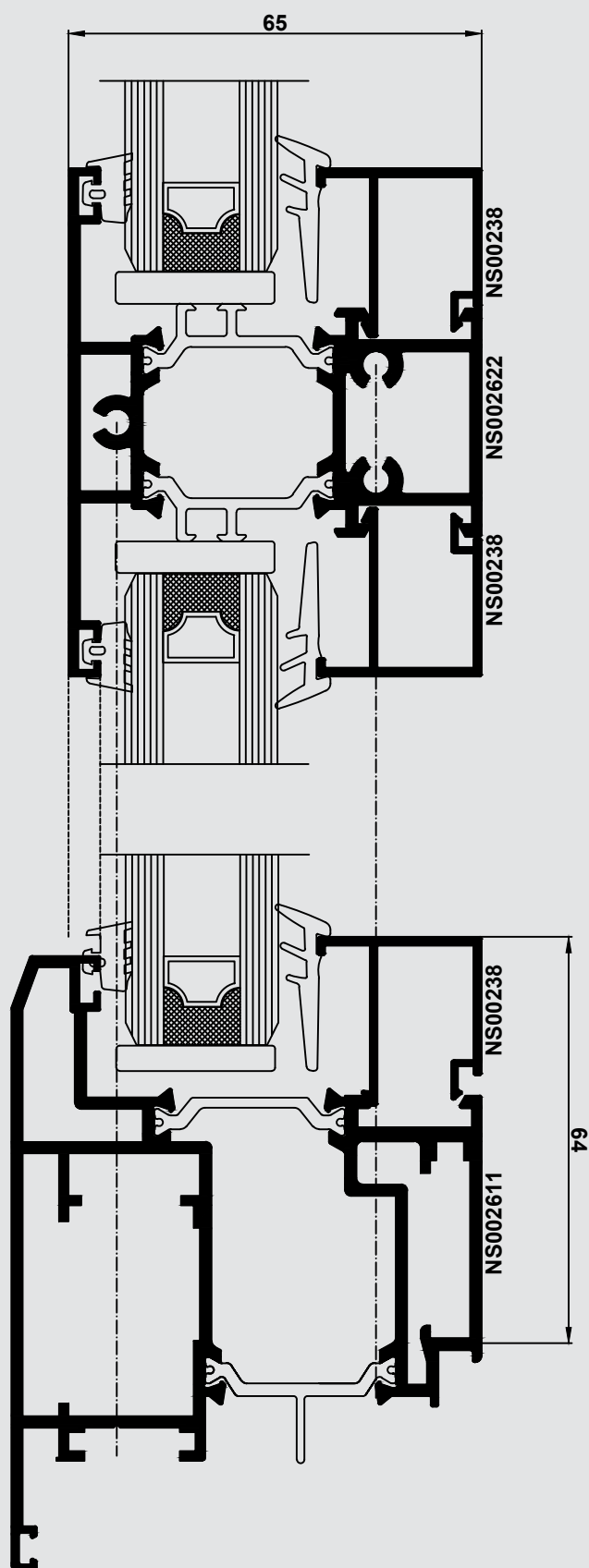




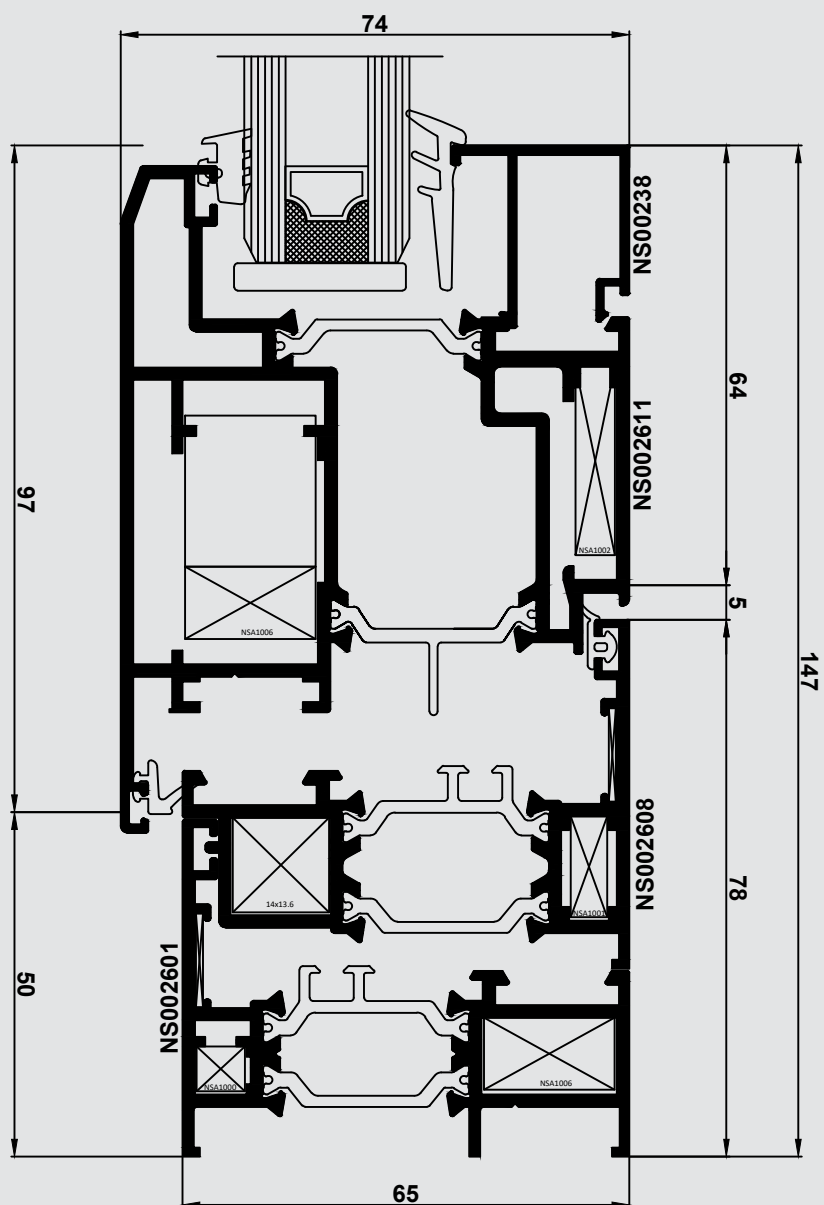
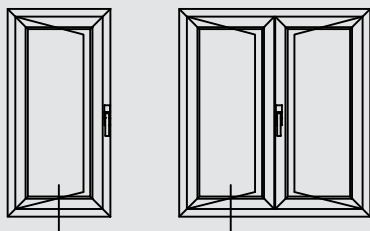
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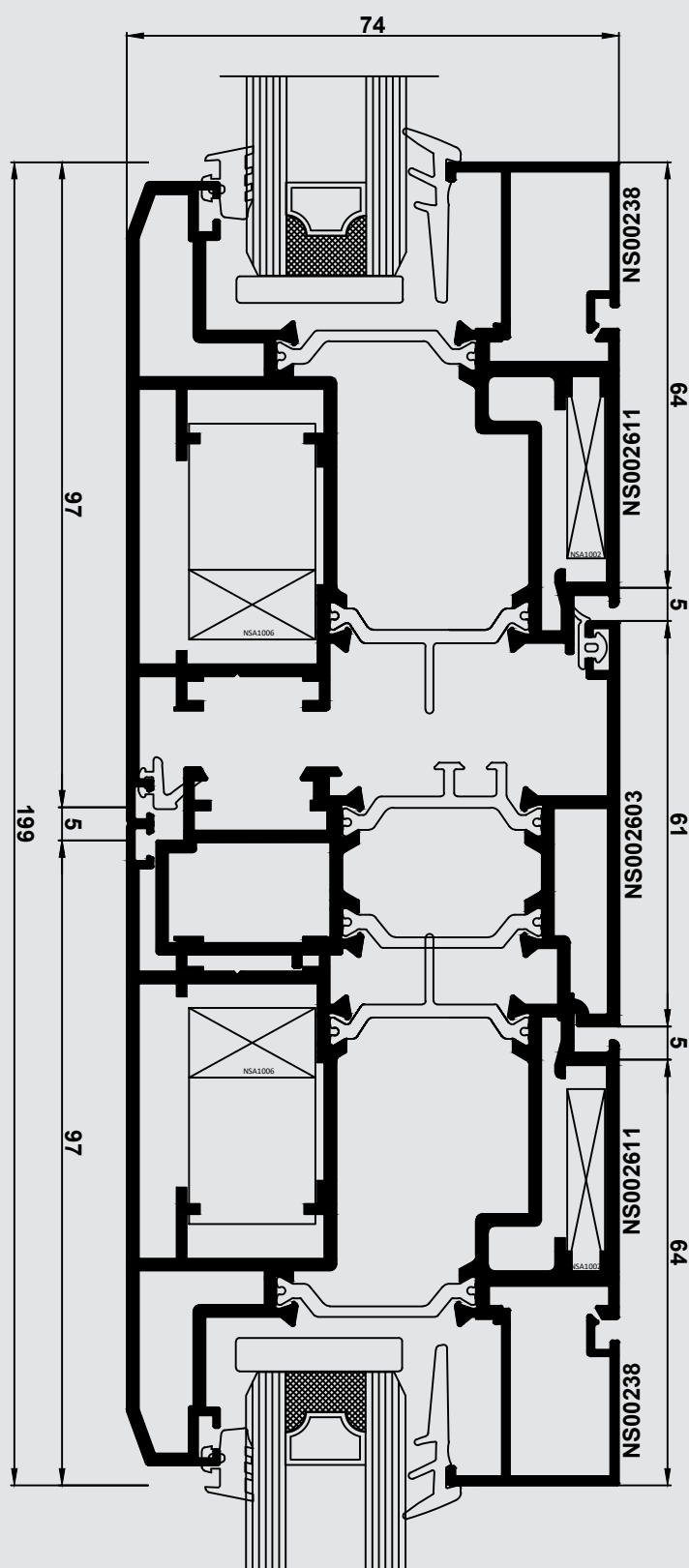
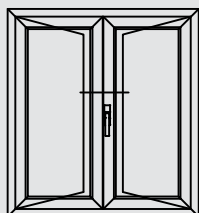






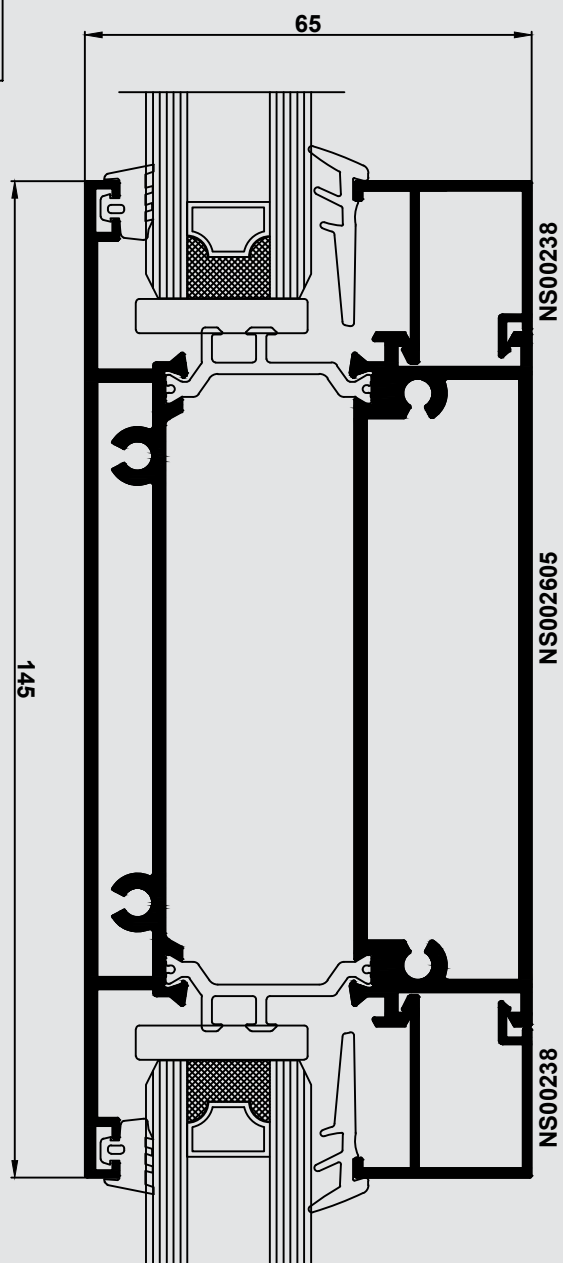
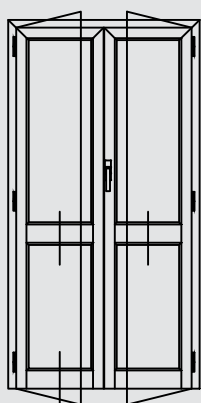
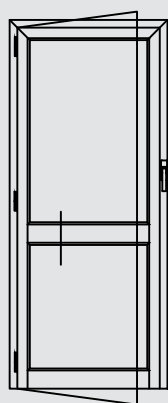
PRIMO C65-T



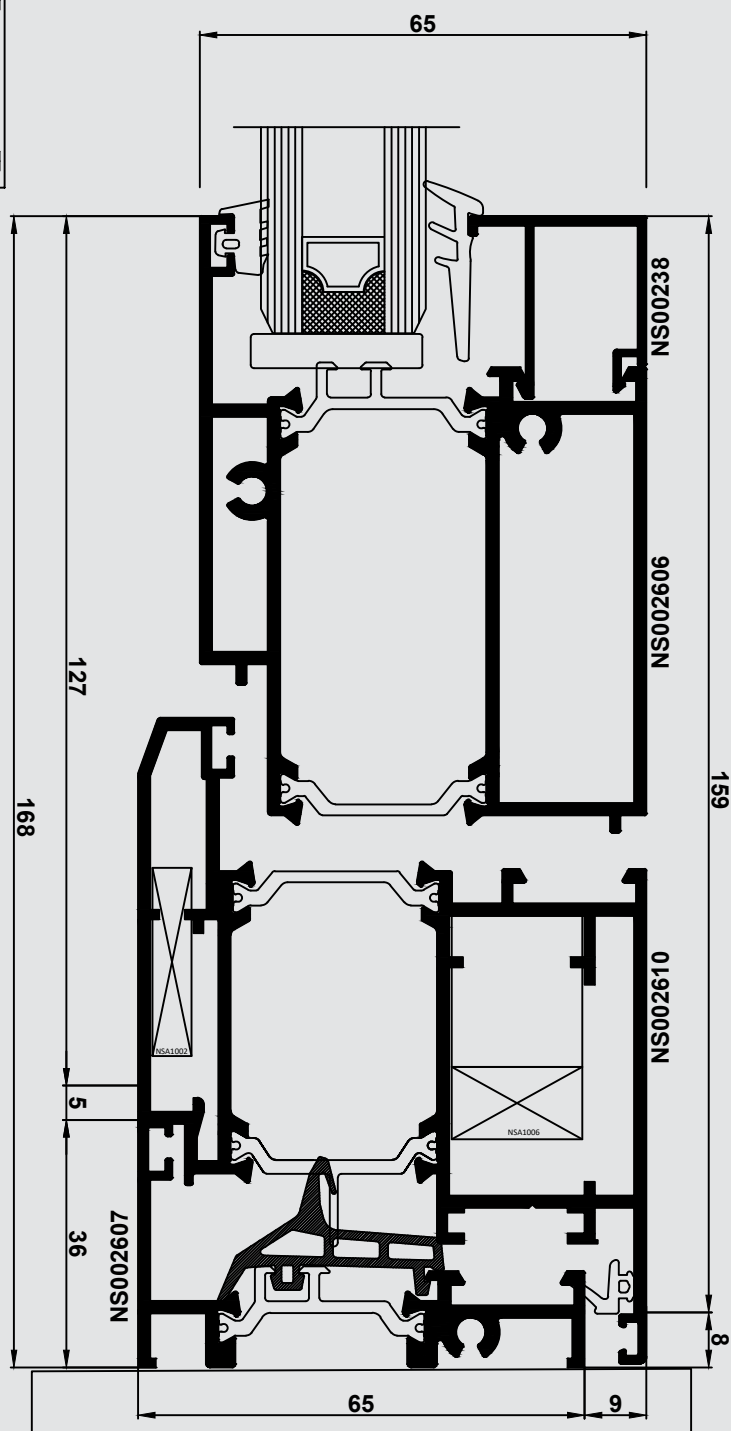


SECTIONS

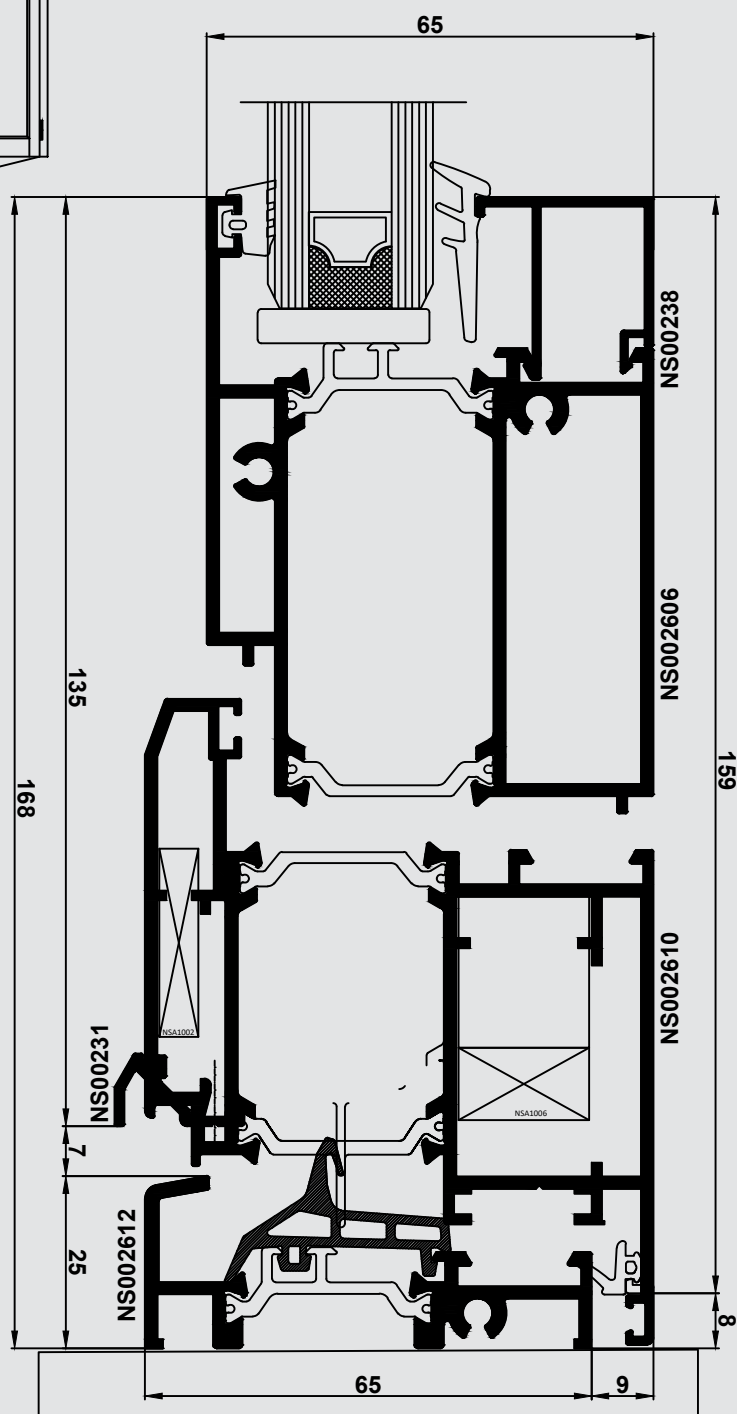
PRIMO C65-T

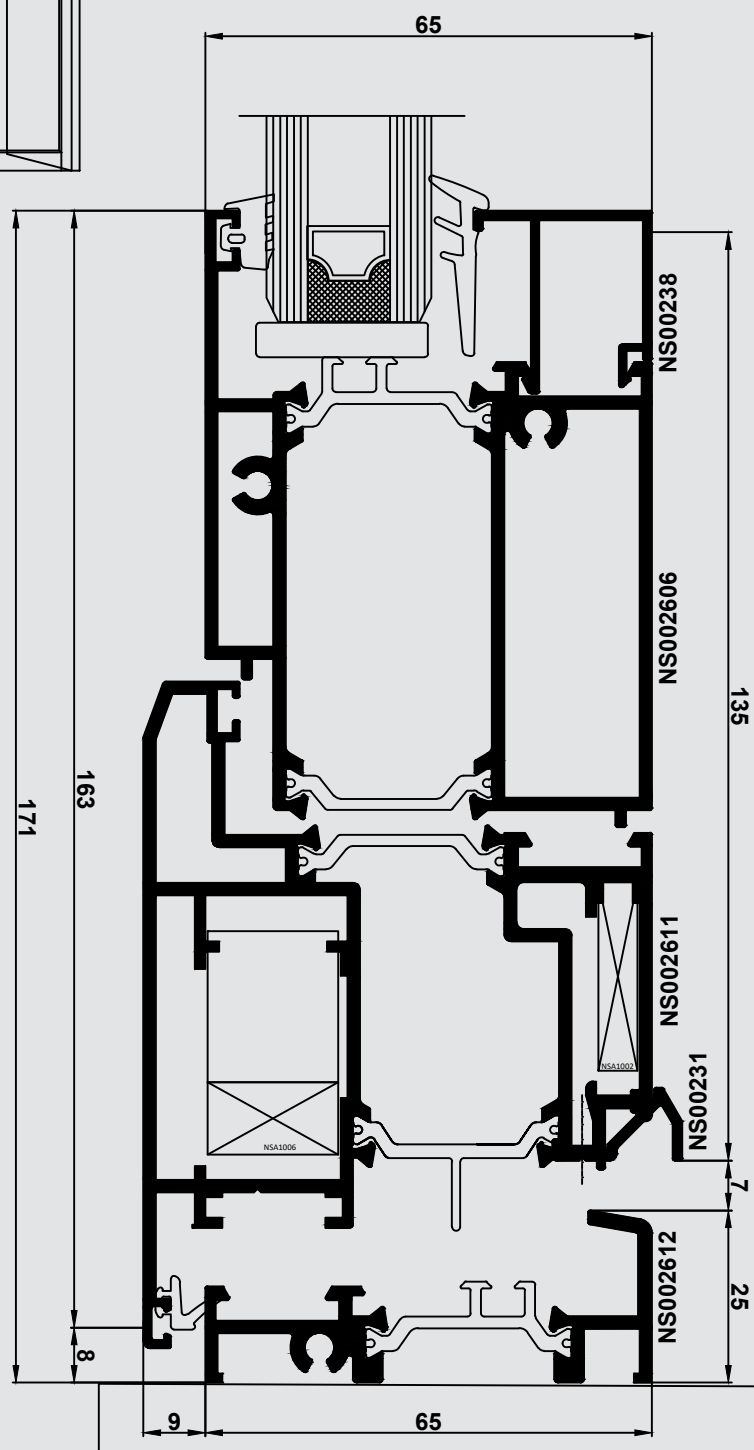
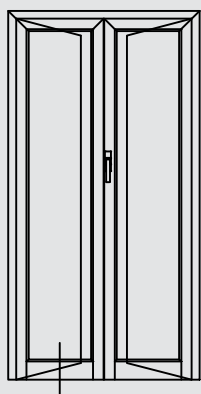
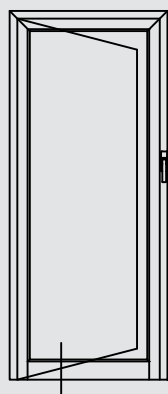


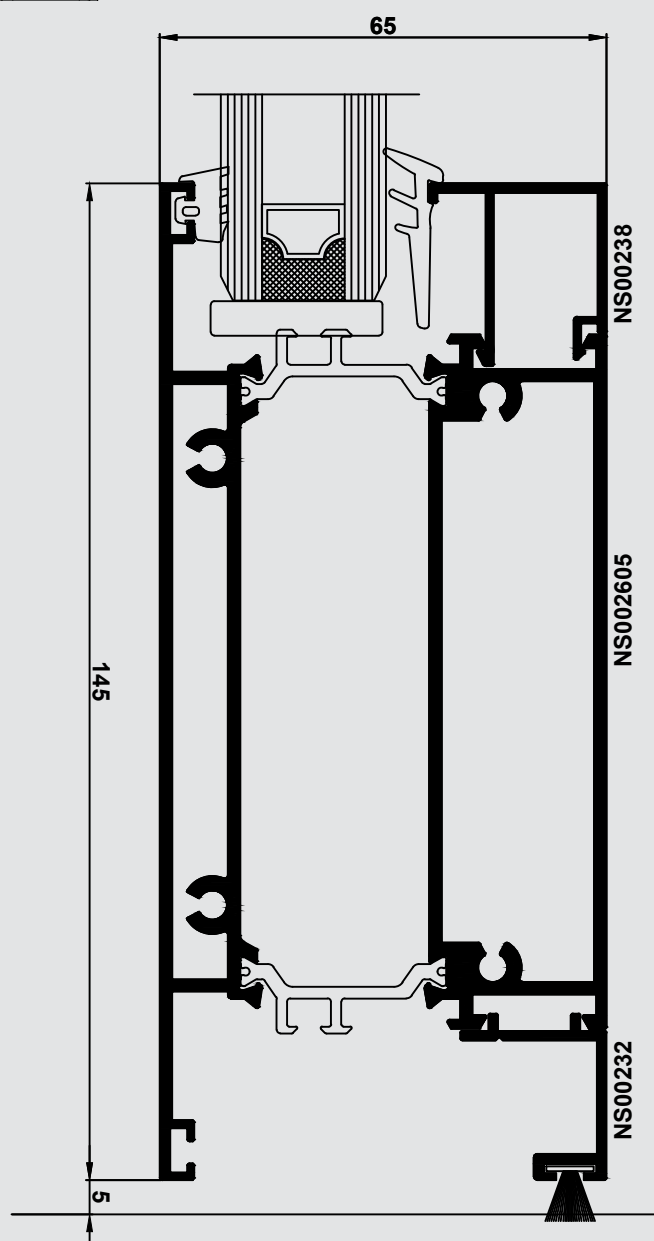
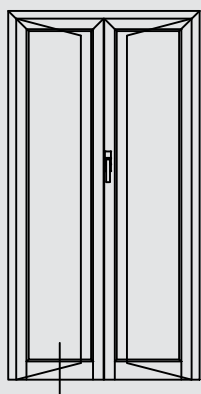
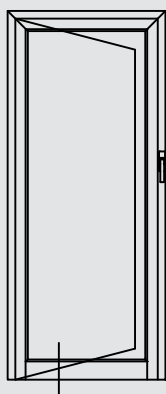
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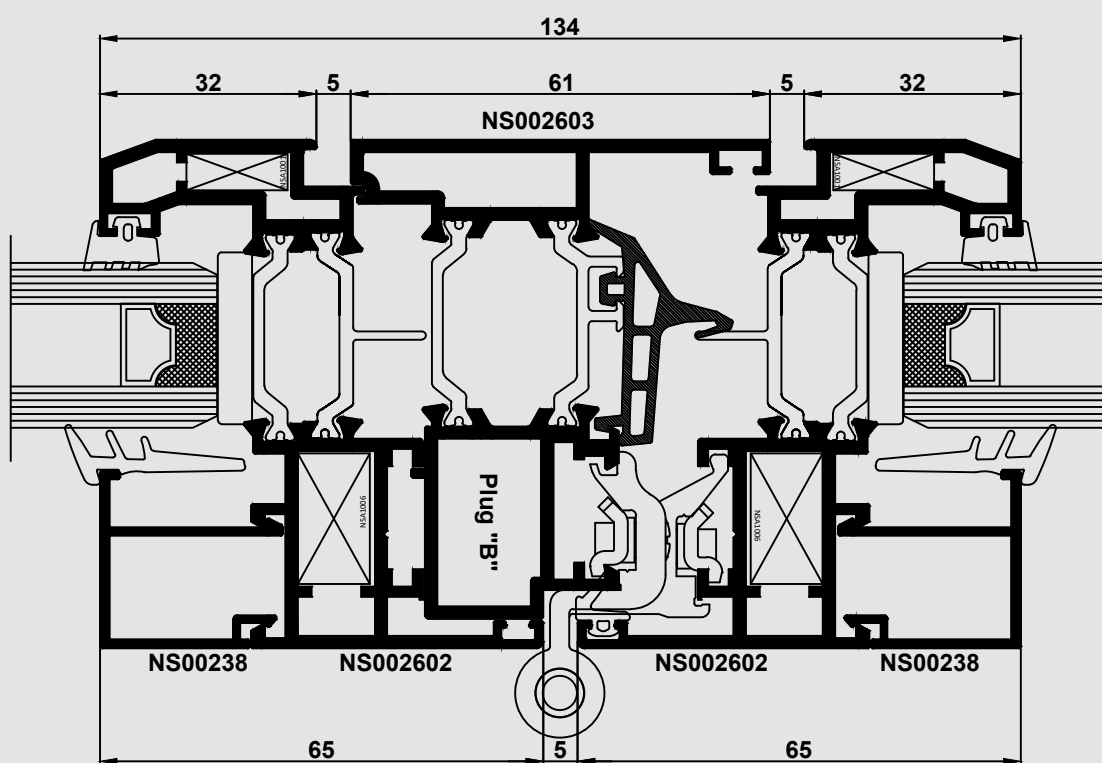
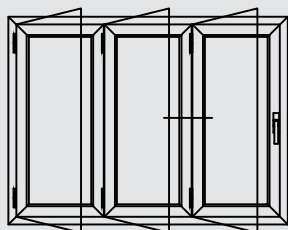


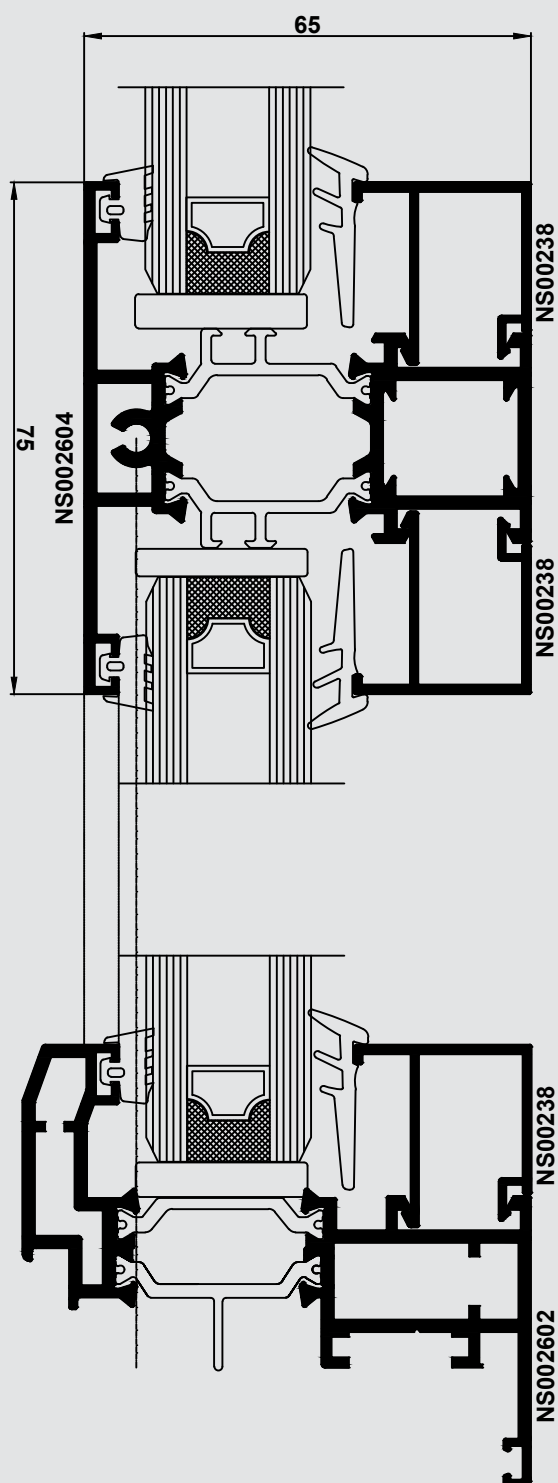
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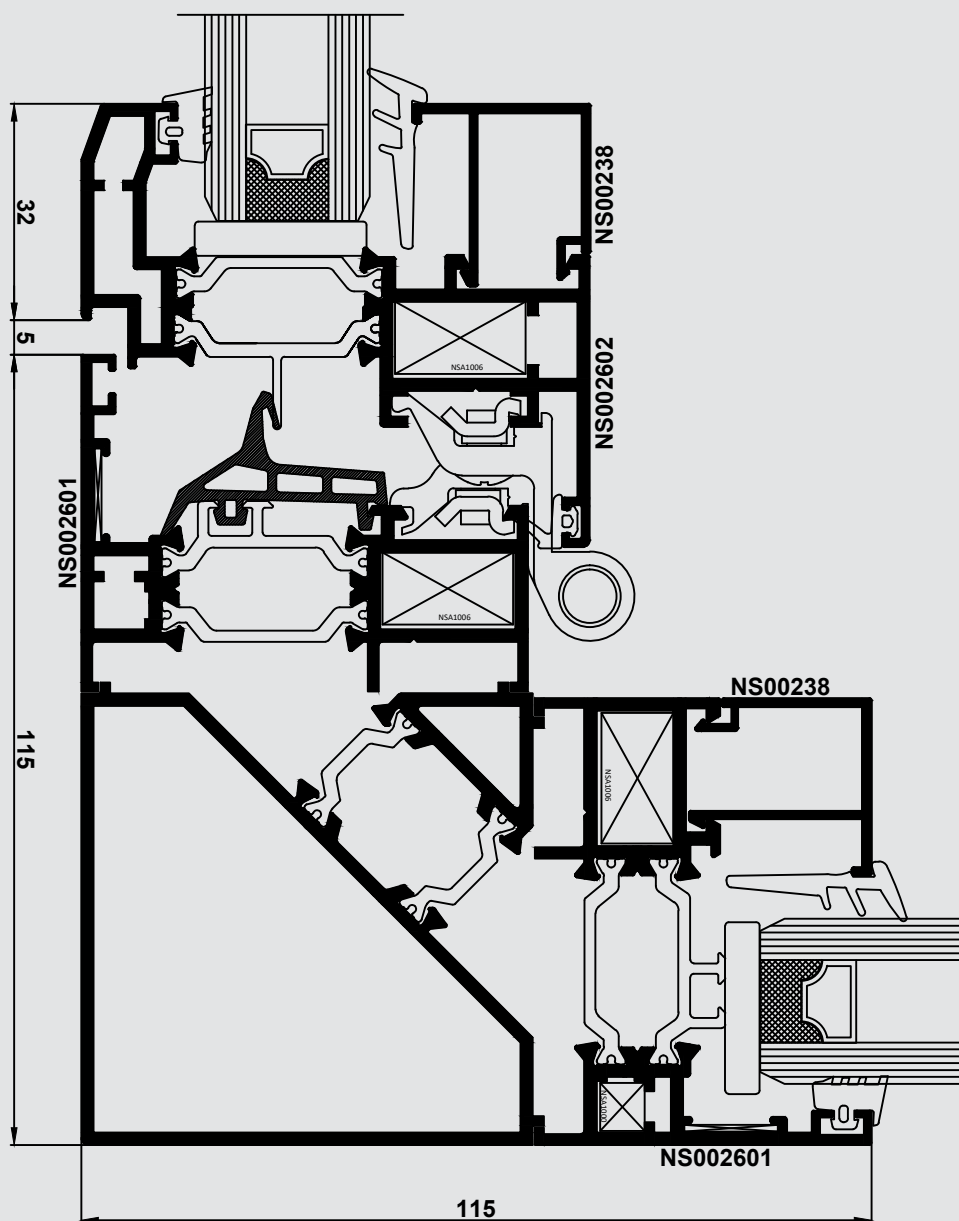




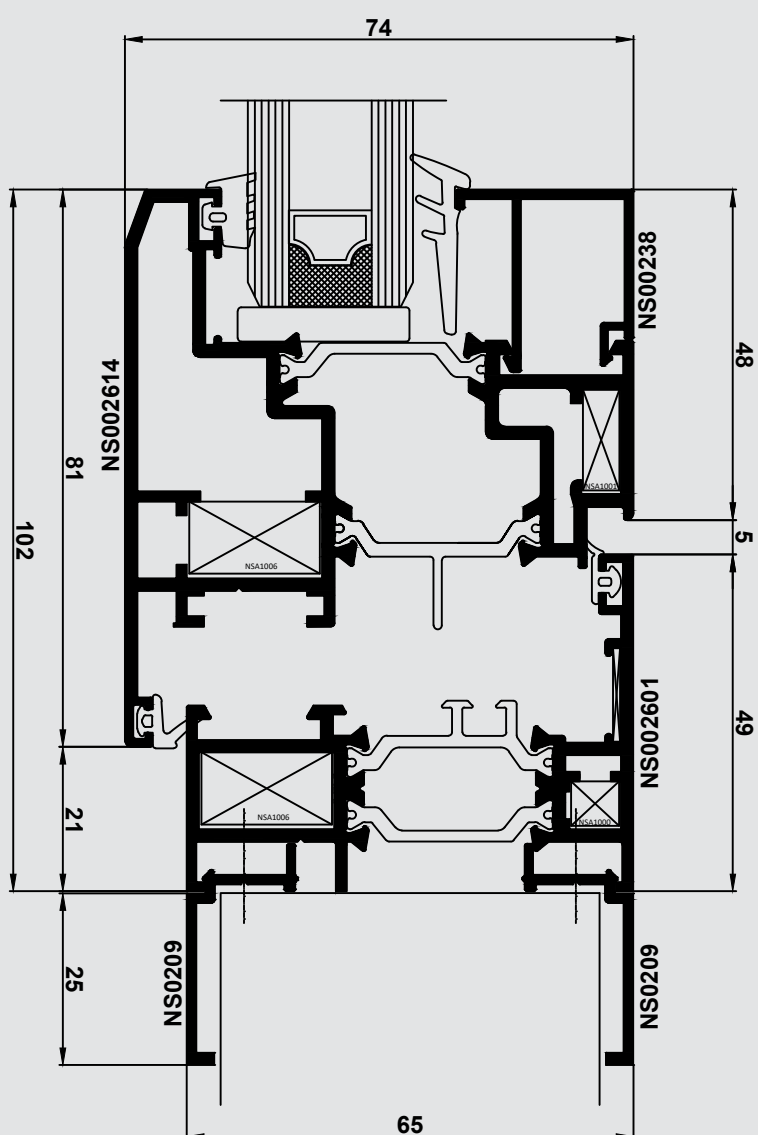
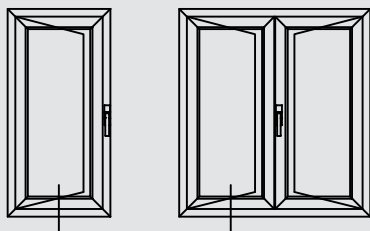


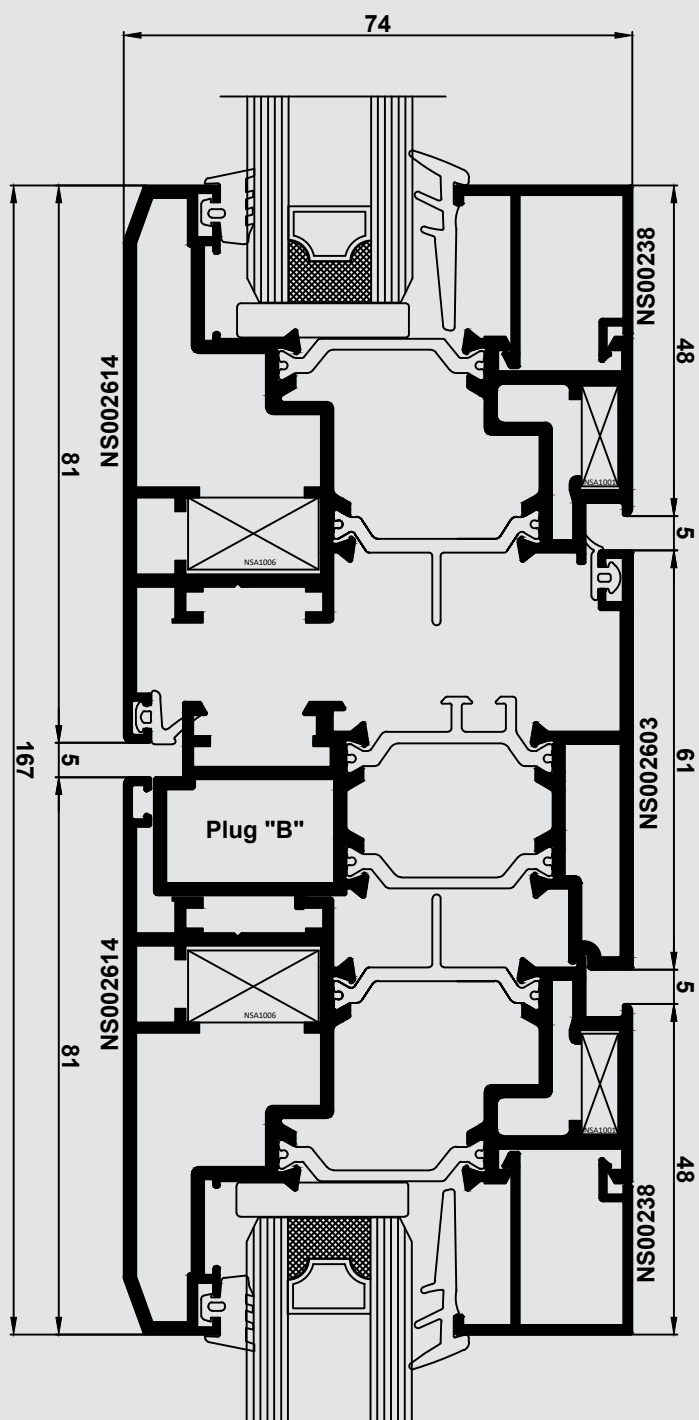
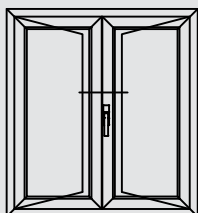


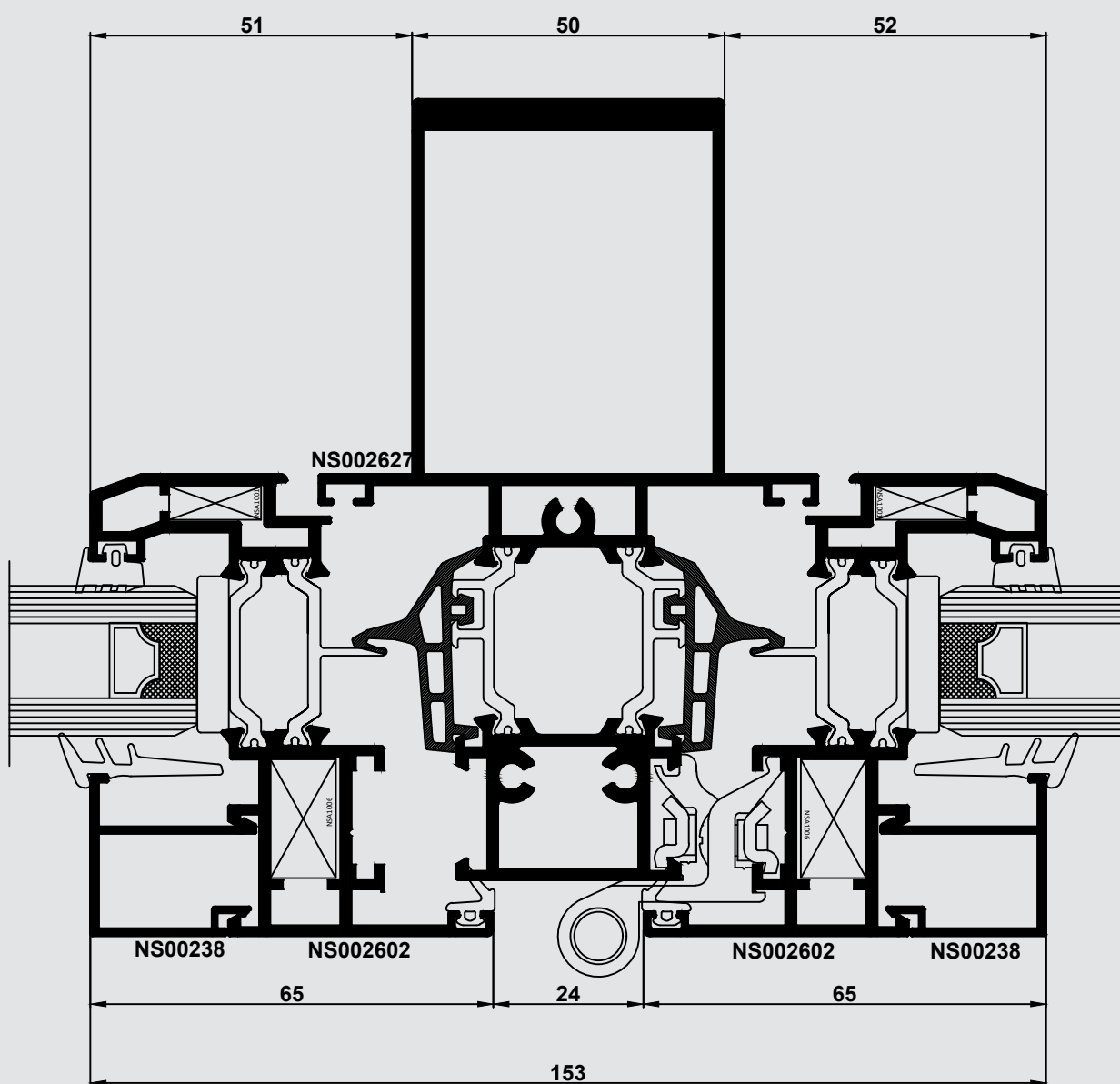
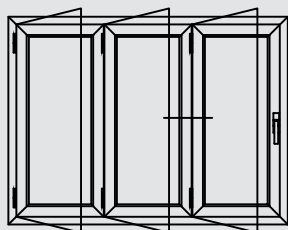


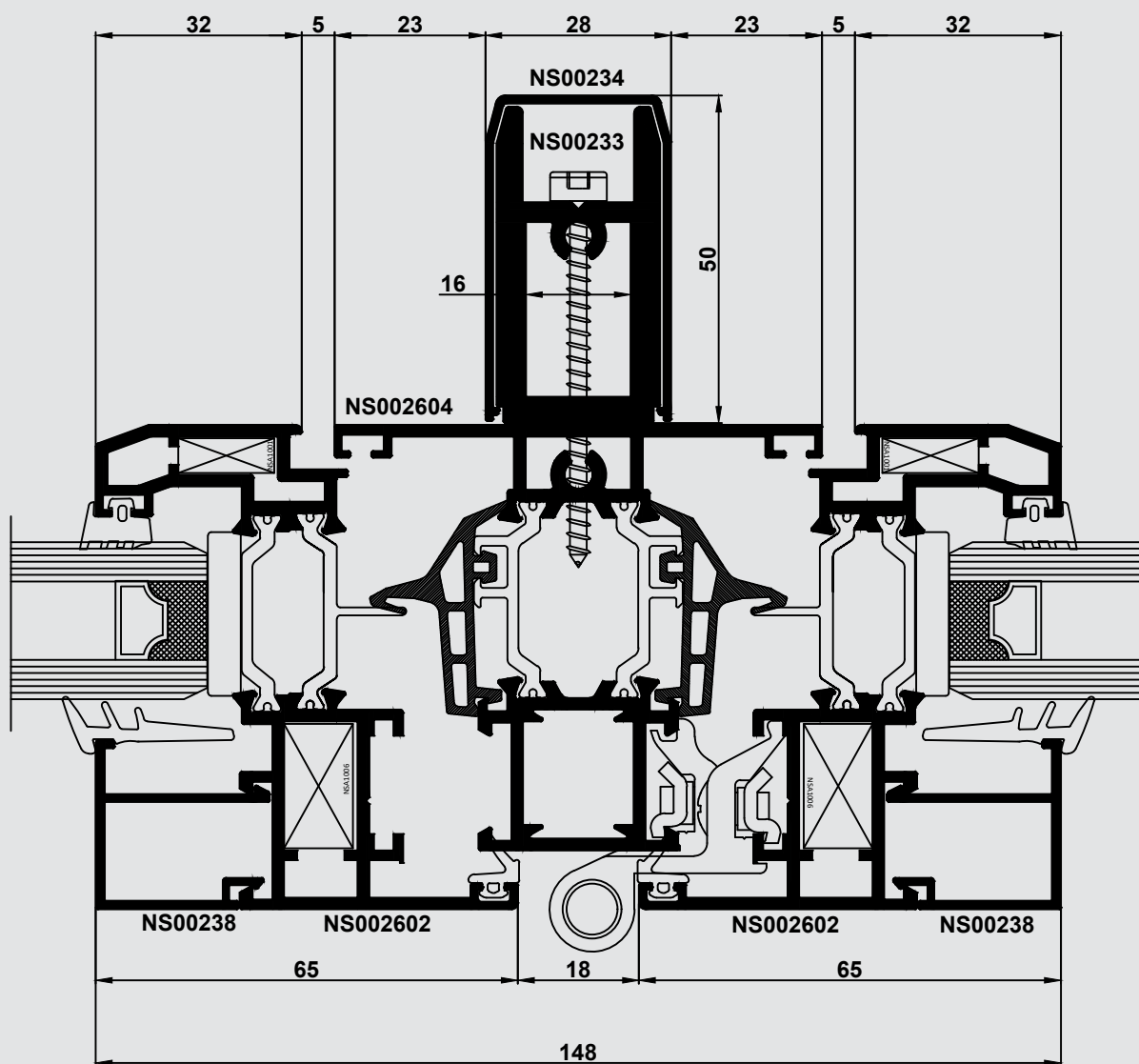
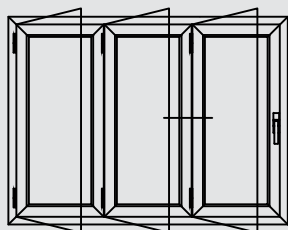


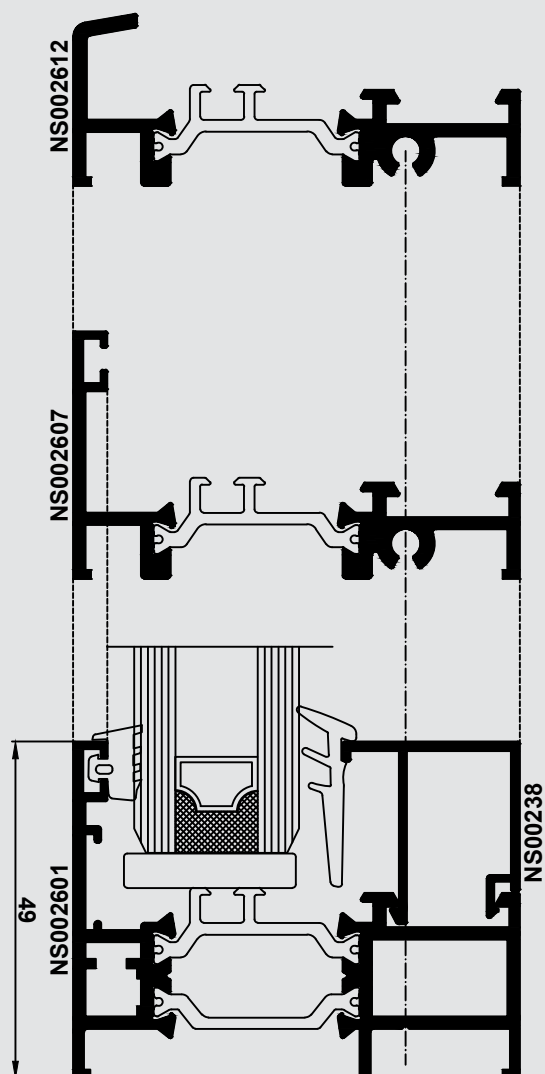
PRIMO C65-T





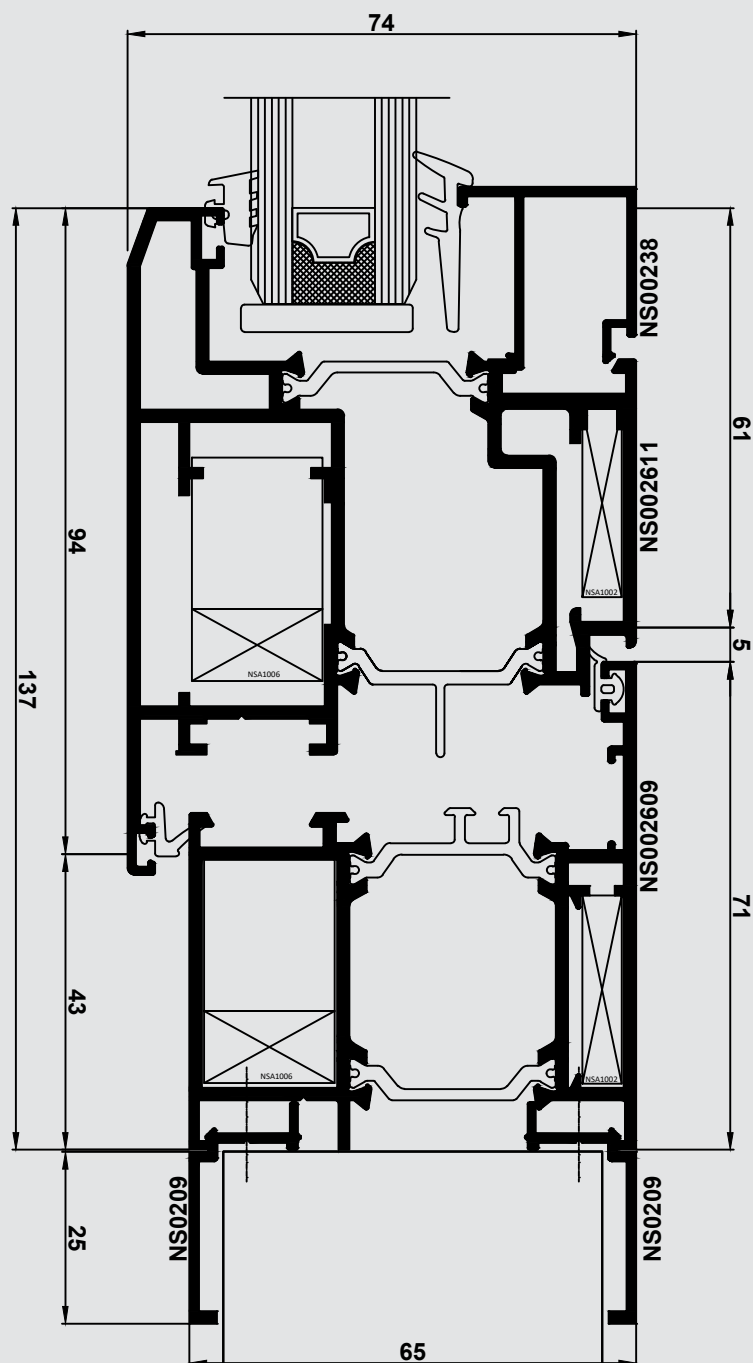
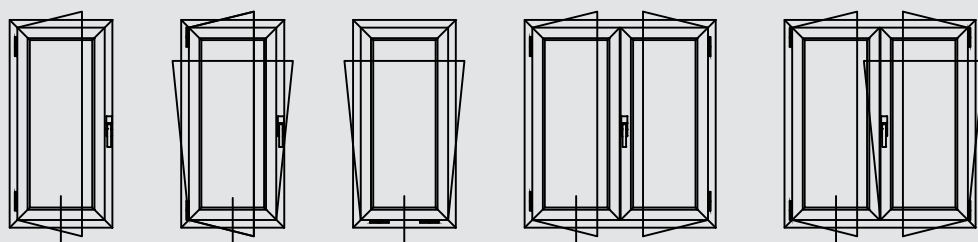


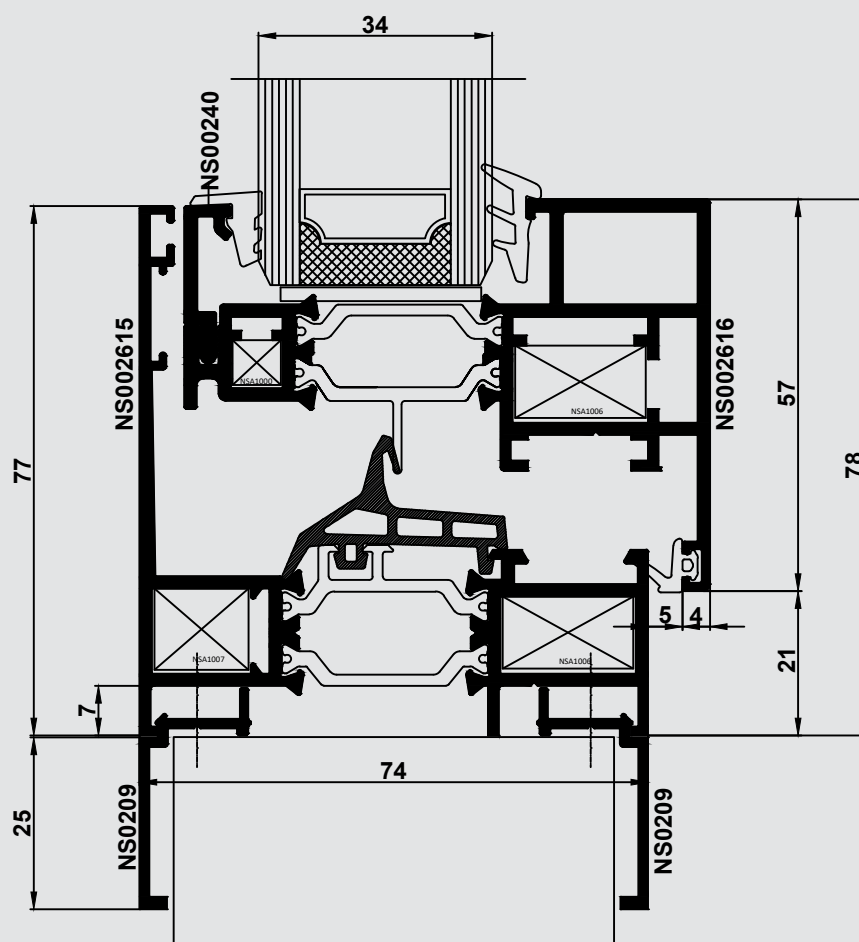
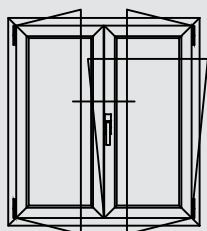
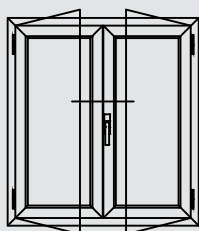


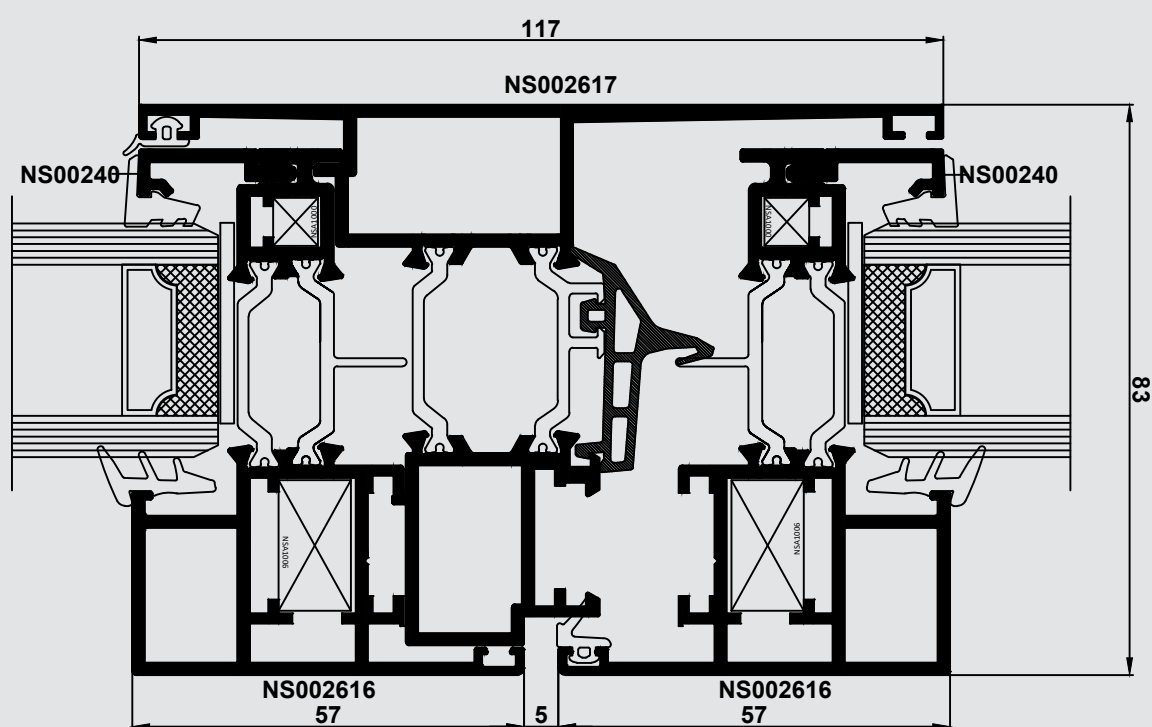


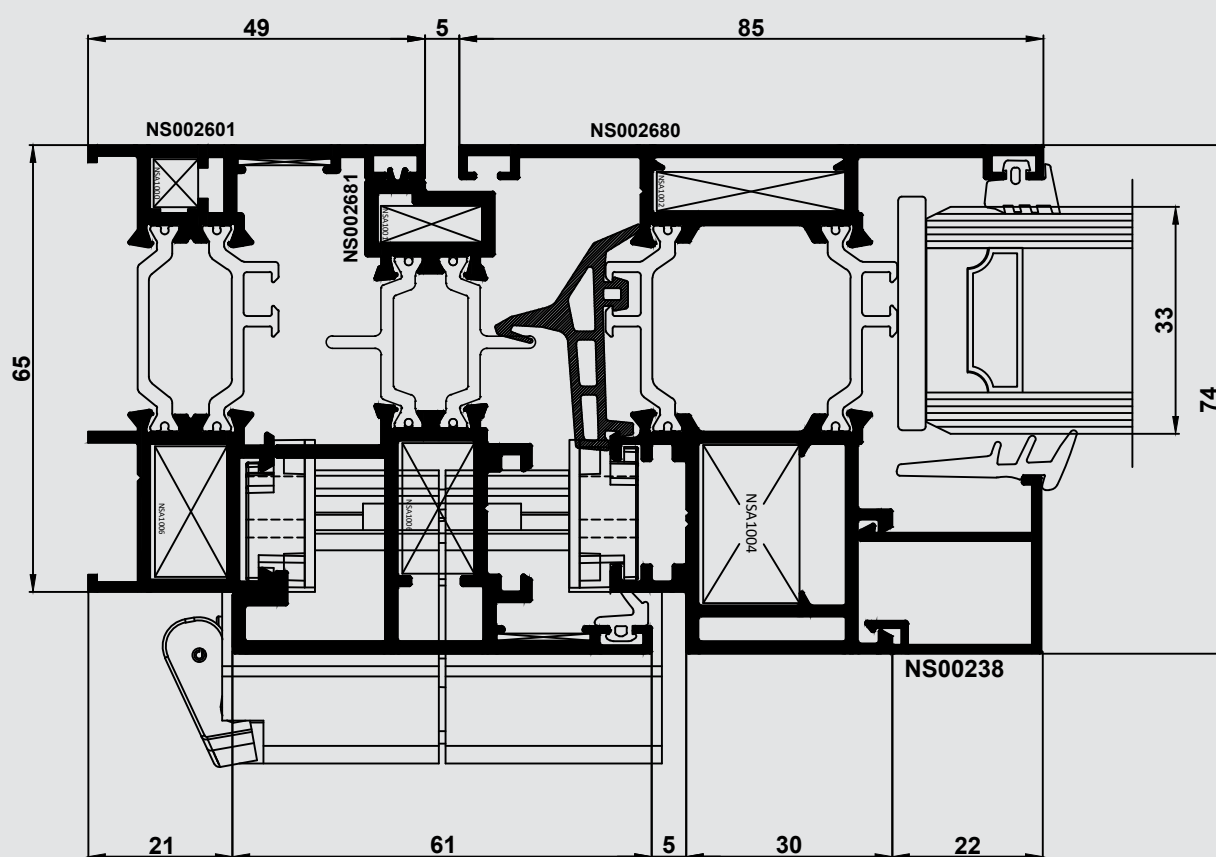
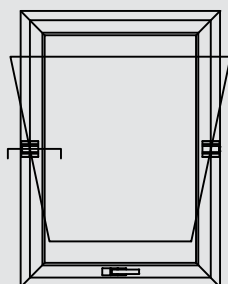
SECTIONS

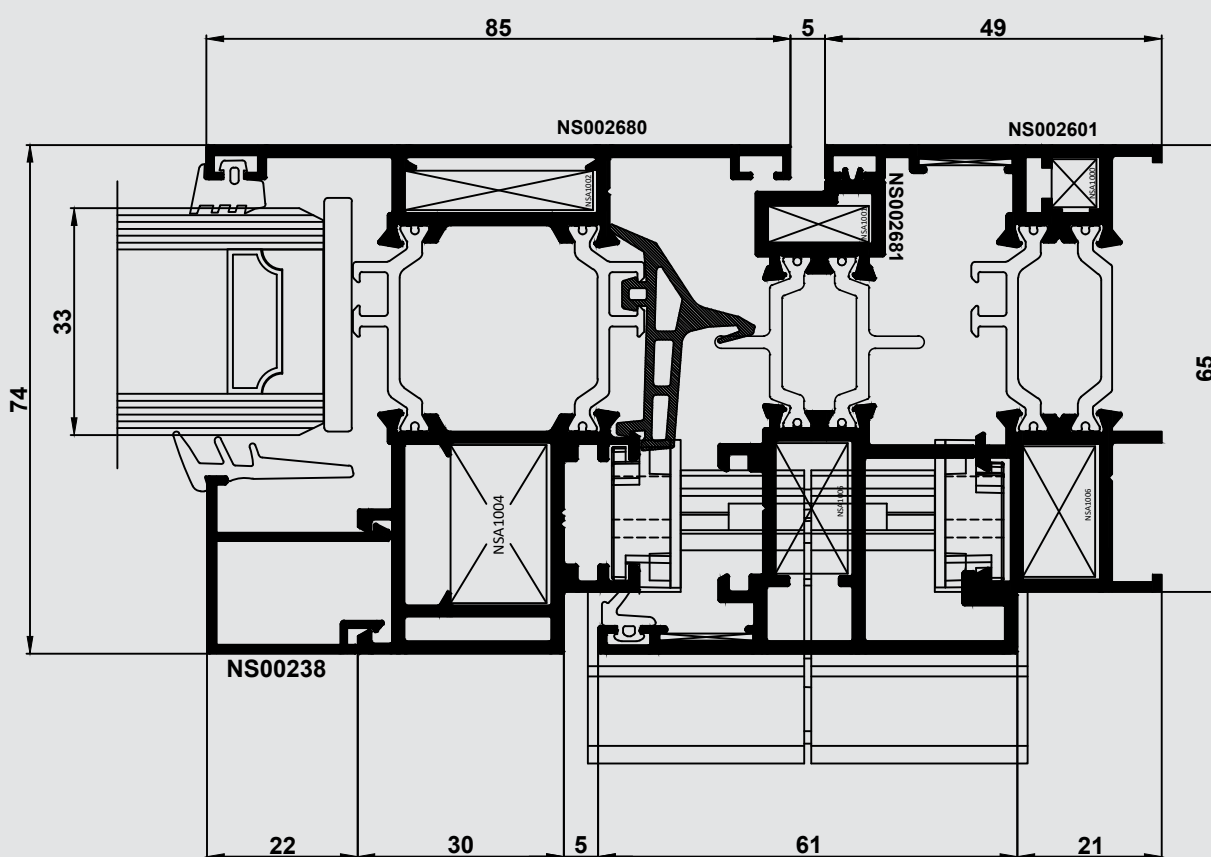
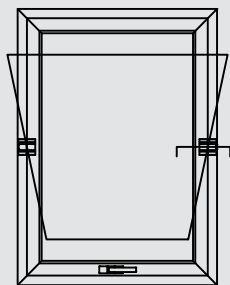
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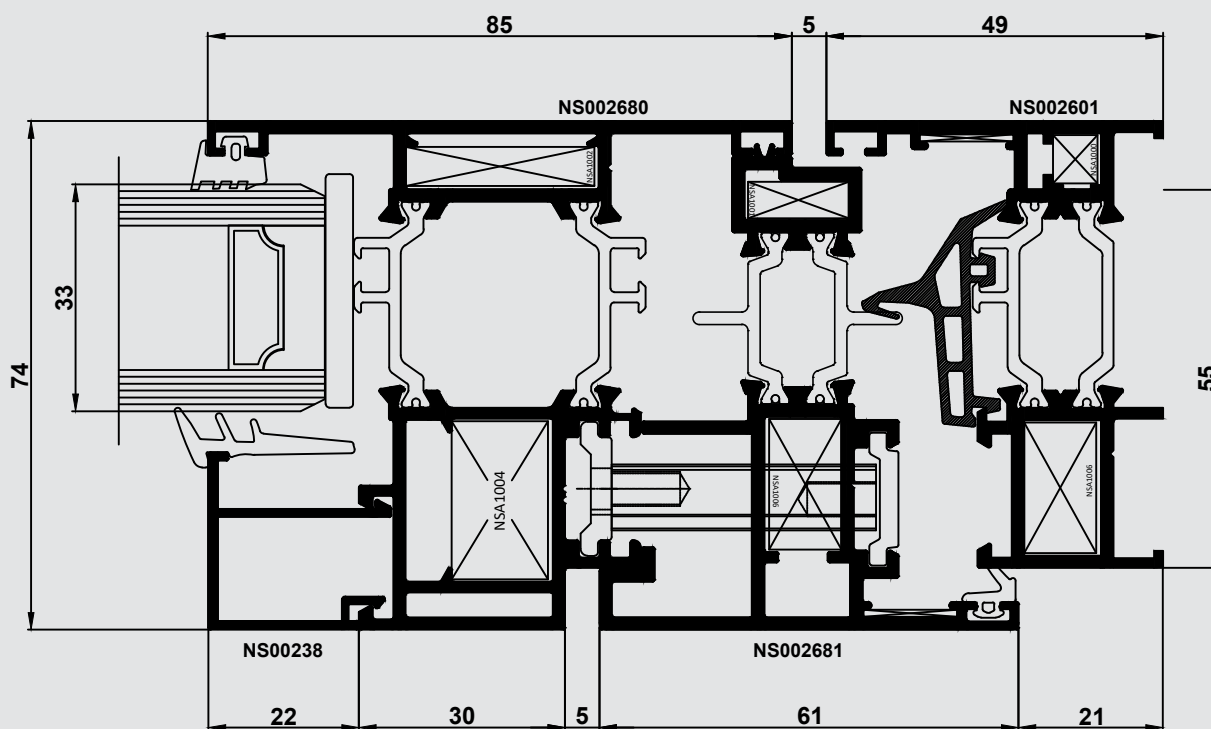
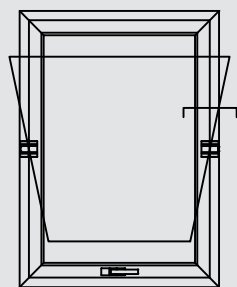


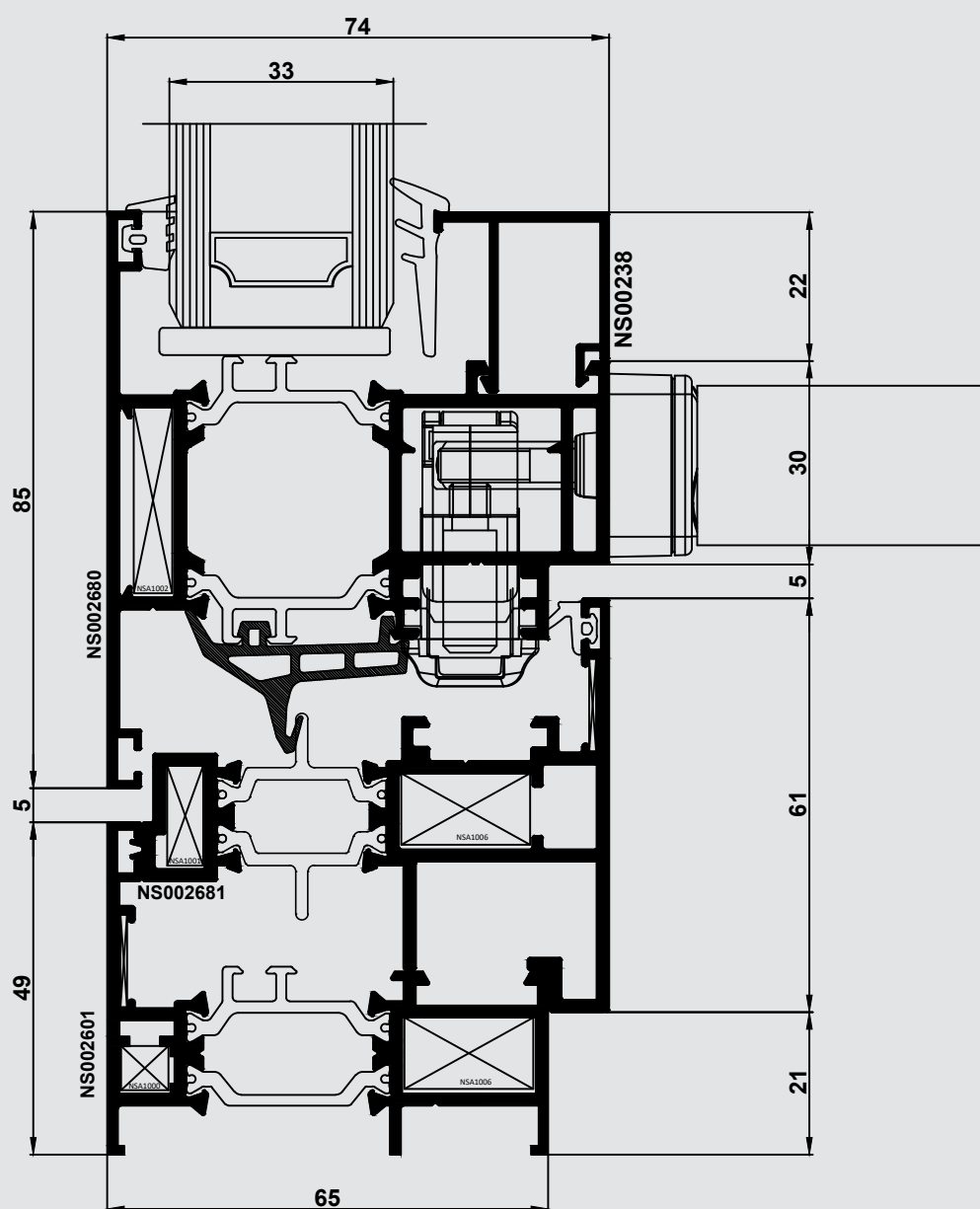
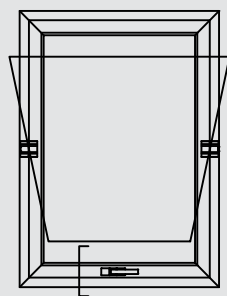


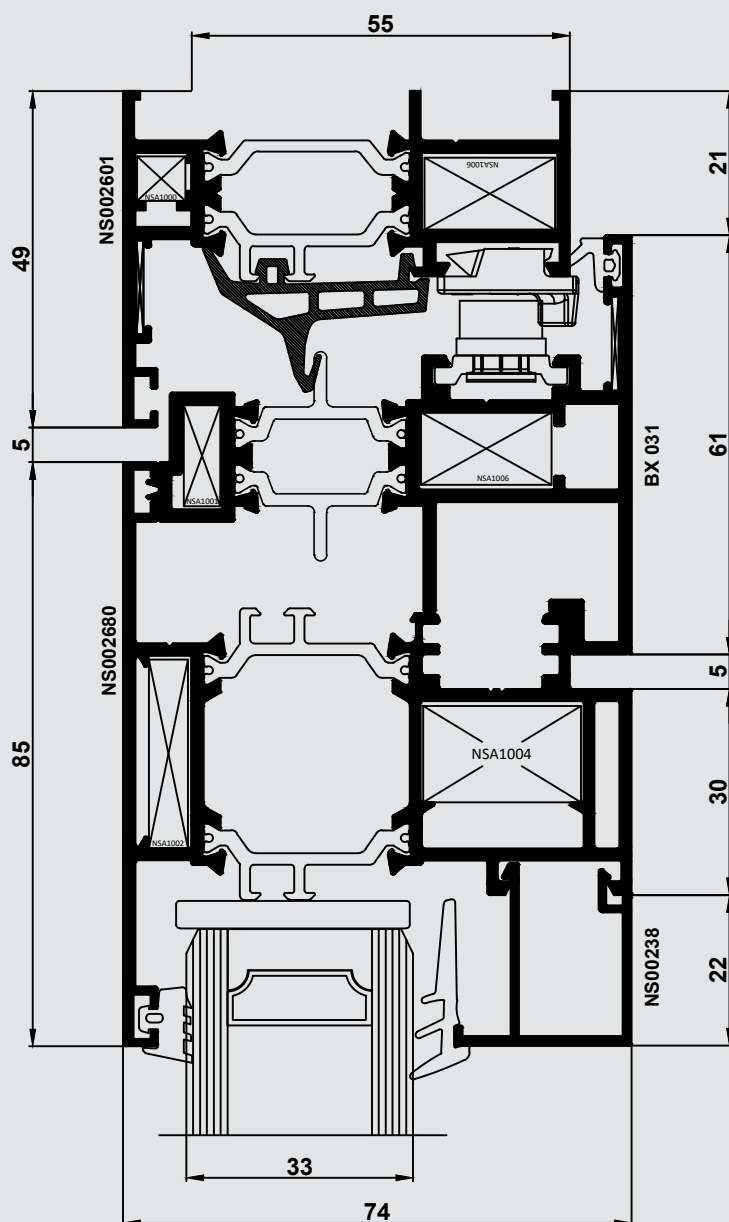
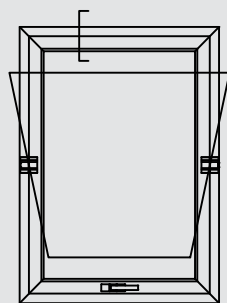


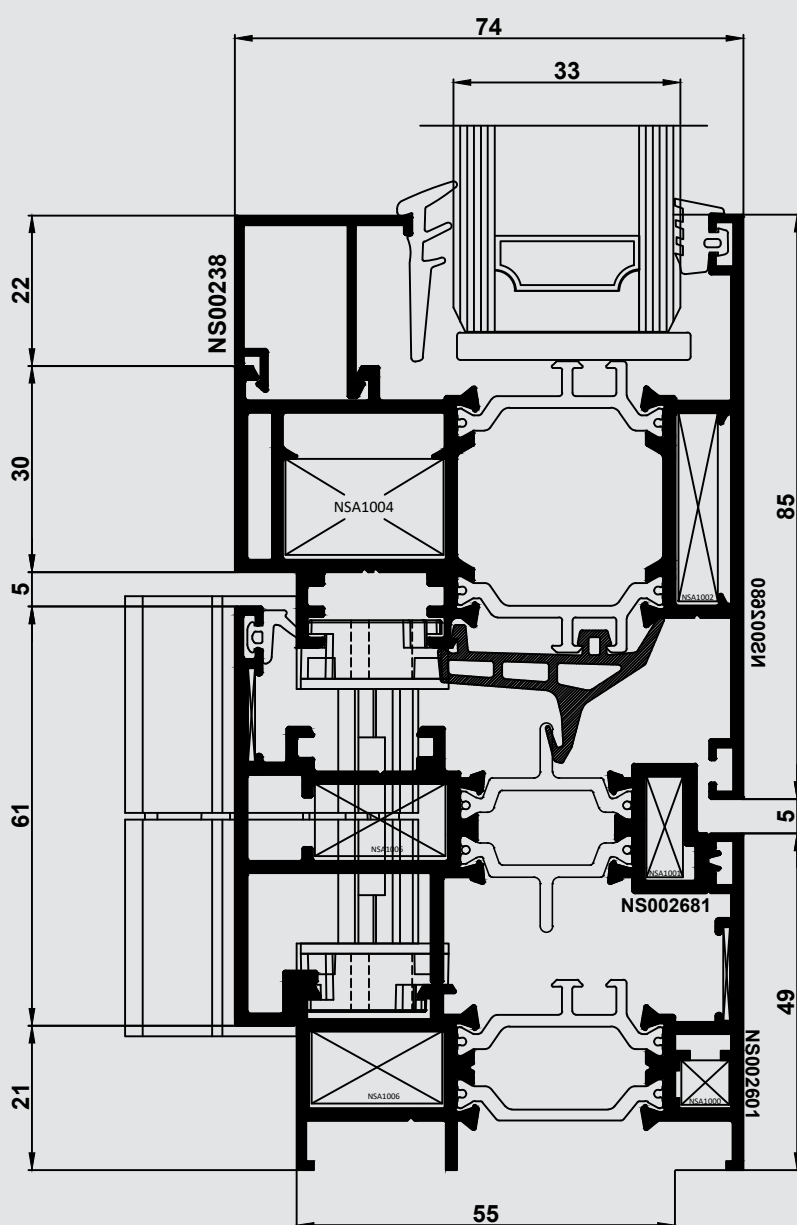
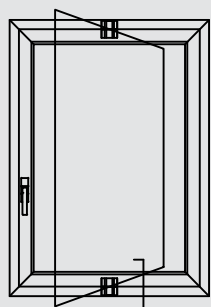


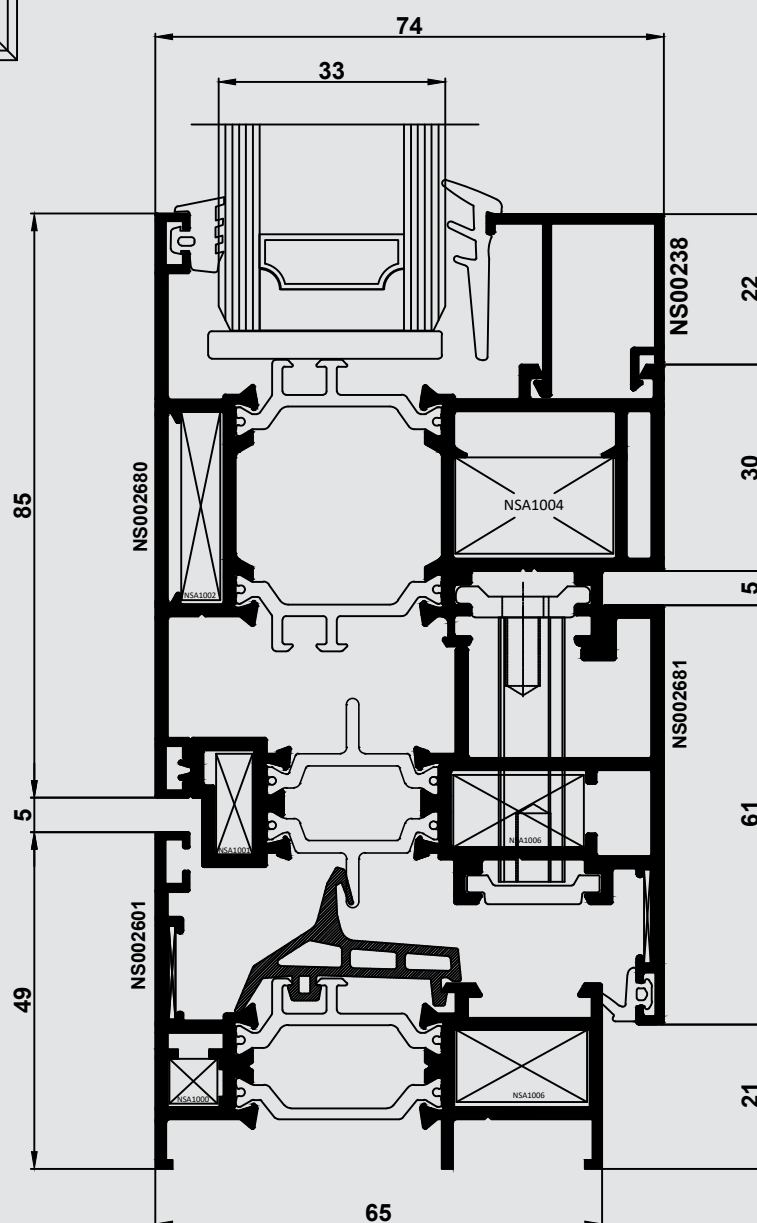
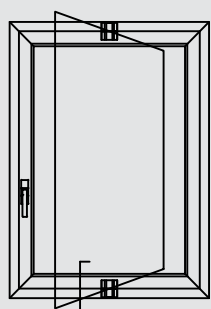


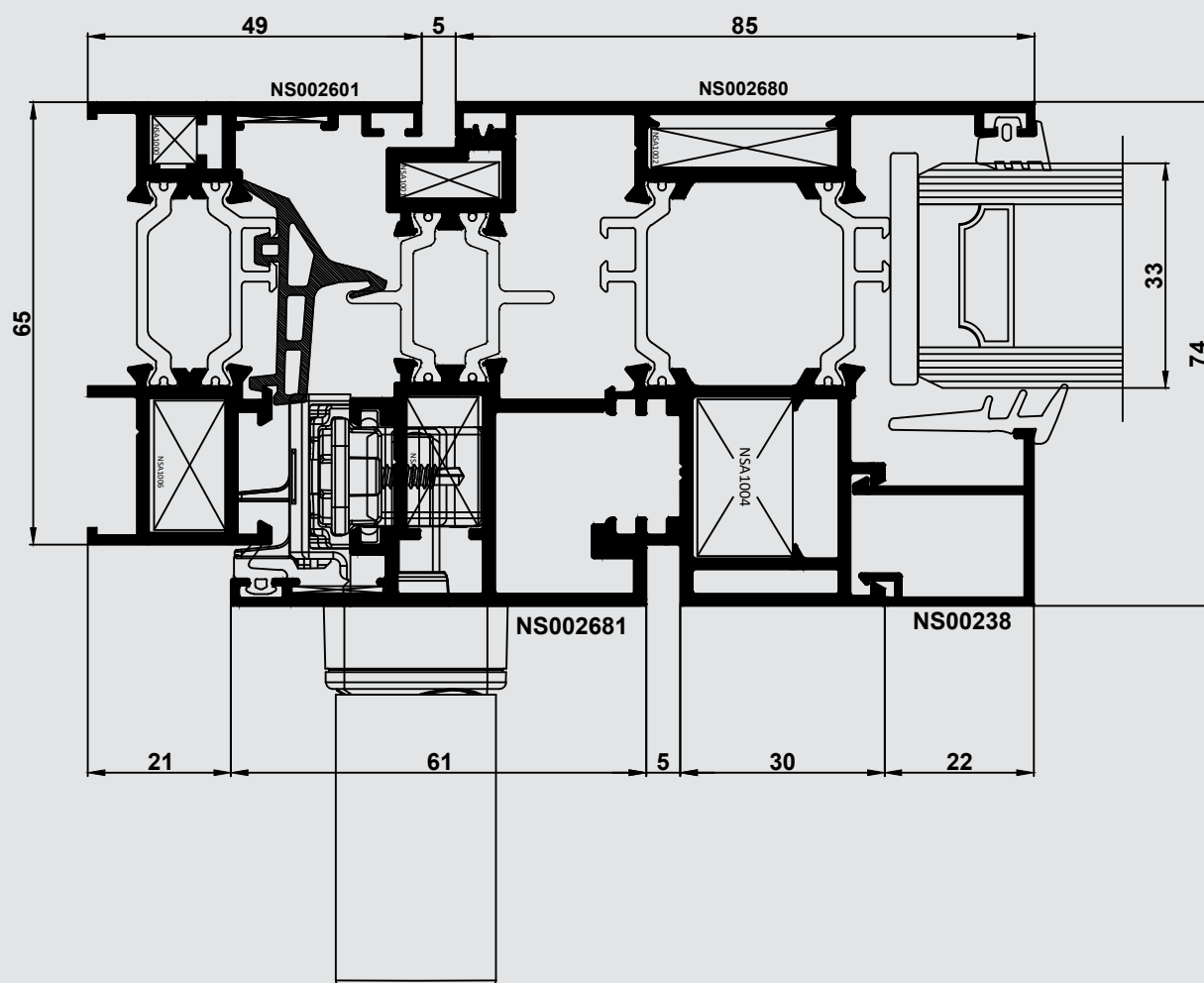
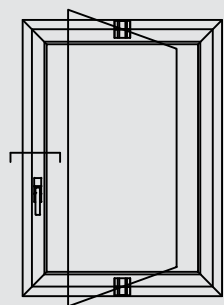




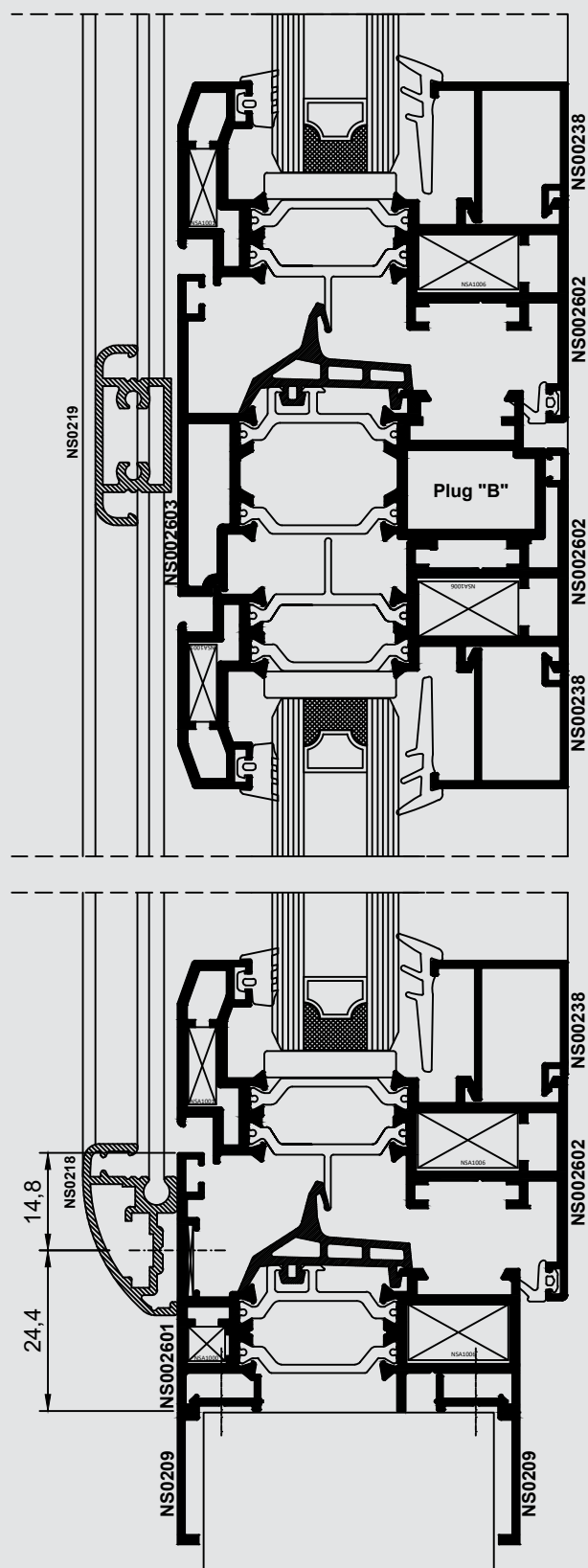


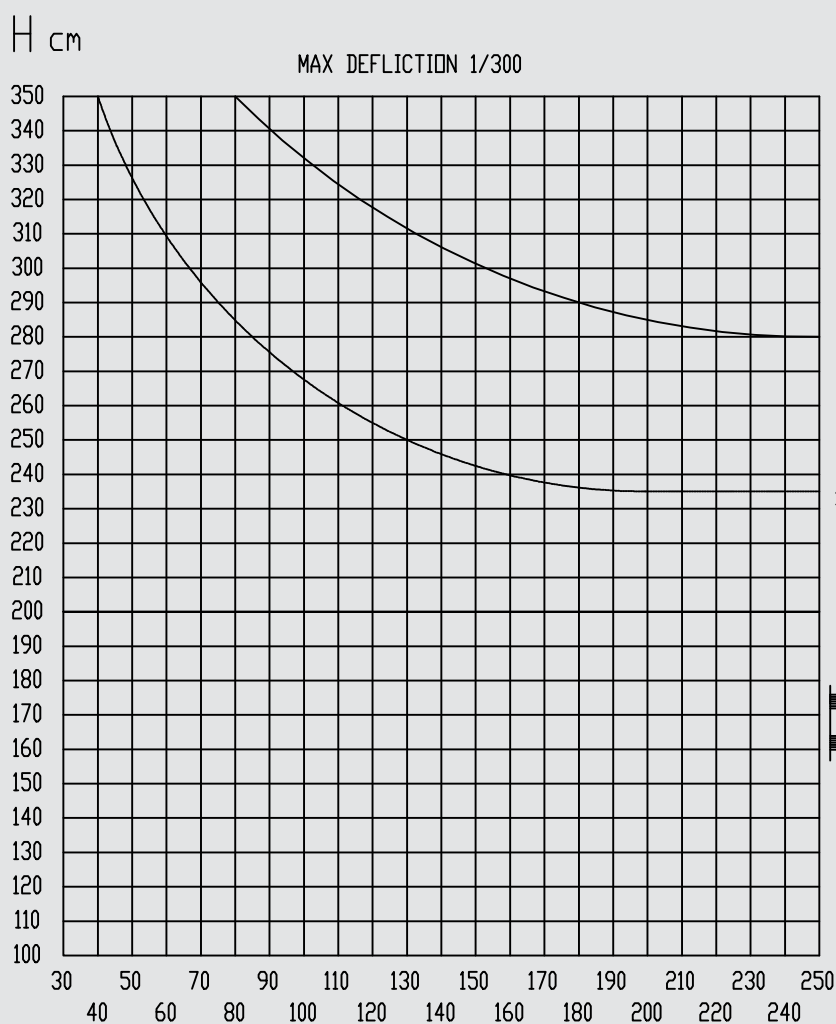






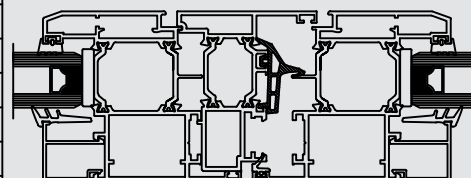
FIXED FLY SCREEN
ASSEMBLY



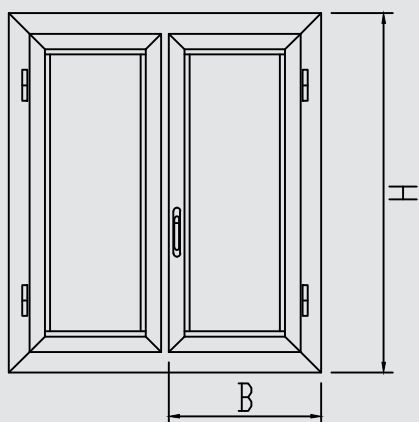


Check if profile deflection is suitable for installed glass

for height more than 1800 mm more hinges and locking points are suggested

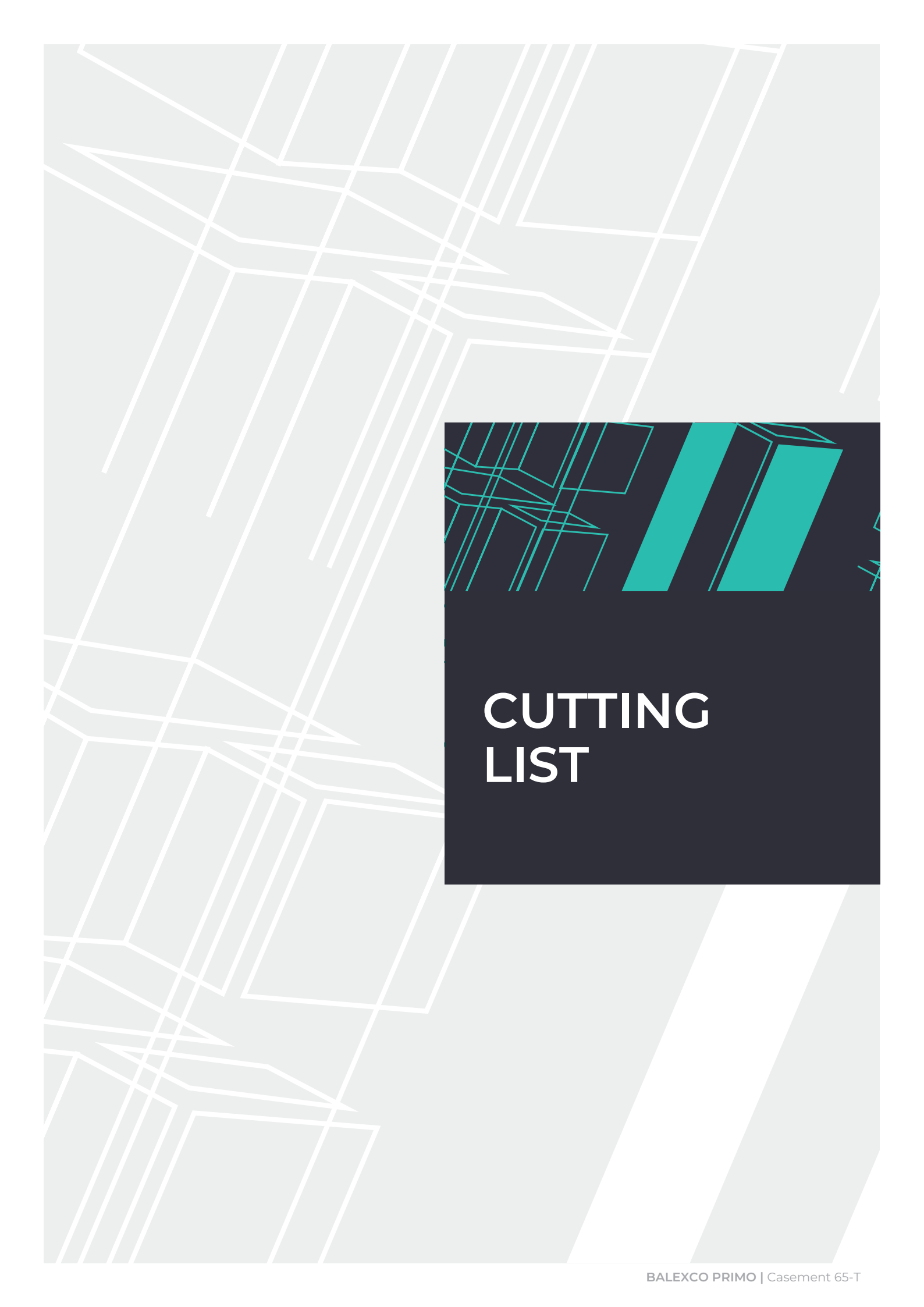


$$J_x = 39.70 \text{ cm}^4$$



Wind pressure 600 Pascal
(61 Kg/m²) (113 Km/h)

Wind pressure 1200 Pascal
(122 Kg/m²) (159 Km/h)

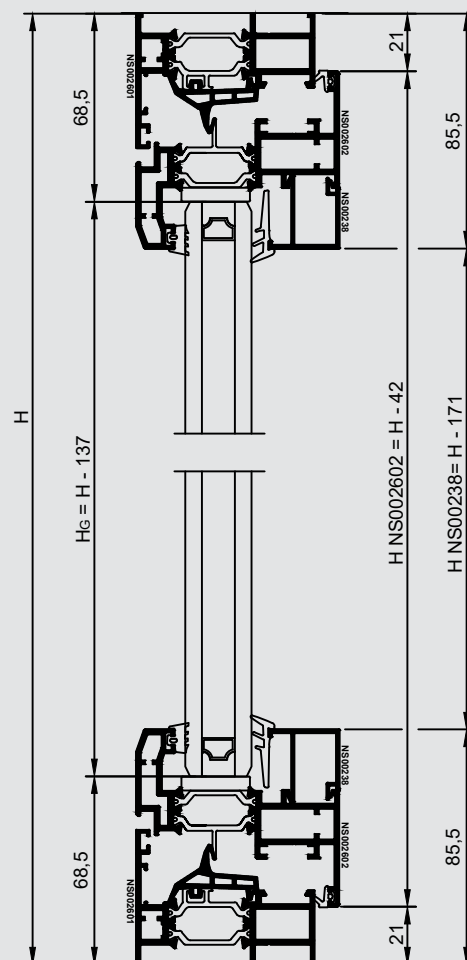


CUTTING LIST

PRIMO C65-T

A diagram of a rectangular window frame. A horizontal force A is applied to the left side of the frame, and a vertical force B is applied to the top edge. The frame is shown in a perspective view, with a smaller rectangle inside representing the glass pane. The forces are indicated by arrows: A points left and B points down.

SEC. B-B

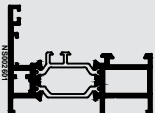
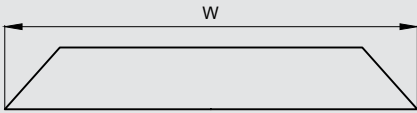
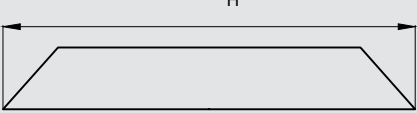
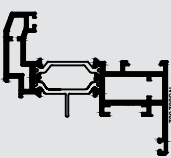
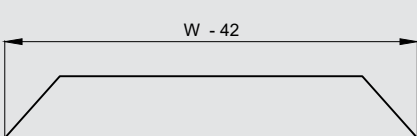
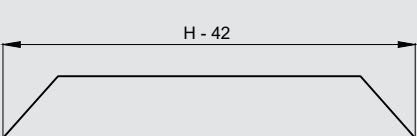
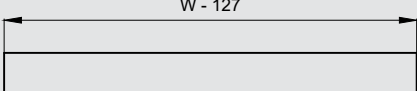
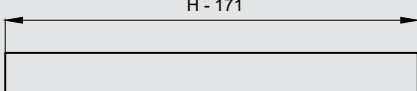


Technical drawing showing the cross-section of a double door assembly. The drawing includes the following dimensions and labels:

- W**: Total width of the door assembly.
- 68,5**: Width of the door leaf (indicated on both sides).
- $W_G = W - 137$** : Width of the gap between the door leaves.
- NS002601**: Label for the upper door frame component.
- NS002602**: Label for the lower door frame component.
- NS00238**: Label for the lower door frame component (indicated on both sides).
- 63,5**: Width of the lower door frame (indicated on both sides).
- $W \text{ NS00238} = W - 127$** : Width of the lower door frame.
- $W \text{ NS002602} = W - 42$** : Width of the lower door frame.
- 21**: Width of the lower door frame (indicated on both sides).

CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002602 	2		2	
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	8	NSP011	POLYAMIDE RODS FOR EURO GROOVE	
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSH2052	"KARMA" CREMONE-BOLT	1
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSA2056	CONNECTION ELEMENT - NYLON	1
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSA2033	"NEW SIRIO" ROD END	2
NSA1009	ALIGNMENT CORNERS	4	NSA2037	ADJUSTABLE SINGLE STRIKER	4
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSH1000	"TOP RAPID" FAST MOUNTING WINDOW HINGE - 2 WINGS	2

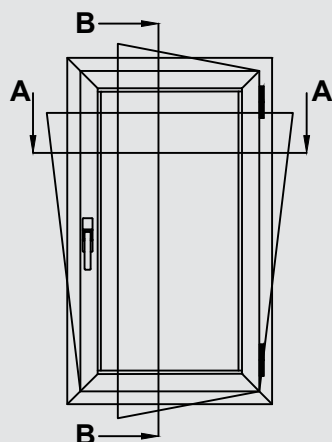
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

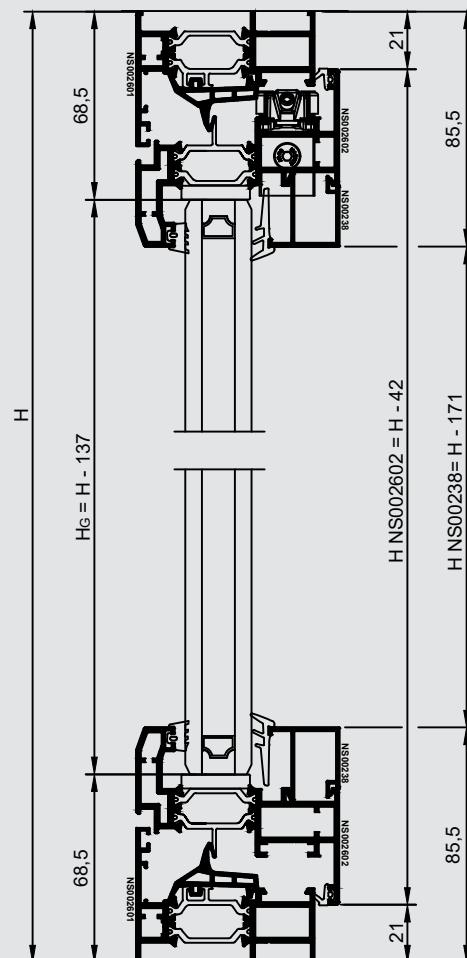
PRIMO C65-T

TILT & TURN WINDOW -1 SASH

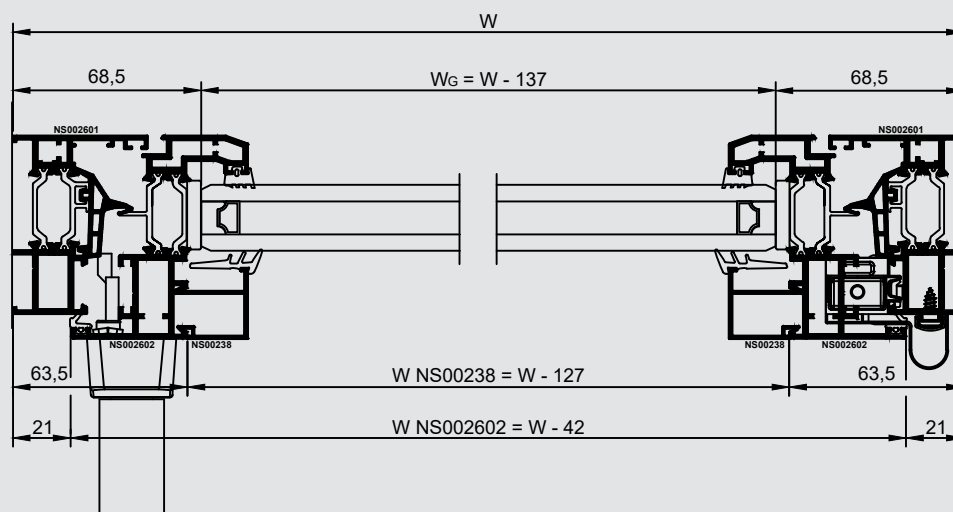


N.B.
Glass thickness considered 24 mm
 $W_{\text{Glass}} = W - 137$
 $H_{\text{Glass}} = H - 137$ 1 pc

SEC. B-B

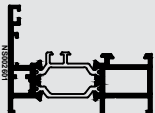
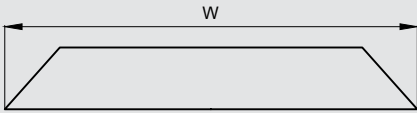
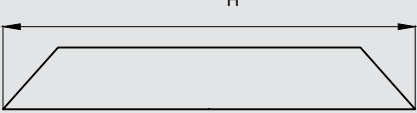
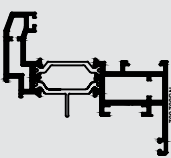
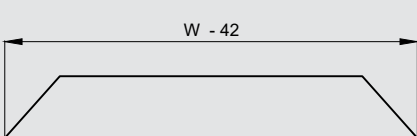
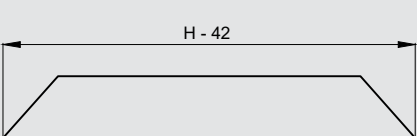
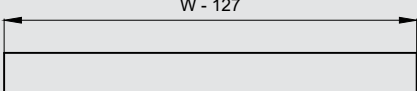
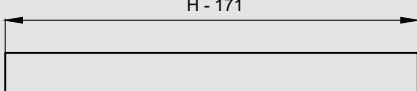


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002602 	2		2	
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	8	NSH2053	"KARMA" CREMONE-BOLT for tilt&turn	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2100	"WEEN" CLOSURE KIT for tilt & turn basic kit with anti-false manoeuvre on the cremone-bolt	1
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSA2018/19/20	"WEEN" tilt&turn_ARM	1
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSH1018	"WEEN" for tilt & turn_HINGE KIT - max load 160kg	1
NSA1009	ALIGNMENT CORNERS	4	NSA2103	"WEEN" - ADDITIONAL LOCKING KIT with adjustable counterplate - H>1400mm	1
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSA2101	"WEEN" - ADDITIONAL LOCKING POINT H>2200mm	1
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2142	"WEEN" - SUPPLEMENTARY CLOSING W>1200 mm	1

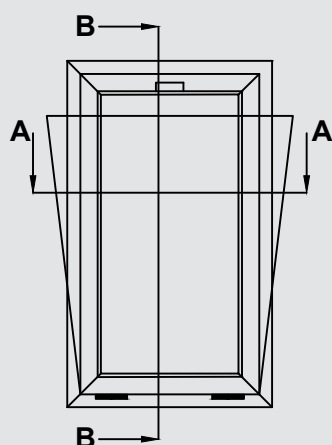
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

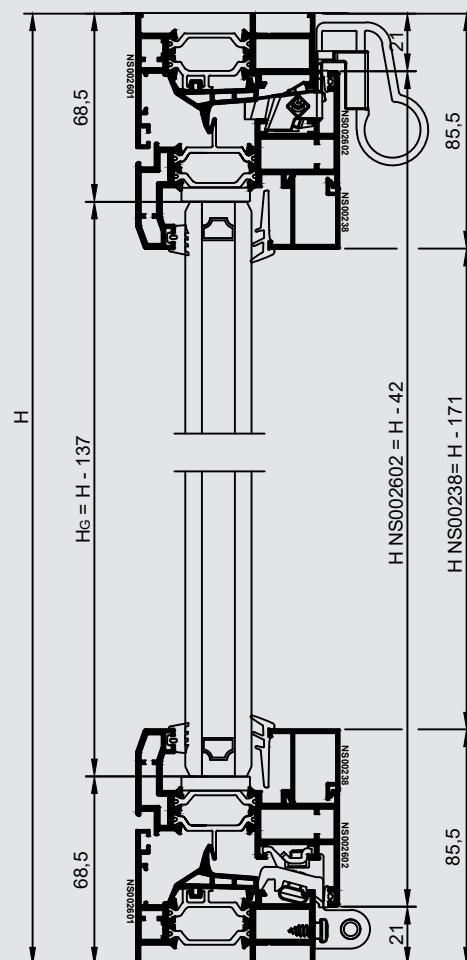
PRIMO C65-T

BOTTOM HUNG WINDOW -1 SASH

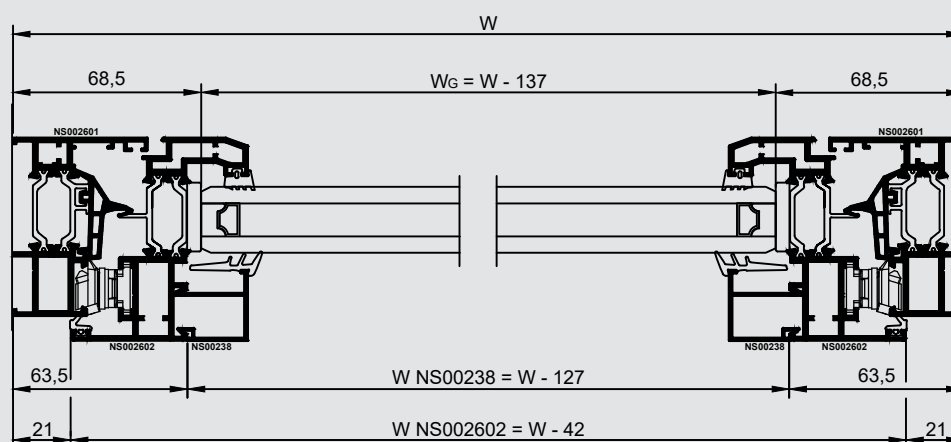


N.B.
Glass thickness considered 24 mm
 $W_{\text{Glass}} = W - 137$
 $H_{\text{Glass}} = H - 137$ 1 pc

SEC. B-B

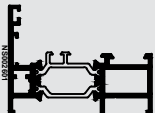
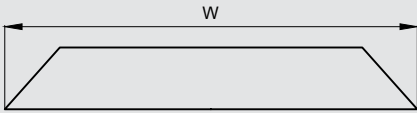
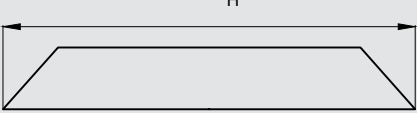
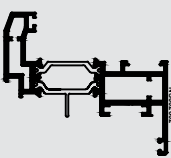
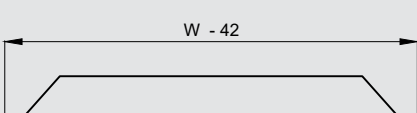
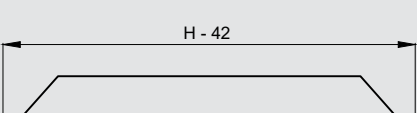
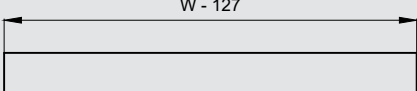
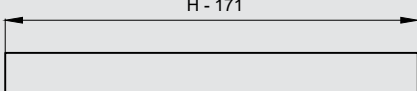


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002602 	2		2	
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	8	NSA2010	"EASY RING" ADJUSTABLE CATCH	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2001	"SIMPLE PLUS" LIMITER for transom opening windows	1cp
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSH1004	"TOP SPIN" comb hinge	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16			
NSA1009	ALIGNMENT CORNERS	4			
NSA2015	DRAINAGE PLUG WITH VALVE	2			

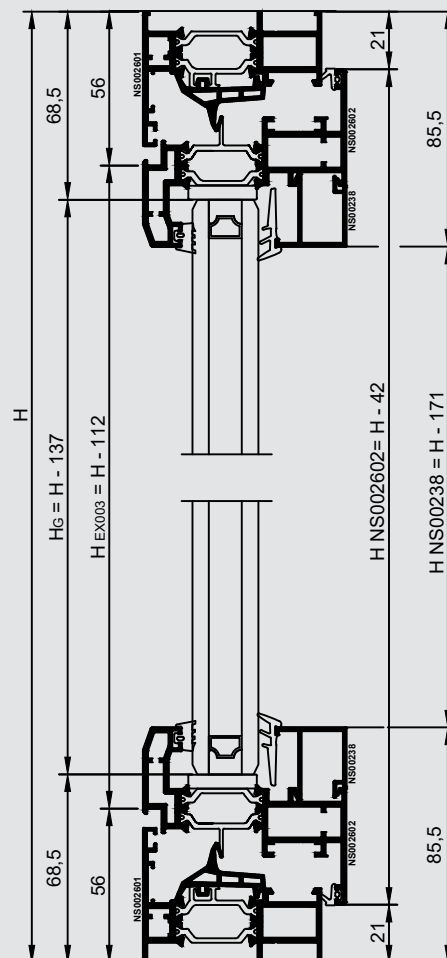
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

PRIMO C65-T

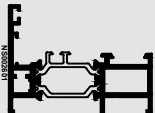
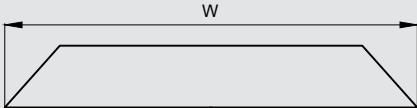
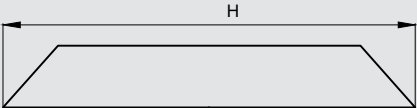
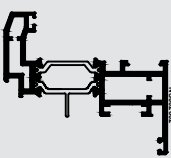
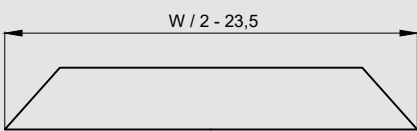
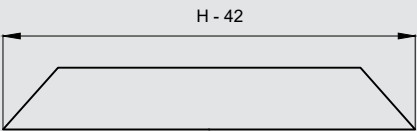
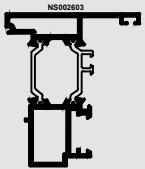
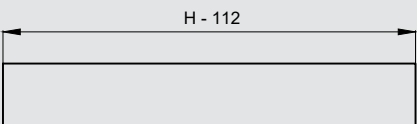
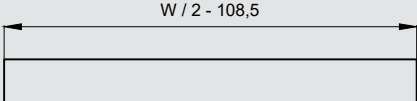
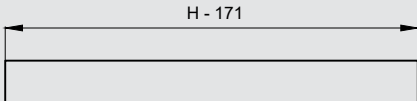
A technical drawing of a window frame. The drawing shows a central window unit with a handle, flanked by side panels. Two cross-sections are indicated: A-A, which is a horizontal section through the middle of the window, and B-B, which is a vertical section through the side panels. Arrows labeled 'A' and 'B' point to the respective section lines.

SEC. B-B



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002602 	4		4	
NS002603 			1	
NS00238 	4		4	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	12	NSH2052	"KARMA" CREMONE-BOLT	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	8	NSA2056	CONNECTION ELEMENT - NYLON	1
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSA2033	"NEW SIRIO" ROD END	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	24	NSA2037	ADJUSTABLE SINGLE STRIKER	4
NSA1009	ALIGNMENT CORNERS	4	NSA2044	"BI-HID" LATCH FOR INACTIVE SASH - SLIDER + UPPER AND LOWER ROD END	1
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSH1000	"TOP RAPID" FAST MOUNTING WINDOW HINGE - 2 WINGS	4
NSP011	POLYAMIDE RODS FOR EURO GROOVE				

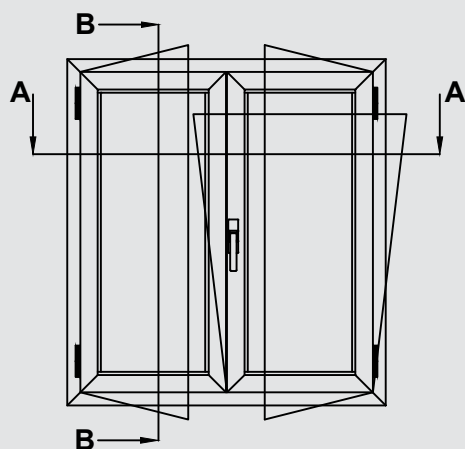
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	3	NSG107	GASKET ON GLAZING BEAD	4	4
NSG101	GASKET OF RABBET	4	3	NSG110	GLASS SUPPORT GASKET	4	4

CUTTING LIST

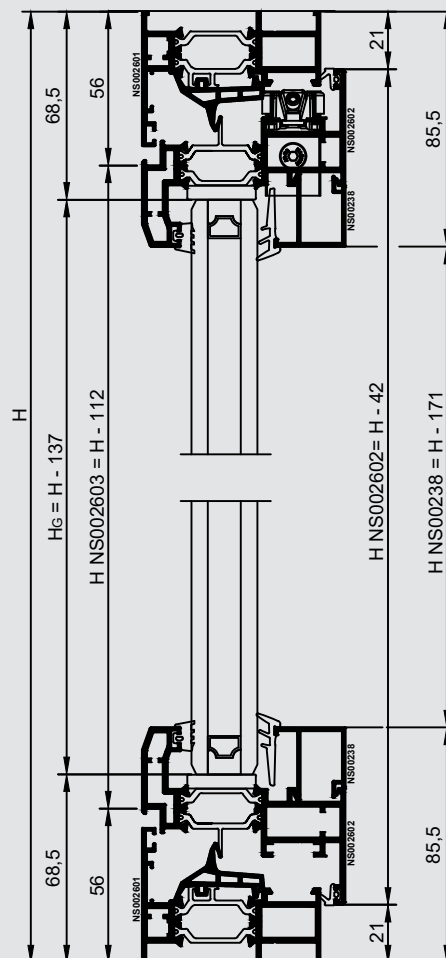
PRIMO C65-T

TILT&TURN WINDOW -2 SASHES

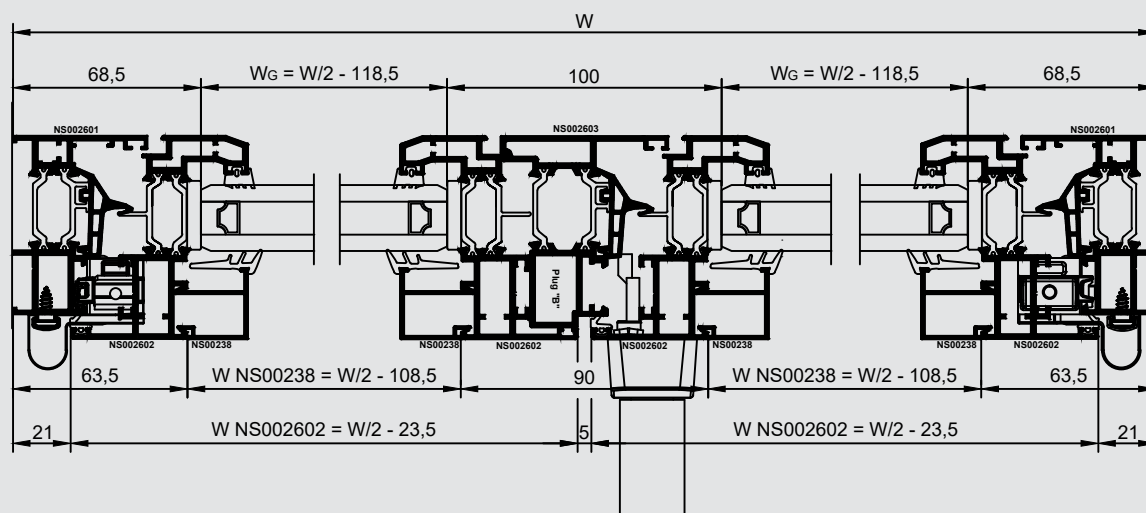


N.B.
Glass thickness considered 24mm
 $W_{\text{Glass}} = W/2 - 118,5$ 2 pcs
 $H_{\text{Glass}} = H - 136$

SEC. B-B

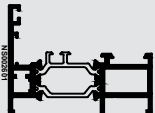
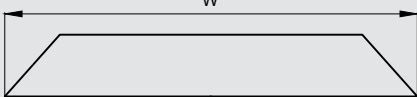
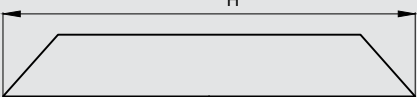
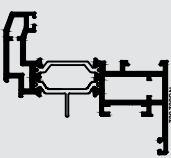
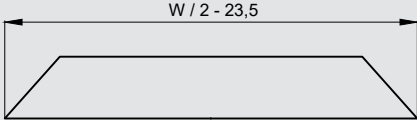
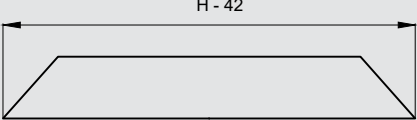
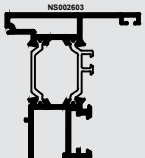
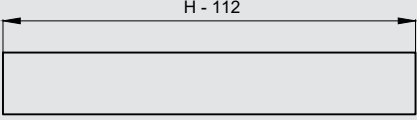
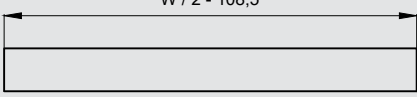
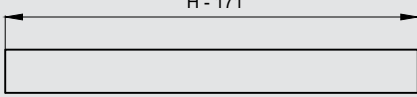


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002602 	4		4	
NS002603 			1	
NS00238 	4		4	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	12	NSA2100	"WEEN" CLOSURE KIT for tilt & turn basic kit with anti-false manoeuvre on the cremone-bolt	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	8	NSA2018/19/20	"WEEN" tilt&turn_ARM	1
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSH1018	"WEEN" for tilt & turn_HINGE KIT - max load 160kg	1
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	24	NSH1017	"WEEN"_PASSIVE SASH HINGE KIT	1
NSA1009	ALIGNMENT CORNERS	4	NSA2103	"WEEN" - ADDITIONAL LOCKING KIT with adjustable counterplate - H>1400mm	1
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSA2101	"WEEN" - ADDITIONAL LOCKING POINT H>2200mm	1
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2142	"WEEN" - SUPPLEMENTARY CLOSING W>1200 mm	1
NSH2053	"KARMA" CREMONE-BOLT for tilt&turn	1	NSA2044	"BI-HID" LATCH FOR INACTIVE SASH - SLIDER + UPPER AND LOWER ROD END	1
			NSA2037	ADJUSTABLE SINGLE STRIKER	1

GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	3	NSG107	GASKET ON GLAZING BEAD	4	4
NSG101	GASKET OF RABBET	4	3	NSG110	GLASS SUPPORT GASKET	4	4

PRIMO C65-T

Technical drawing of a window frame. The drawing shows a cross-section of the frame with dimensions labeled A, B, and C. Dimension A is the height of the frame, B is the width of the frame, and C is the width of the glass pane. The frame is shown in a perspective view, and the glass pane is shown in a plan view. The frame is made of wood or metal, and the glass pane is shown with a cross symbol in the center.

[illegible]

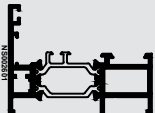
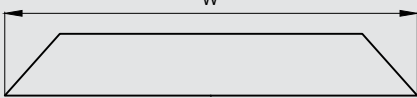
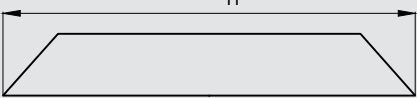
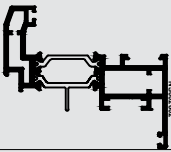
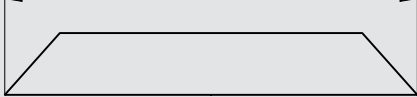
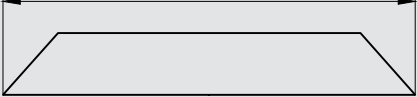
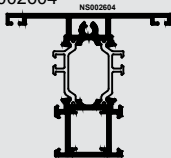
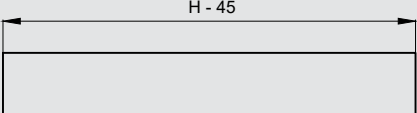
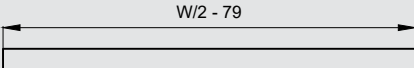
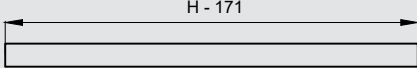
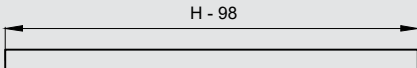
Technical drawing of a double door assembly. The drawing shows a side view of two doors with a central mullion. Dimensions are indicated: a total height of 32, a height of 22.5 for the upper section, and a height of 49 for the lower section. The drawing is labeled with the model number H NS002604 = H - 45 and H NS00238 = H - 98. The drawing is also labeled with the height H_G = H - 64.

N.B. Glass thickness considered 24mm $W_{\text{Glass}} = W/2 - 89$ $H_{\text{Glass}} = H - 137$		1 pcs
$W_{\text{Glass}} = W/2 - 89$ $H_{\text{Glass}} = H - 64$		1 pcs

[illegible]

CUTTING LIST

PRIMO C65-T

PROFILE	PCS	COUPE	PCS	COUPE
NS002601 	2		2	
NS002602 	2		2	
NS002604 			1	
NS00238 	4		2	
			2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	8	NSH2052	"KARMA" CREMONE-BOLT	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2056	CONNECTION ELEMENT - NYLON	1
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSA2033	"NEW SIRIO" ROD END	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSA2037	ADJUSTABLE SINGLE STRIKER	2
NSA1009	ALIGNMENT CORNERS	4	NSH1000	"TOP RAPID" FAST MOUNTING WINDOW HINGE - 2 WINGS	2
NSA2015	DRAINAGE PLUG WITH VALVE	2			
NSP011	POLYAMIDE RODS FOR EURO GROOVE				

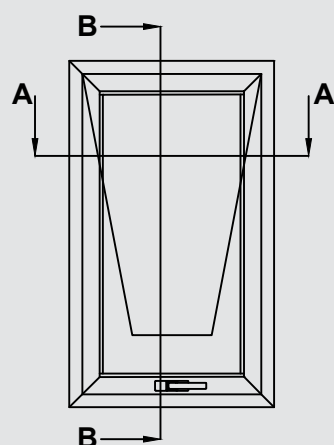
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	4	4
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	4	4

CUTTING LIST

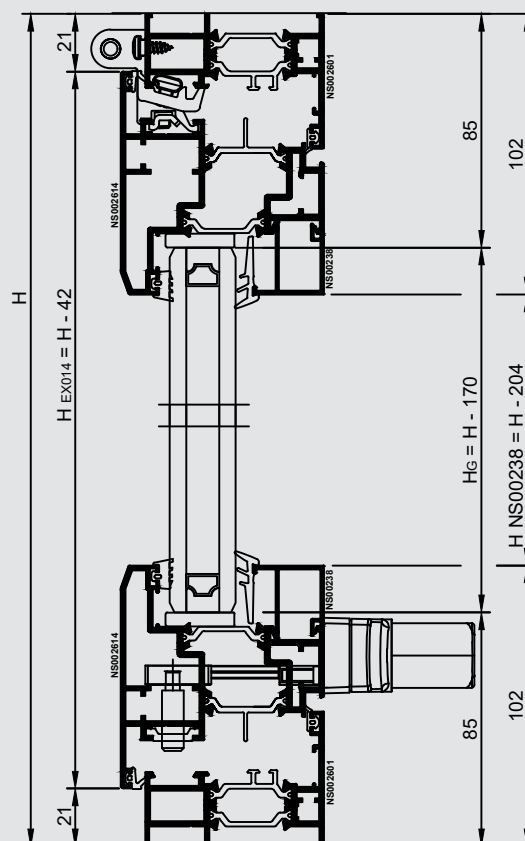
PRIMO C65-T

CASEMENT WINDOW -1 SASH - outward opening

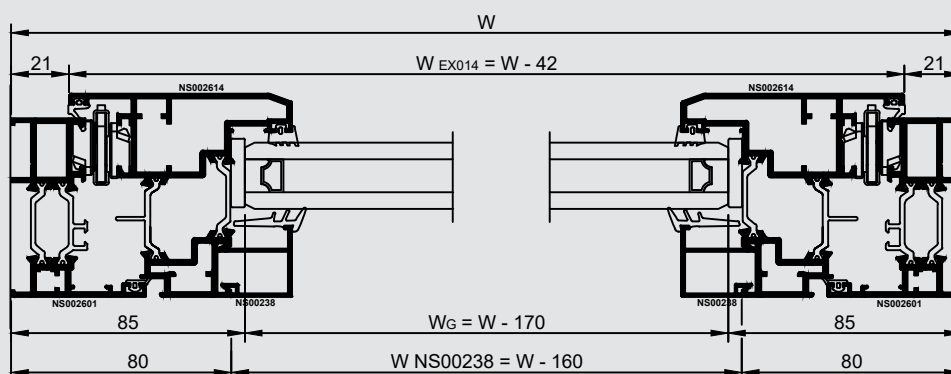


N.B.
Glass thickness considered 24 mm
 $W_{\text{Glass}} = W - 170$
 $H_{\text{Glass}} = H - 170$ | 1 pc

SEC. B-B

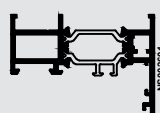
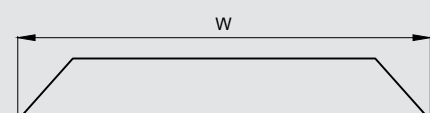
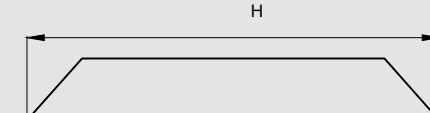
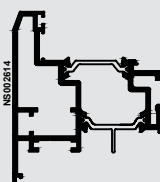
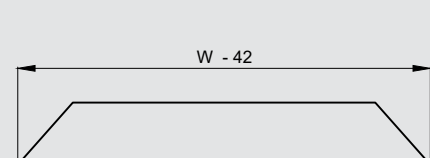
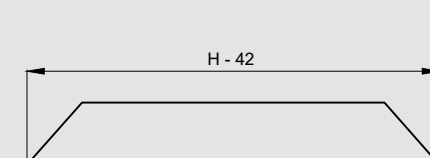
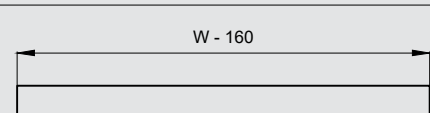
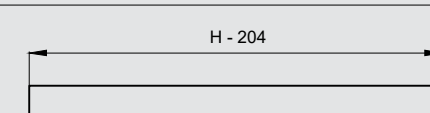


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002614 	2		2	
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	8	NSH2059	"KARMA" CREMONE BOLT OUTSIDE OPENING BACKSET 30 - 52 MM	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2110	CONNECTION PIN L=22 mm	2
NSA1000	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 7 x 6,5 mm	4	NSA2036	ADDITIONAL LOCKING POINTS	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSH1004	"TOP SPIN" COMB HINGE	2
NSA1009	ALIGNMENT CORNERS	4	NSA2003	"STAR" TELESCOPIC SPRING ARM	1
NSA2015	DRAINAGE PLUG WITH VALVE	2			
NSP011	POLYAMIDE RODS FOR EURO GROOVE				

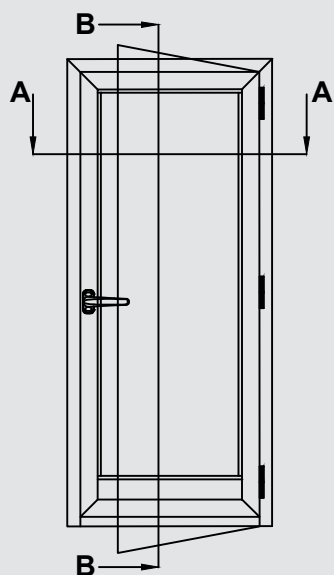
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG101	GASKET OF RABBET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG102	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

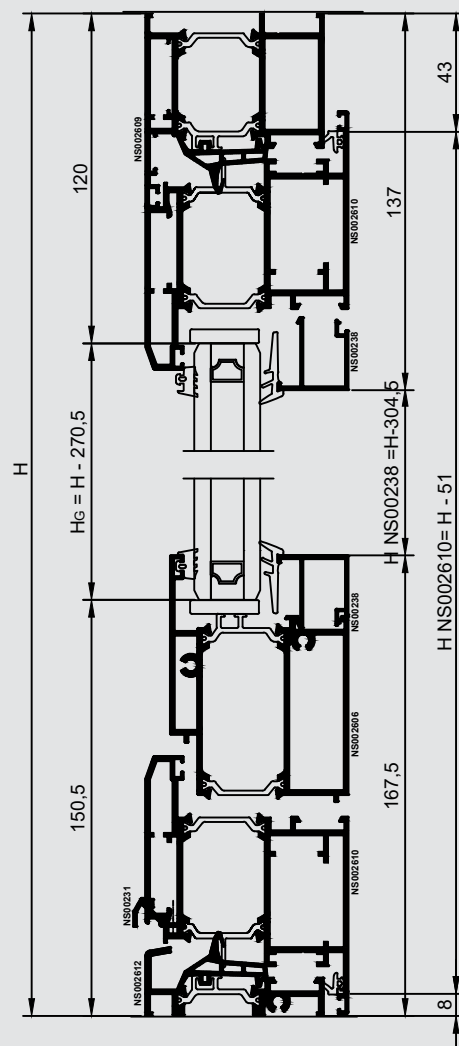
PRIMO C65-T

CASEMENT DOOR -1 SASH

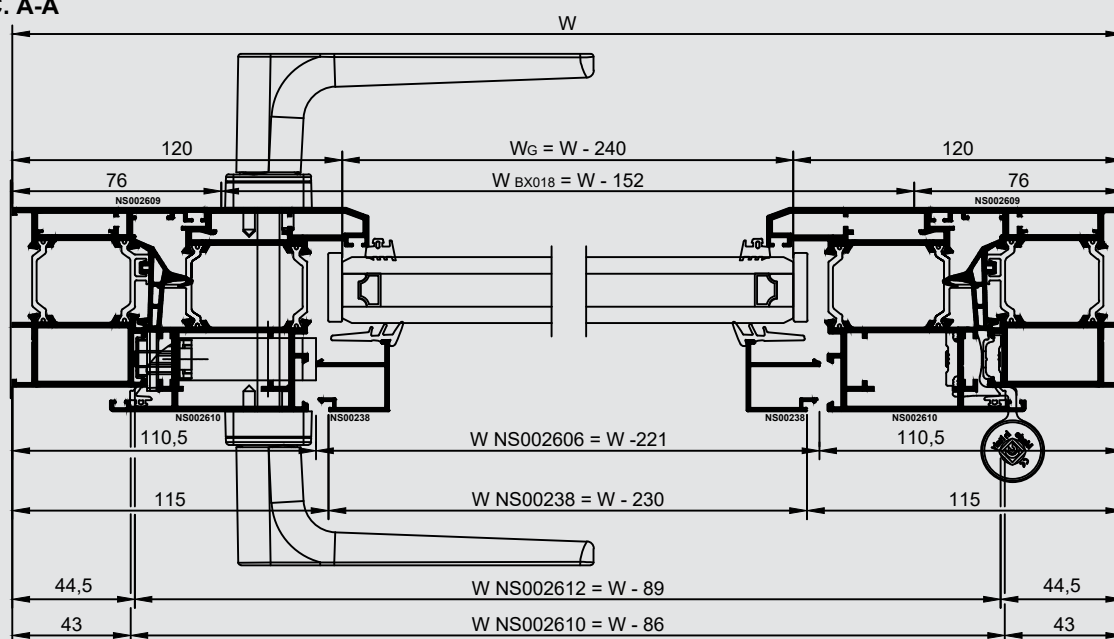


N.B.
Glass thickness considered 24mm
 $W_{\text{Glass}} = W - 240$
 $H_{\text{Glass}} = H - 270,5$ 1 pc

SEC. B-B

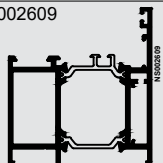
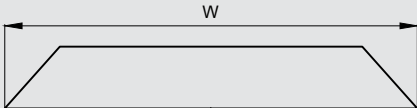
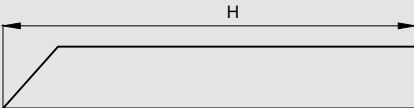
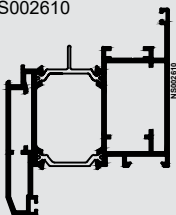
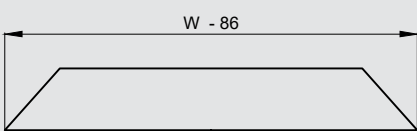
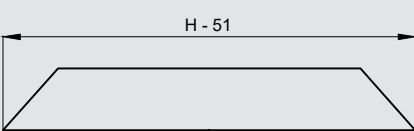
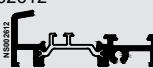
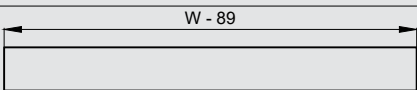
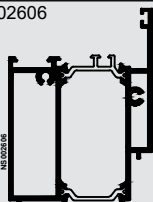
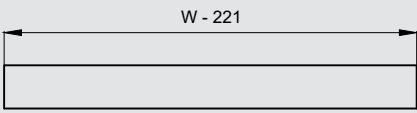
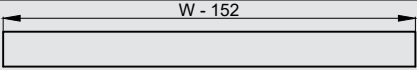
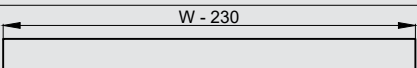
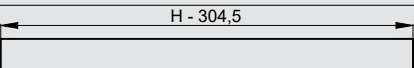


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002609 	1		2	
NS002610 	2		2	
NS002612 	1			
NS002606 	1			
NS00231 	1			
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	6	NSH2014	"KARMA" DOUBLE HANDLE	1
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	6	NSH2086	CYLINDER COVER	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	12	NSA2045	"HANDLE OPERATED LOCK" - BIDIRECTIONAL MULTIPOINT LOCKING FOR SIDE UPRIGHT WITH EXTERNAL RODS	1
NSA1009	ALIGNMENT CORNERS	2	NSA2046	ADJUSTABLE COUNTERPLATE	1
NSA1105	EXTRUDED ALUMINIUM CORNER JOINT SPACER 19 x 22 mm	6	NSA2033	"NEW SIRIO" ROD END	2
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2037	ADJUSTABLE SINGLE STRIKER	2
			NSH1005	ADJUSTABLE DOOR HINGE WITH THREADED PLATE	2

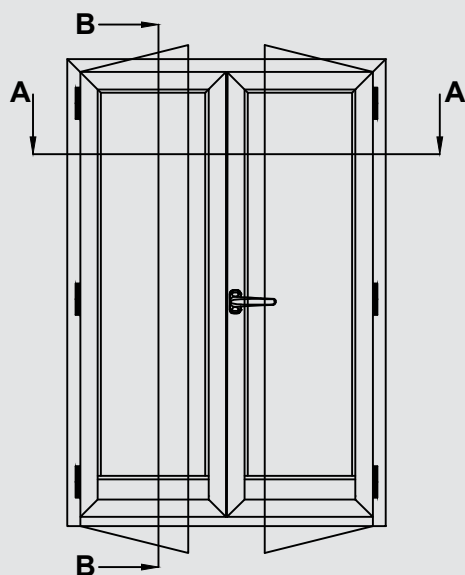
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

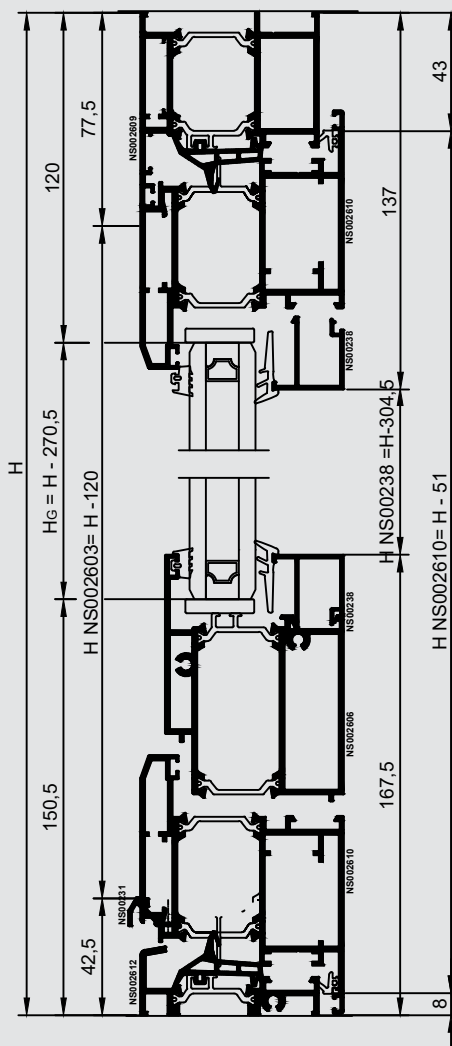
PRIMO C65-T

CASEMENT DOOR - 2 SASHES

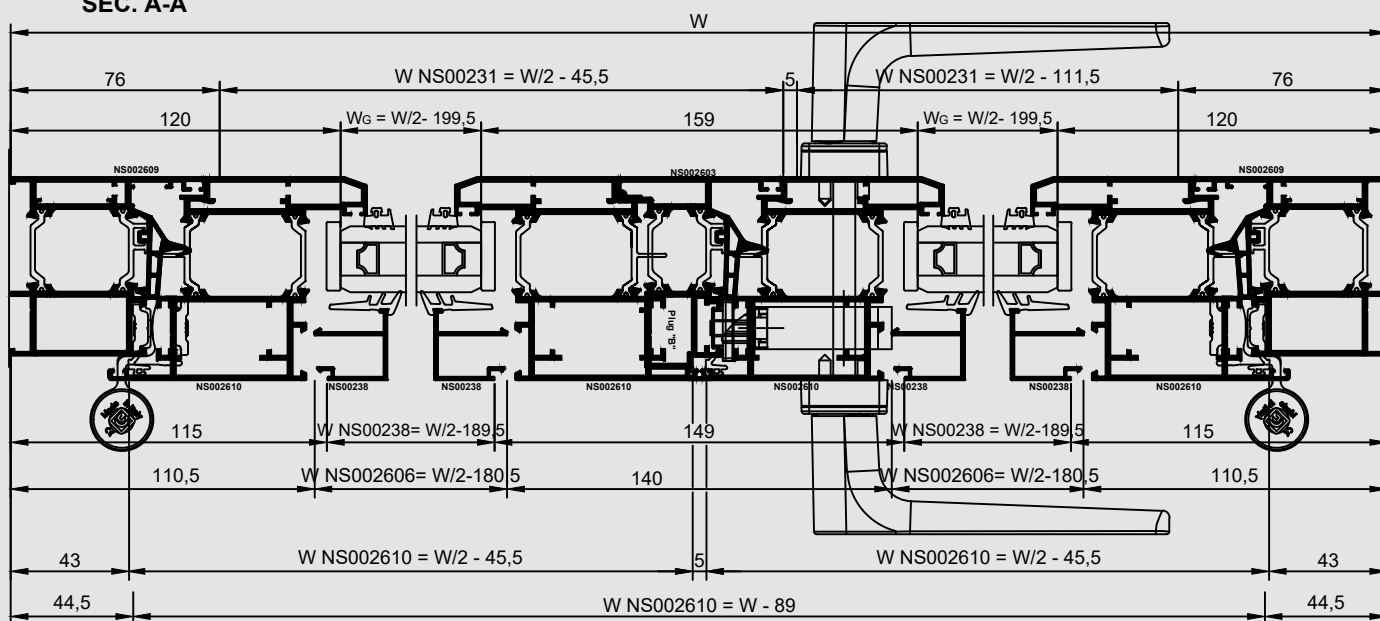


N.B.
Glass thickness considered 24mm
 $W_{\text{Glass}} = W/2 - 199,5$ 2 pcs
 $H_{\text{Glass}} = H - 270,5$

SEC. B-B

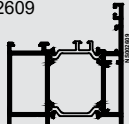
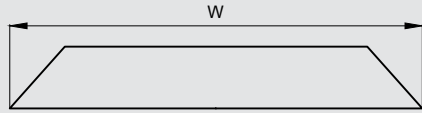
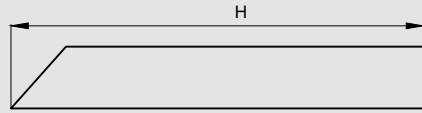
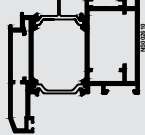
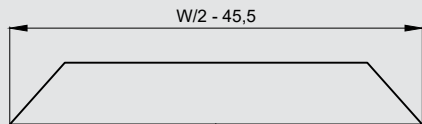
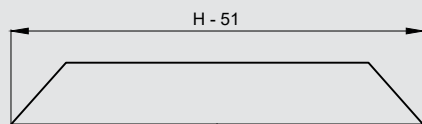
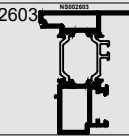
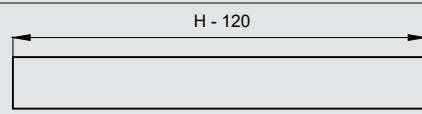
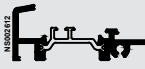
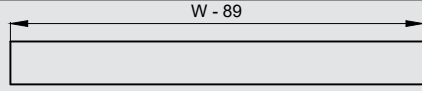
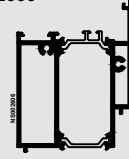
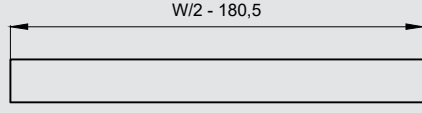
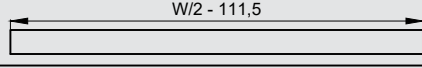
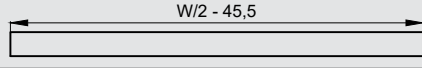
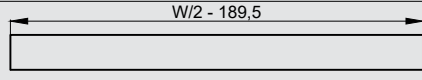
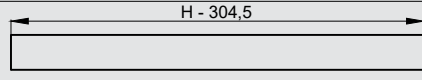


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002609 	1		2	
NS002610 	4		4	
NS002603 			1	
NS002612 	1			
NS002606 	2			
NS00231 	1 1	 		
NS00238 	4		4	

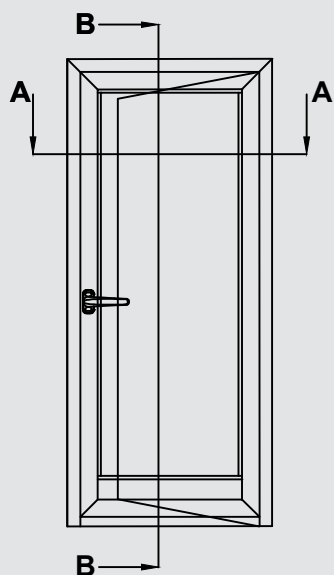
ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	10	NSH2086	CYLINDER COVER	2
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	10	NSA2045	"HANDLE OPERATED LOCK" - BIDIRECTIONAL MULTIPOINT LOCKING FOR SIDE UPRIGHT WITH EXTERNAL RODS	1
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	20	NSA2046	ADJUSTABLE COUNTERPLATE	1
NSA1009	ALIGNMENT CORNERS	2	NSA2033	"NEW SIRIO" ROD END	2
NSA1105	EXTRUDED ALUMINIUM CORNER JOINT SPACER 19 x 22 mm	10	NSA2037	ADJUSTABLE SINGLE STRIKER	4
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2044	"BI-HID" LATCH FOR INACTIVE SASH - SLIDER + UPPER AND LOWER ROD END	1
NSH2014	"KARMA" DOUBLE HANDLE	1	NSH1005	ADJUSTABLE DOOR HINGE WITH THREADED PLATE	4

GASKETS

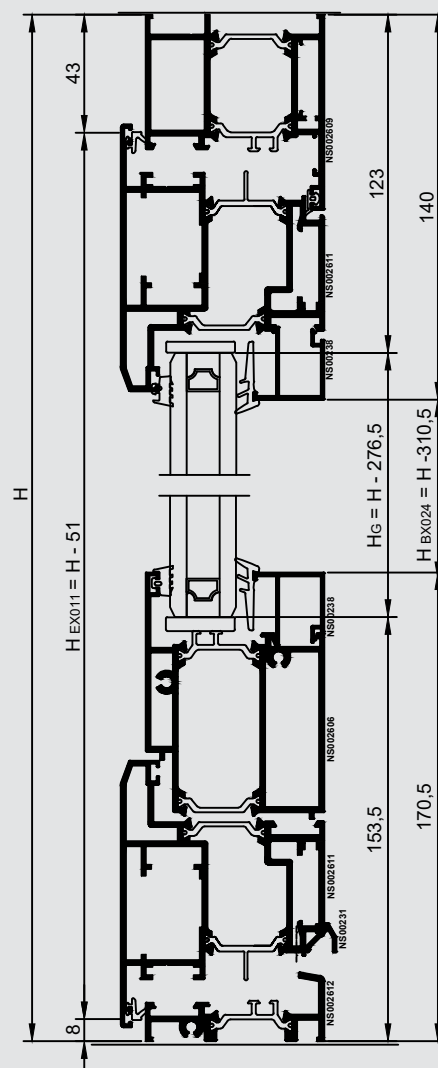
REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	3	NSG107	GASKET ON GLAZING BEAD	4	4
NSG101	GASKET OF RABBET	4	3	NSG110	GLASS SUPPORT GASKET	4	4

CASEMENT DOOR -1 SASH - outward opening

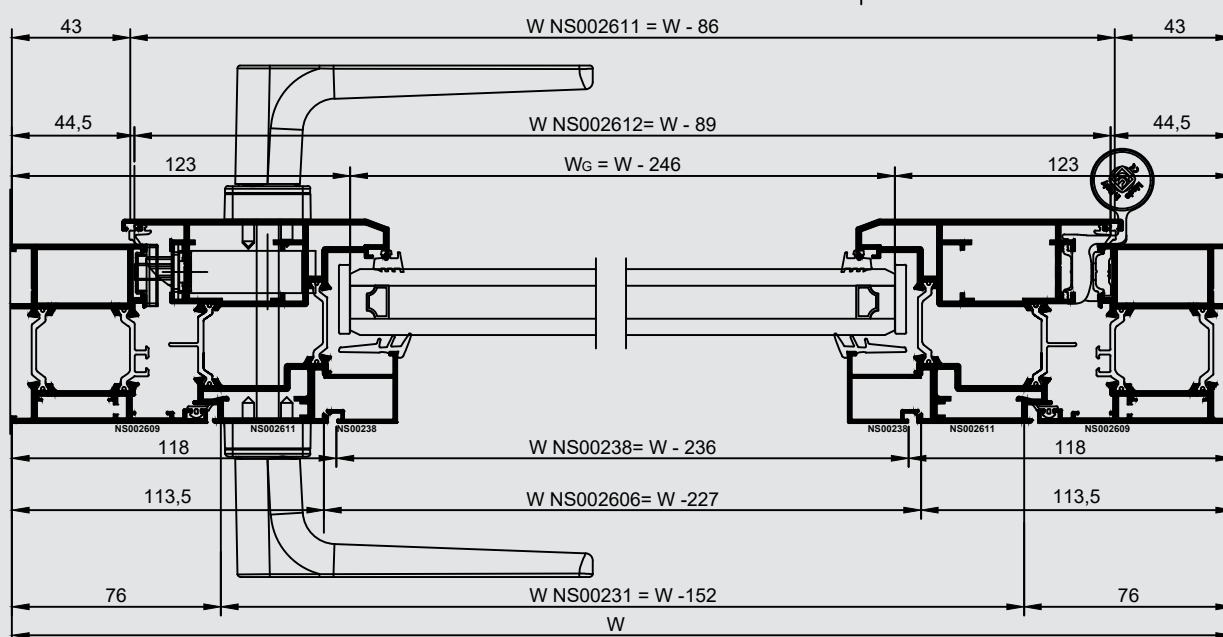


N.B.
Glass thickness considered 24mm
 $W_{\text{Glass}} = W - 246$
 $H_{\text{Glass}} = H - 276,5$ 1 pc

SEC. B-B

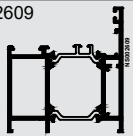
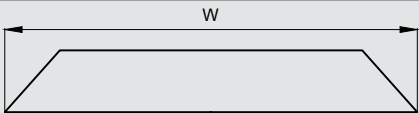
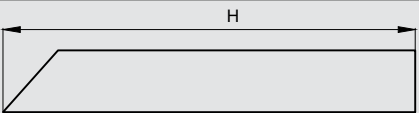
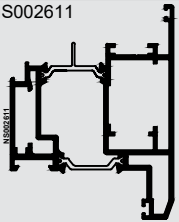
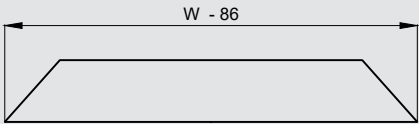
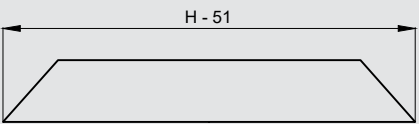
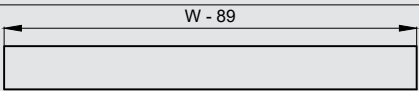
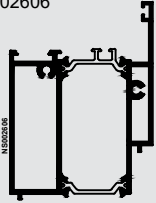
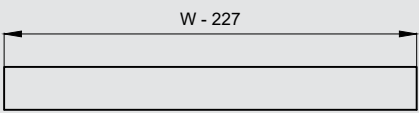
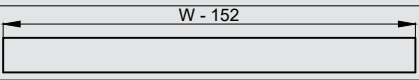
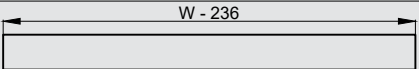
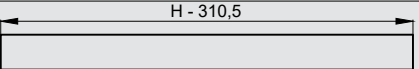


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002609 	1		2	
NS002611 	2		2	
NS002612 	1			
NS002606 	1			
NS00231 	1			
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	6	NSH2014	"KARMA" DOUBLE HANDLE	1
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	6	NSH2086	CYLINDER COVER	2
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	12	NSA2045	"HANDLE OPERATED LOCK" - BIDIRECTIONAL MULTIPPOINT LOCKING FOR SIDE UPRIGHT WITH EXTERNAL RODS	1
NSA1009	ALIGNMENT CORNERS	2	NSA2046	ADJUSTABLE COUNTERPLATE	1
NSA1105	EXTRUDED ALUMINIUM CORNER JOINT SPACER 19 x 22 mm	6	NSA2033	"NEW SIRIO" ROD END	2
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2037	ADJUSTABLE SINGLE STRIKER	2
			NSH1005	ADJUSTABLE DOOR HINGE WITH THREADED PLATE	2

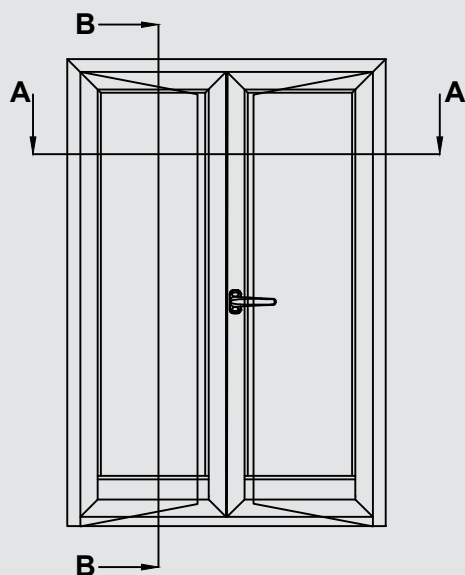
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG102	GASKET OF RABBET	1	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

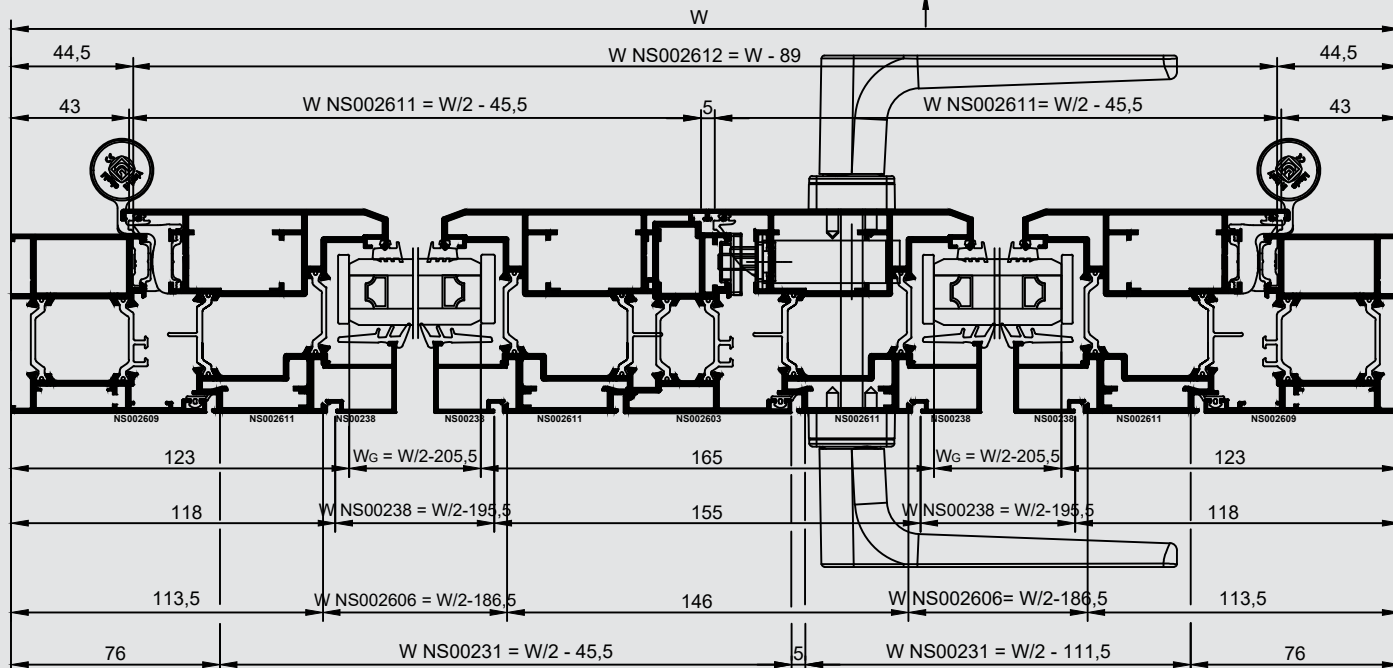
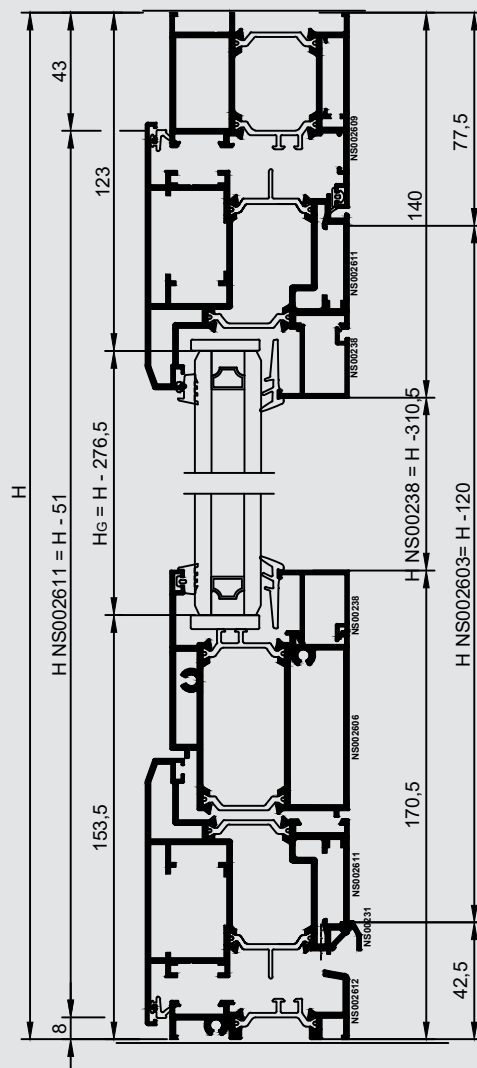
PRIMO C65-T

CASEMENT DOOR -2 SASHES- outward opening



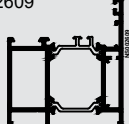
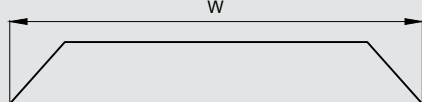
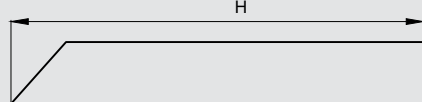
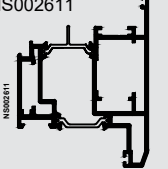
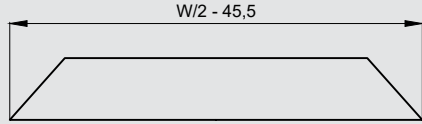
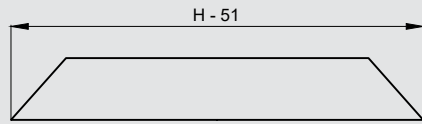
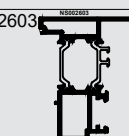
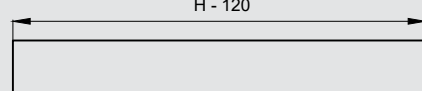
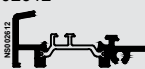
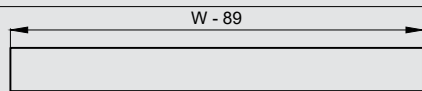
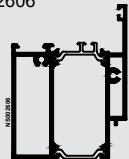
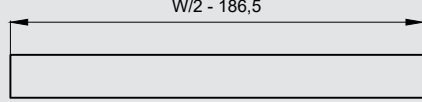
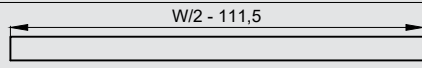
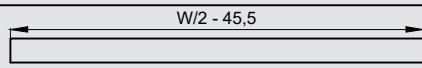
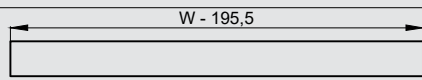
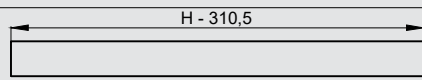
SEC. B-B

N.B.
Glass thickness considered 24mm
 $W_{\text{Glass}} = W/2 - 205,5$ 2 pcs
 $H_{\text{Glass}} = H - 276,5$



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002609 	1		2	
NS002611 	4		4	
NS002603 			1	
NS002612 	1			
NS002606 	2			
NS00231 	1 1	 		
NS00238 	4		4	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT SASH/FRAME	10	NSH2086	CYLINDER COVER	2
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	10	NSA2045	"HANDLE OPERATED LOCK" - BIDIRECTIONAL MULTIPOINT LOCKING FOR SIDE UPRIGHT WITH EXTERNAL RODS	1
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	20	NSA2046	ADJUSTABLE COUNTERPLATE	1
NSA1009	ALIGNMENT CORNERS	2	NSA2033	"NEW SIRIO" ROD END	2
NSA1105	EXTRUDED ALUMINIUM CORNER JOINT SPACER 19 x 22 mm	10	NSA2037	ADJUSTABLE SINGLE STRIKER	4
NSP011	POLYAMIDE RODS FOR EURO GROOVE		NSA2044	"BI-HID" LATCH FOR INACTIVE SASH - SLIDER + UPPER AND LOWER ROD END	1
NSH2014	"KARMA" DOUBLE HANDLE	1	NSH1005	ADJUSTABLE DOOR HINGE WITH THREADED PLATE	4

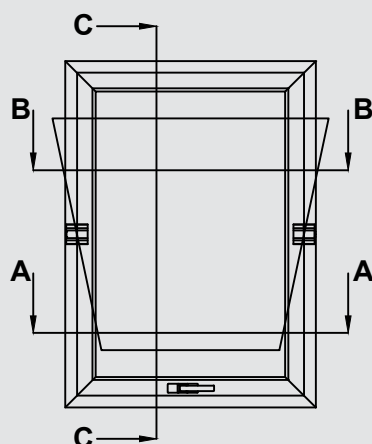
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG102	GASKET OF RABBET	2	3	NSG107	GASKET ON GLAZING BEAD	4	4
NSG101	GASKET OF RABBET	4	3	NSG110	GLASS SUPPORT GASKET	4	4

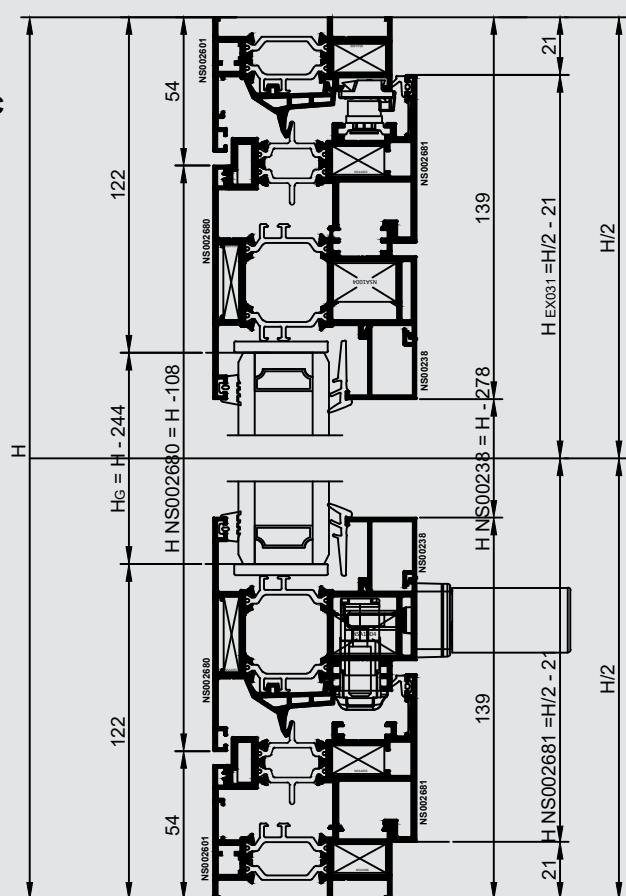
CUTTING LIST

PRIMO C65-T

HORIZONTAL PIVOT WINDOW

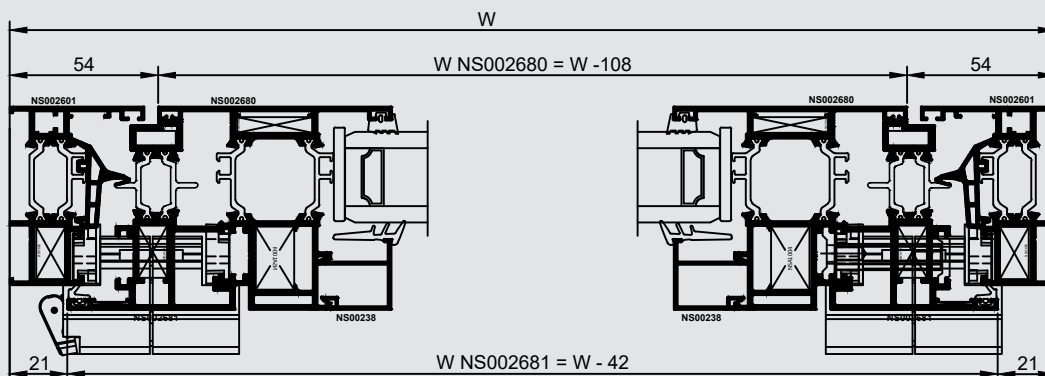


SEC. C-C

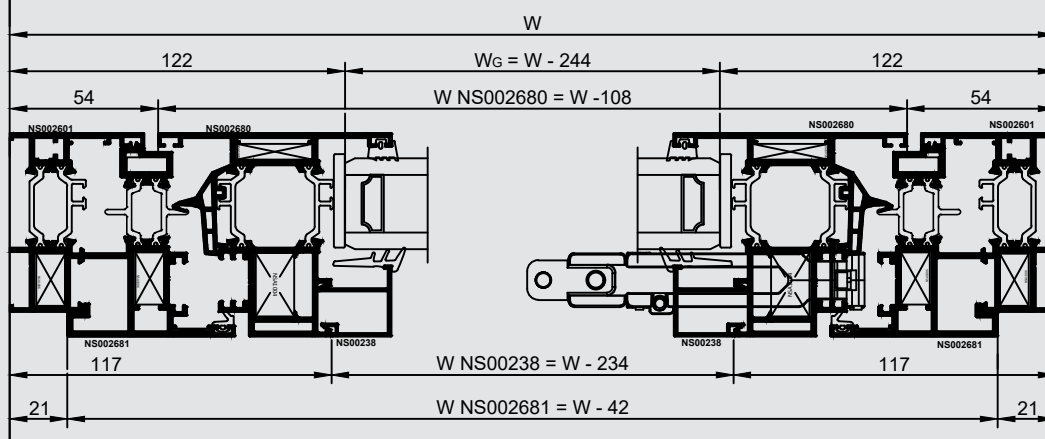


N.B.
Glass thickness considered 29mm
 $W_{Glass} = W - 244$
 $H_{Glass} = H - 244$
1 pc

SEC. B-B

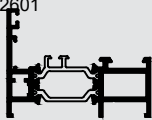
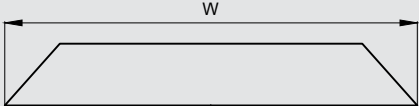
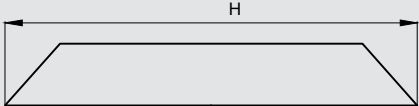
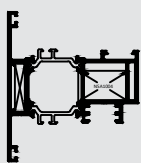
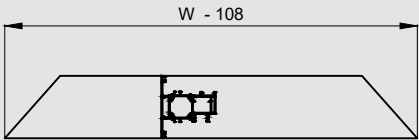
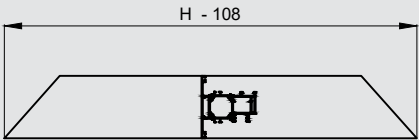
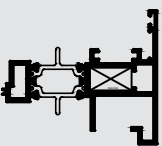
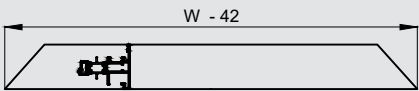
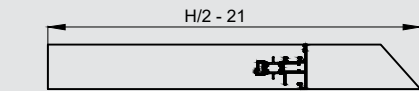
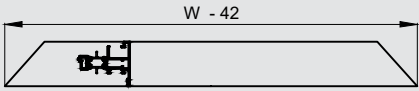
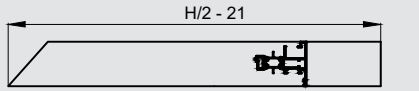
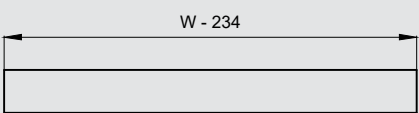
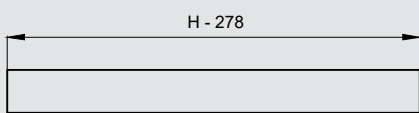


SEC. A-A



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002680 	2		2	
NS002681 	1		2	
	1		2	
NS00238 	2		2	

ACCESSORIES

REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT FRAME/INVERSION PROFILE	8	NSH1011	COUPLE OF FRICTION HINGES FOR PIVOT WINDOW WITH LOCK	1CP
NSA1009	ALIGNMENT CORNERS FRAME/INVERSION PROFILE	8	NSA2029	FIXING KIT OF HINGE FOR PIVOT WINDOW	1
NSA1004	CORNER JOINT SASH	4	NSA2030	MULTI-POINT LOCKING KIT FOR PIVOT WINDOW	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2031	MULTI-POINT LOCKING KIT FOR PIVOT WINDOW W>1800 mm - H>1800mm	1
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	4	NSA2035 NSA2041	SUPPLEMENTARY LOCKING	W<1800 H>1800mm 2PCS W>1800 H>1800mm 4PCS
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSH2025	"KARMA" HANDLE Square projection 26mm	1
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSA2024	"BING" TWO-WAY MOVENT - BACKSET FROM 23 TO 35 mm	1
NSP011	POLYAMIDE RODS FOR EURO GROOVE - 200 m		NSA2109	CONNECTION PIN - L=18mm	2

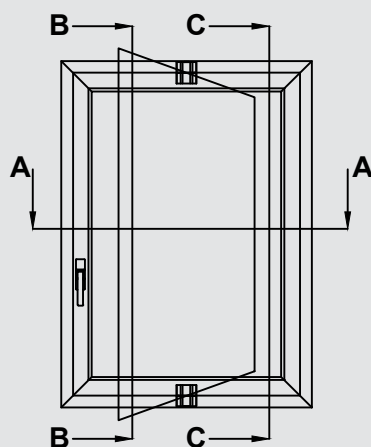
GASKETS

REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2

CUTTING LIST

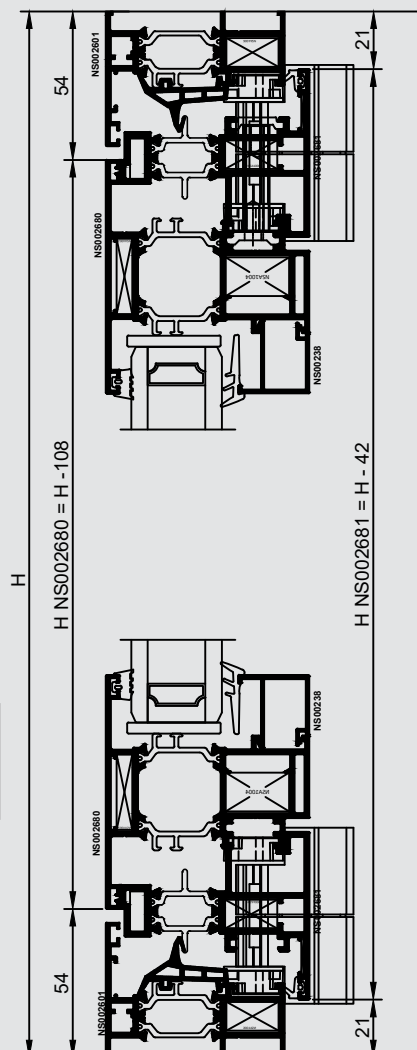
PRIMO C65-T

VERTICAL PIVOT WINDOW

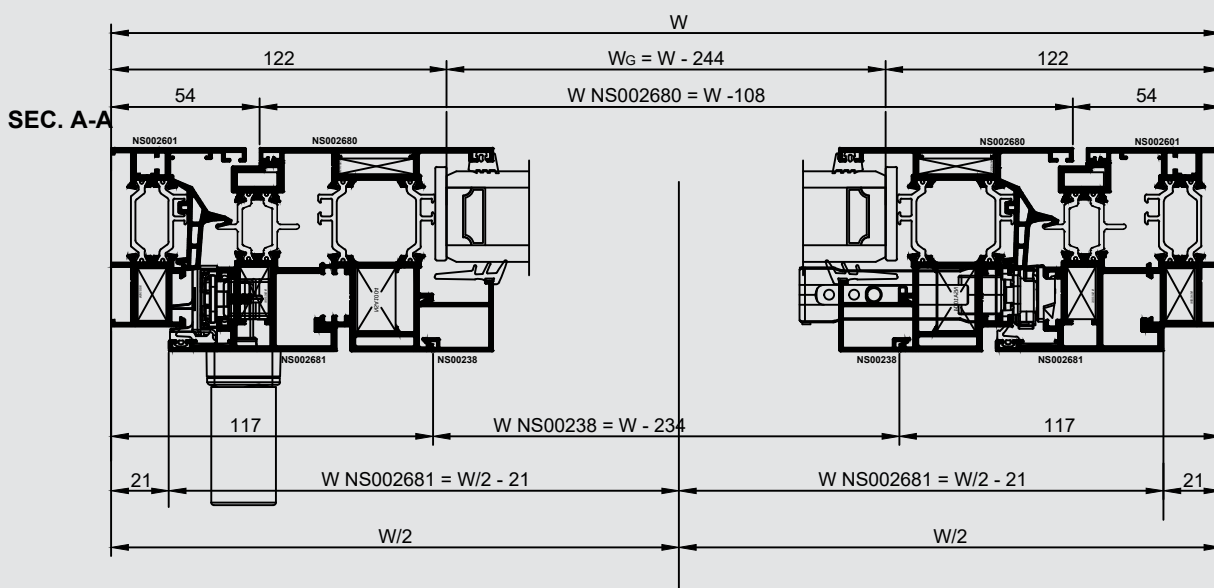
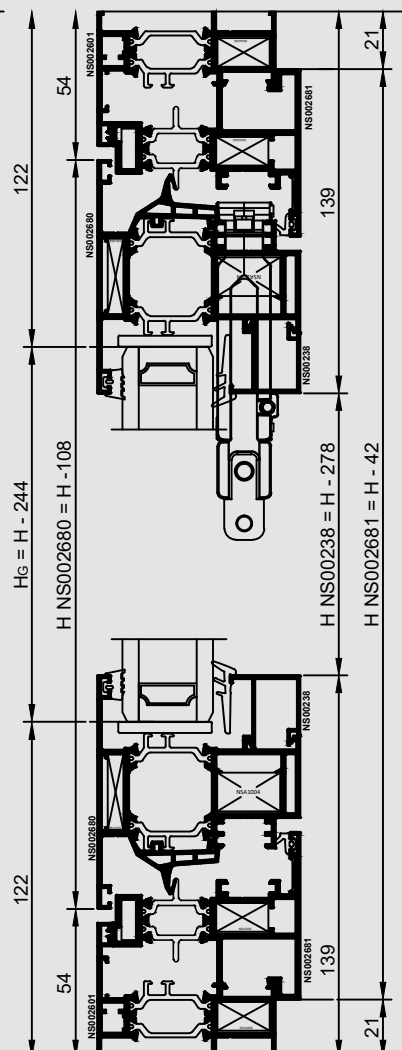


N.B.
Glass thickness considered 29mm
 $W_{\text{Glass}} = W - 244$
 $H_{\text{Glass}} = H - 244$ 1 pc

SEC. B-B

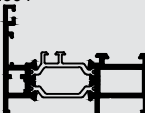
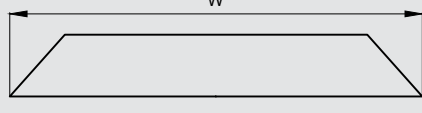
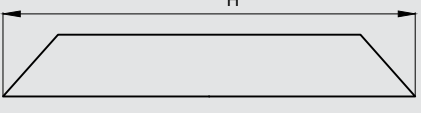
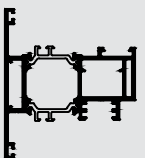
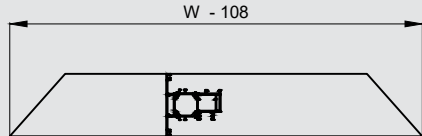
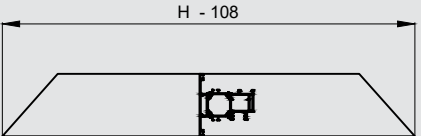
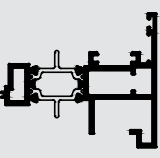
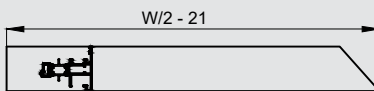
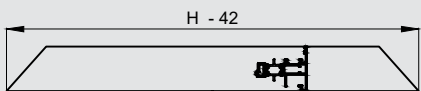
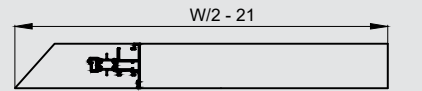
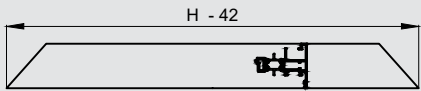
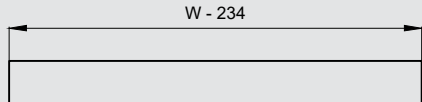
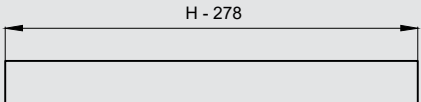


SEC. C-C



CUTTING LIST

PRIMO C65-T

PROFILE	PCS	CUT	PCS	CUT
NS002601 	2		2	
NS002680 	2		2	
NS002681 	2		1	
	2		1	
NS00238 	2		2	

ACCESSORIES

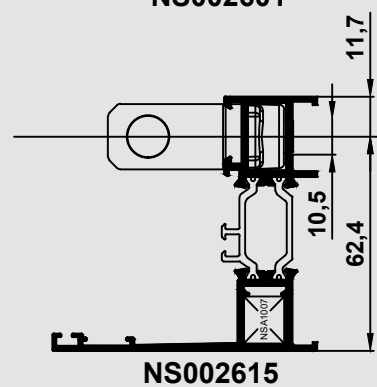
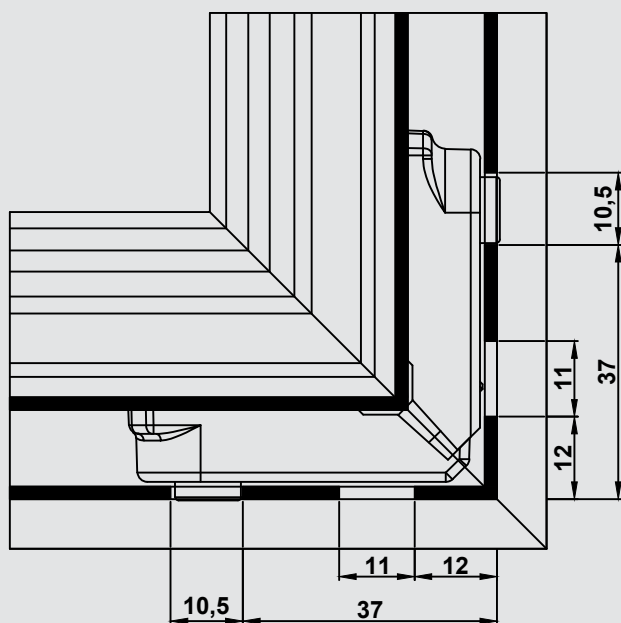
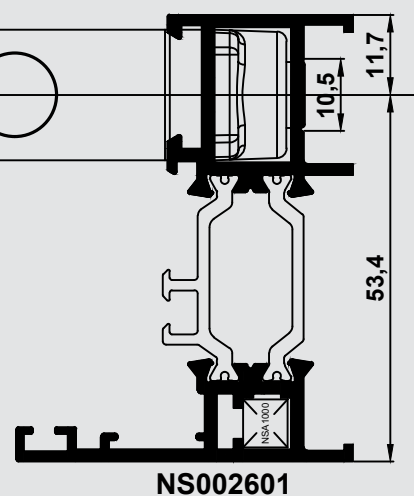
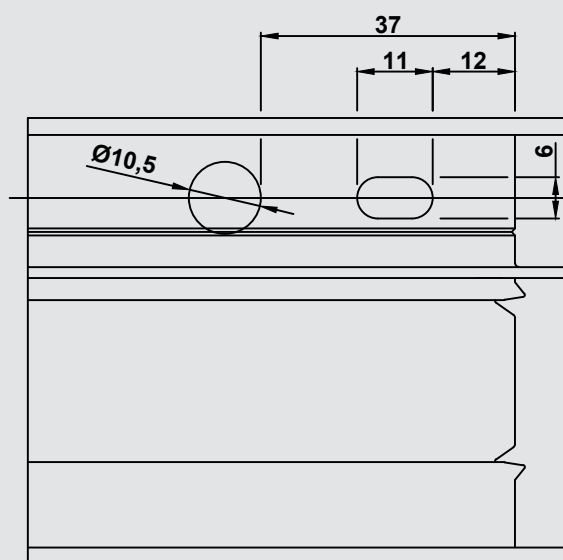
REF.	DESCRIPTION	N.	REF.	DESCRIPTION	N.
NSA1006	CORNER JOINT FRAME/INVERSION PROFILE	8	NSH1012	COUPLE OF FRICTION HINGES FOR PIVOT WINDOW WITHOUT LOCK	1CP
NSA1009	ALIGNMENT CORNERS FRAME/INVERSION PROFILE	8	NSA2029	FIXING KIT OF HINGE FOR PIVOT WINDOW	1
NSA1004	CORNER JOINT SASH	4	NSA2030	MULTI-POINT LOCKING KIT FOR PIVOT WINDOW	1
NSA1001	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,3 x 14,7 mm	4	NSA2031	MULTI-POINT LOCKING KIT FOR PIVOT WINDOW W>1800 mm - H>1800mm	1
NSA1002	DIE-CAST ALUMINIUM GRIPPING CORNER JOINT 5,7 x 27,4 mm	4	NSA2035 NSA2041	SUPPLEMENTARY LOCKING	W<1800 H>1800mm 2PCS W>1800 H>1800mm 4PCS
NSA1003	PIN FOR CRIMPING AND PINNING CORNER JOINT	16	NSH2025	"KARMA" HANDLE Square projection 26mm	1
NSA2015	DRAINAGE PLUG WITH VALVE	2	NSA2025	"SHARK" ONE-WAY MOVEMENT WITH ANTI-FALSE MANOEUVRE backset 9,6 mm	1
NSP011	POLYAMIDE RODS FOR EURO GROOVE - 200 m				

GASKETS

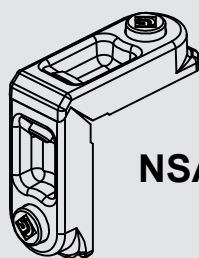
REF.	DESCRIPTION	W	H	REF.	DESCRIPTION	W	H
NSG105	CENTRAL GASKET	2	2	NSG107	GASKET ON GLAZING BEAD	2	2
NSG101	GASKET OF RABBET	2	2	NSG110	GLASS SUPPORT GASKET	2	2



MACHINING

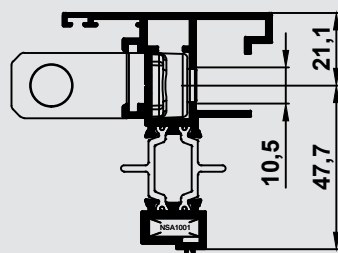
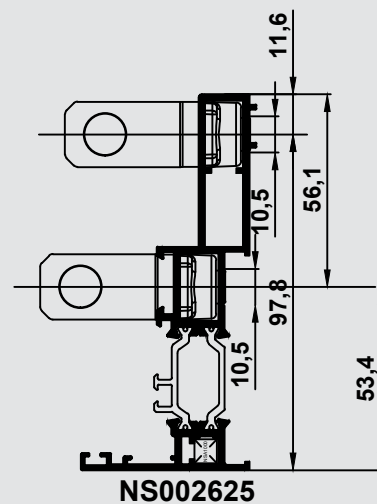
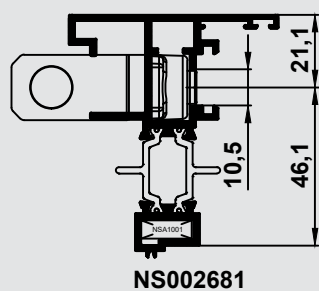


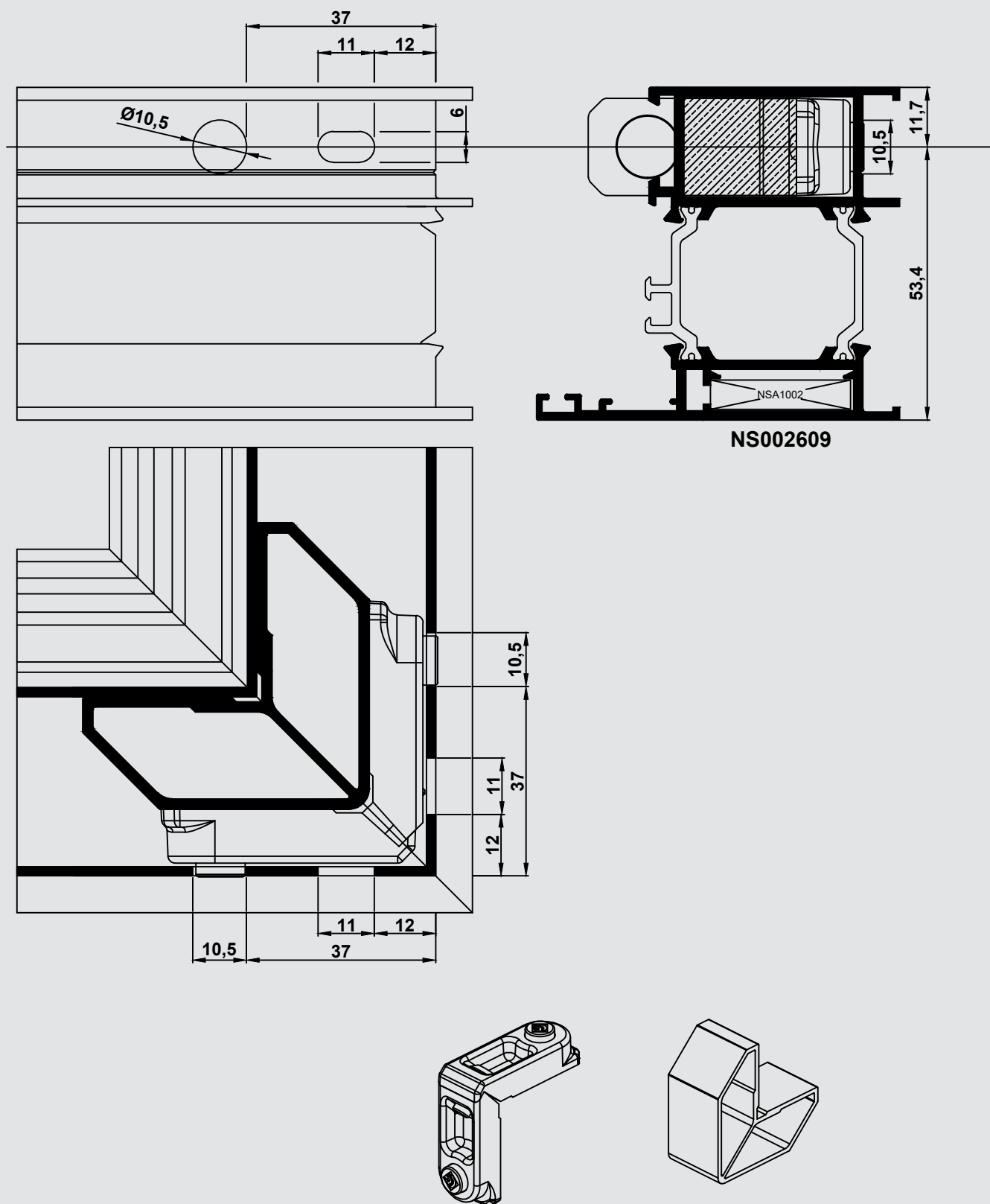
scale 1:2



NSA1006

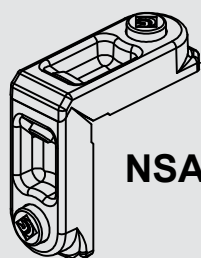
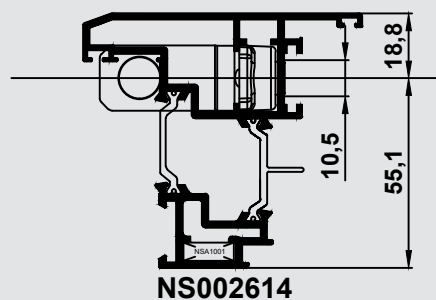
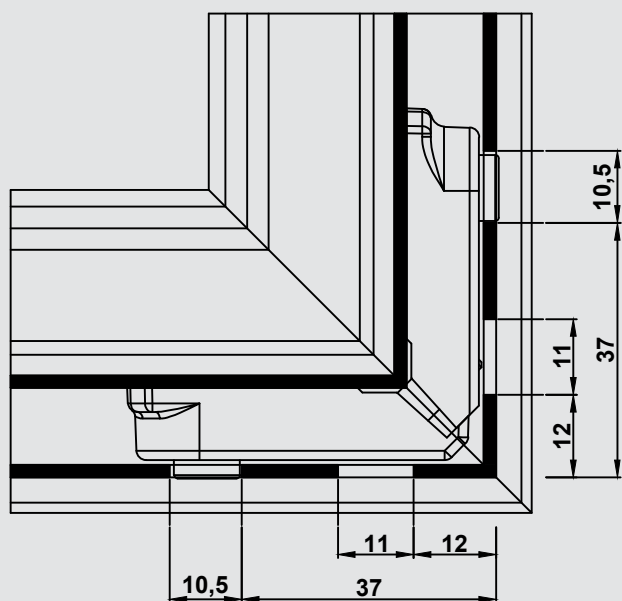
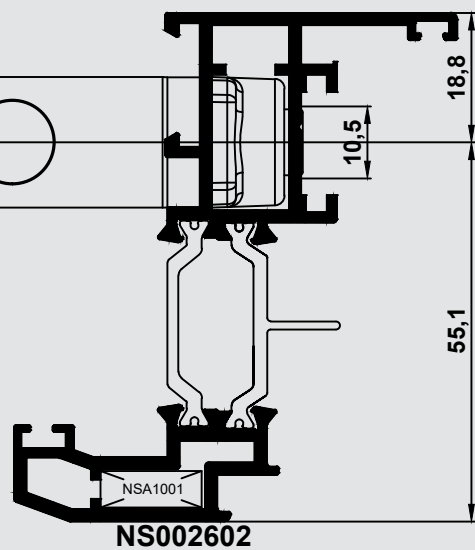
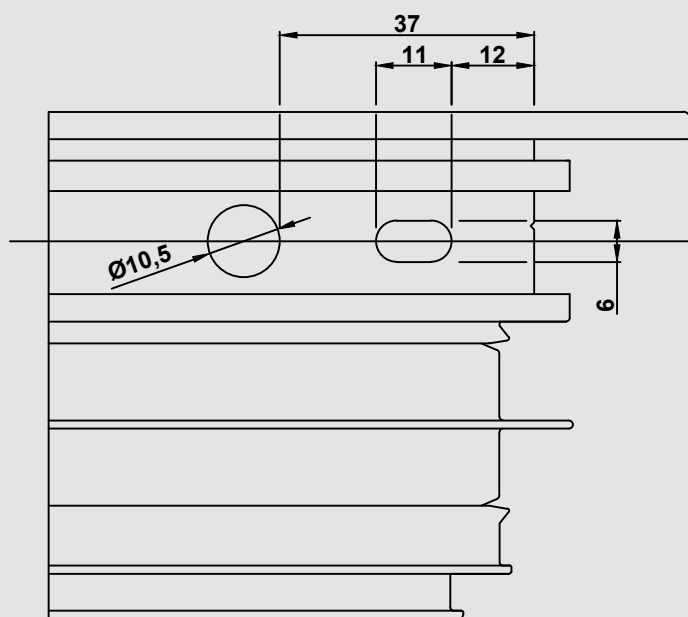
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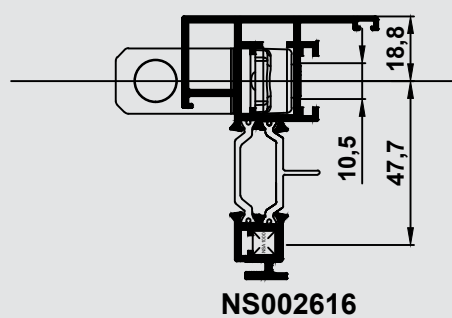


NSA1006 combined with corner joint spacer NS00400

scale 1:1



NSA1006

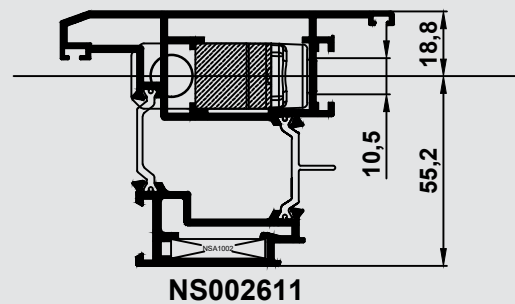
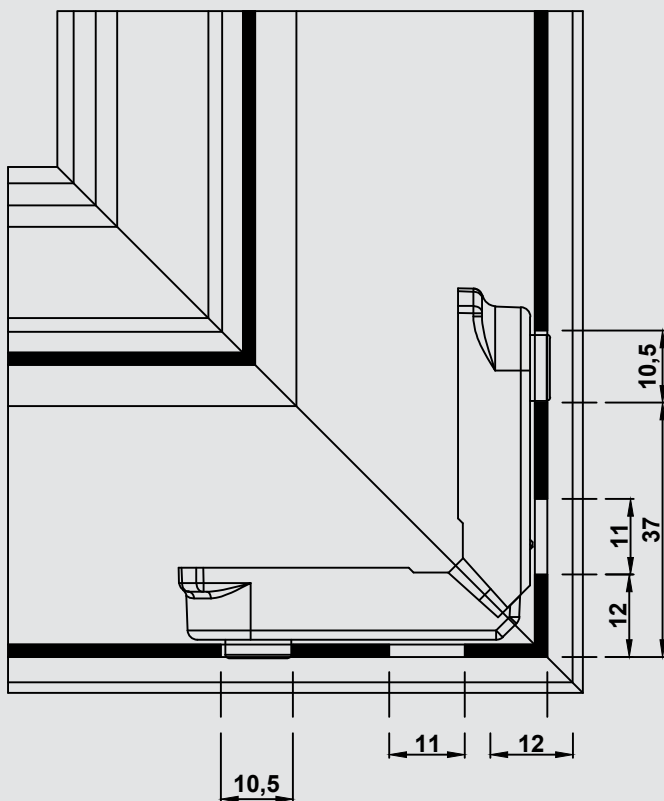
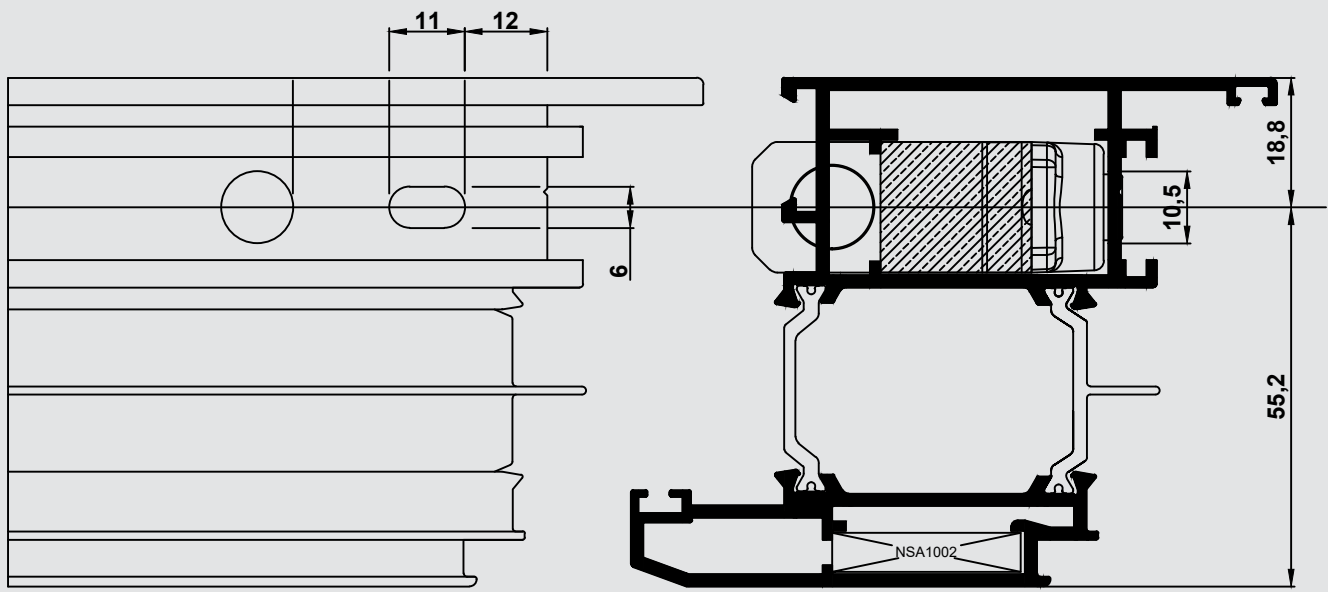


NS002616

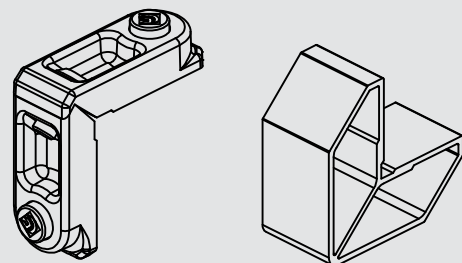
scale 1:2

scale 1:1

PRIMO C65-T

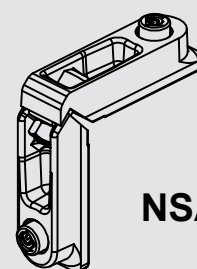
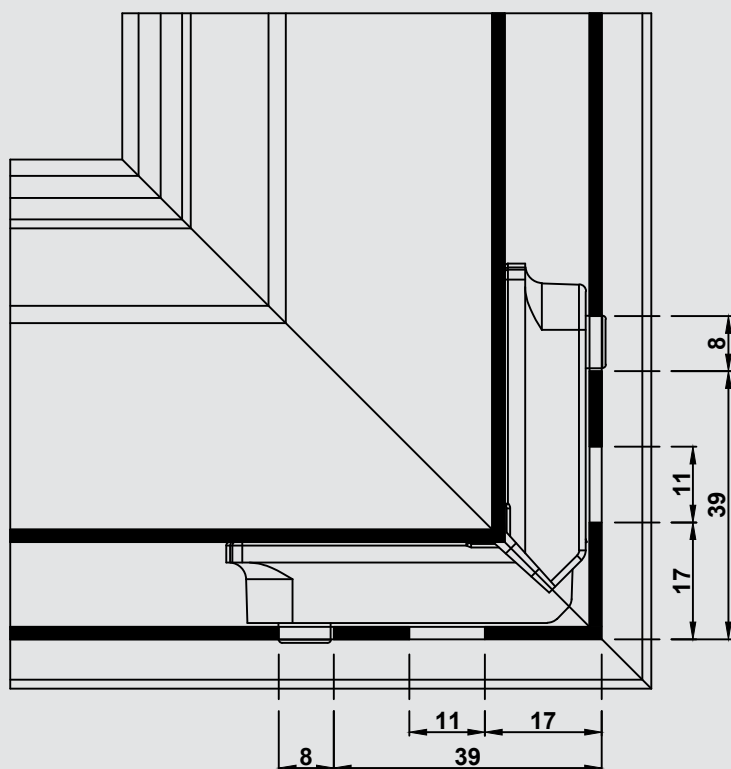
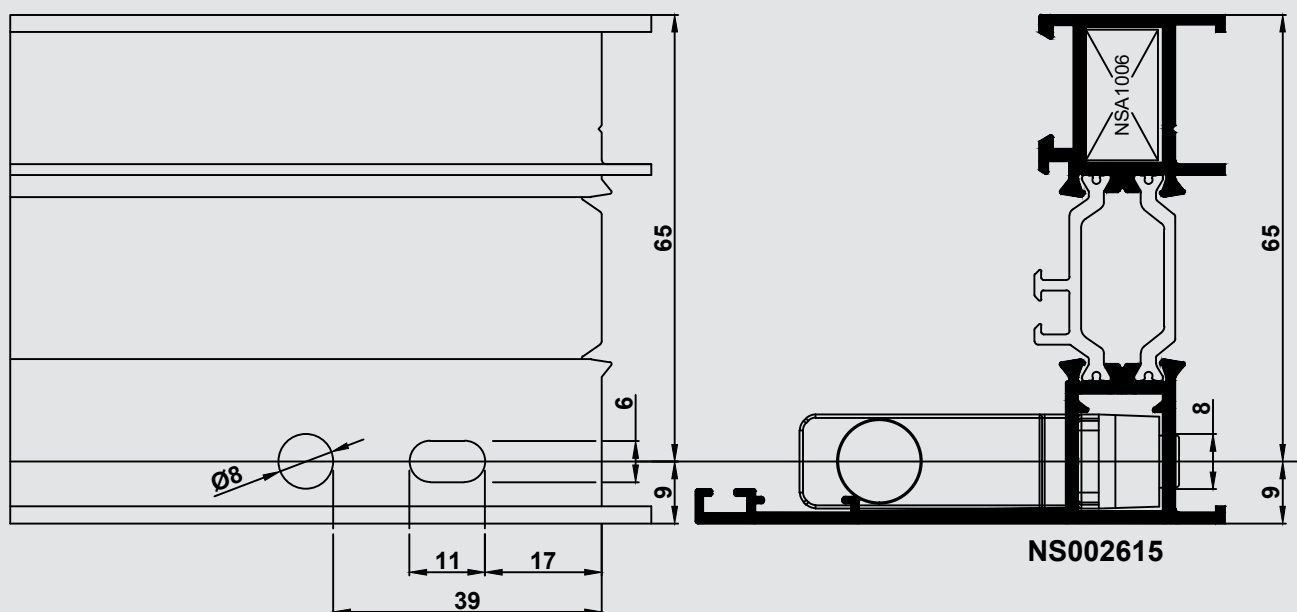


scale 1:2



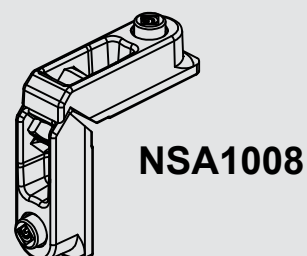
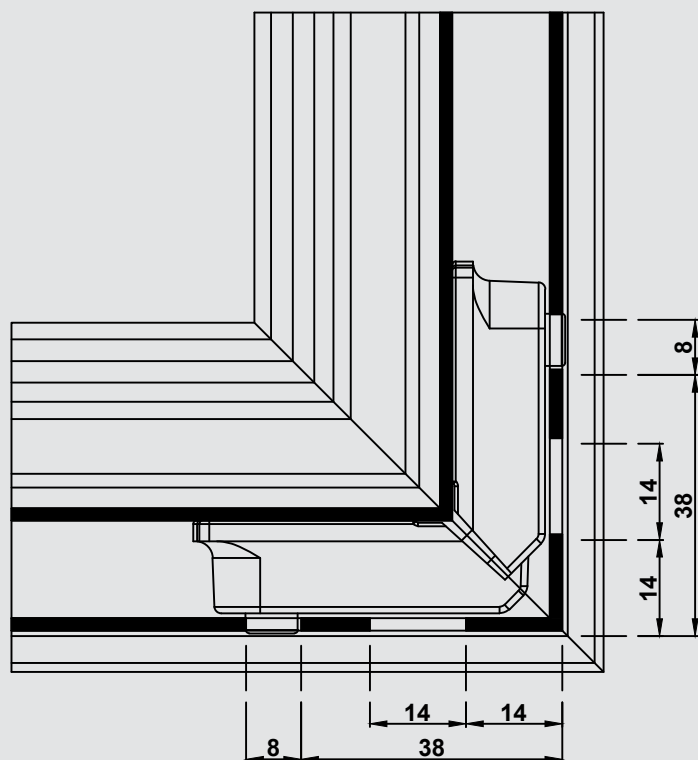
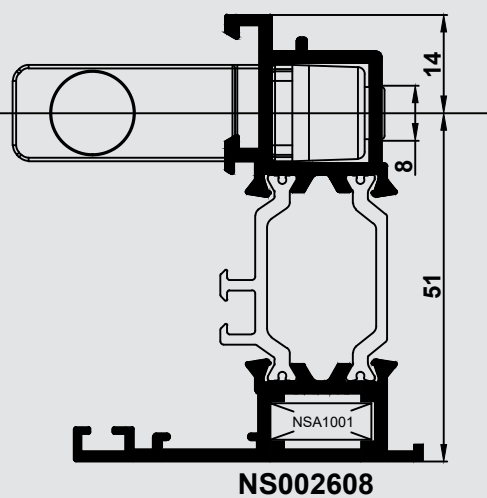
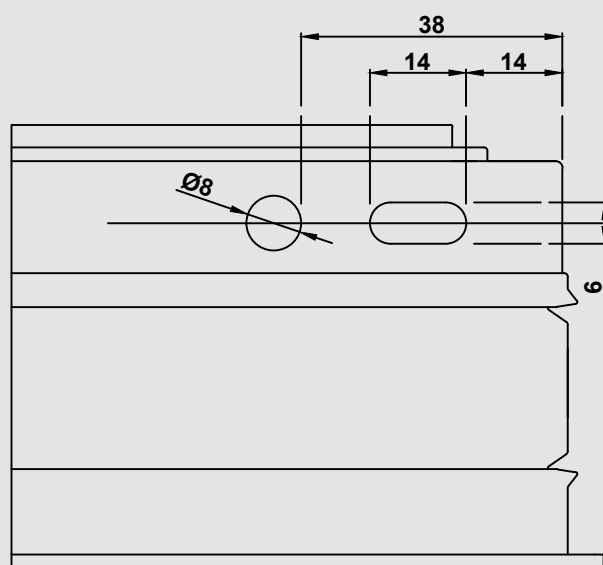
NSA1006 combined with corner joint spacer NS00400

scale 1:1

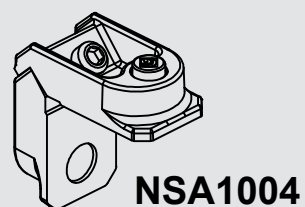
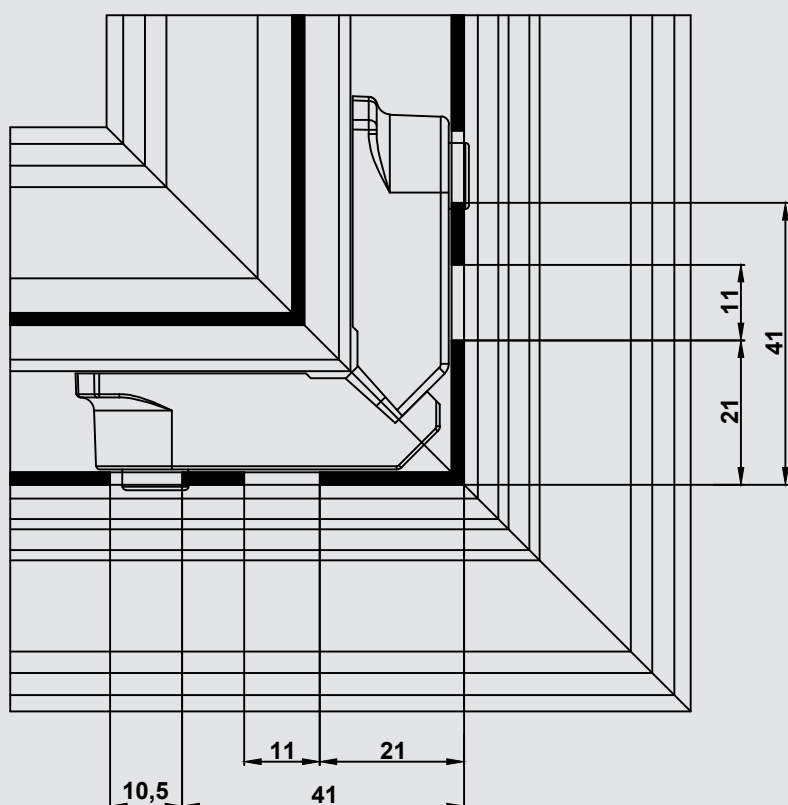
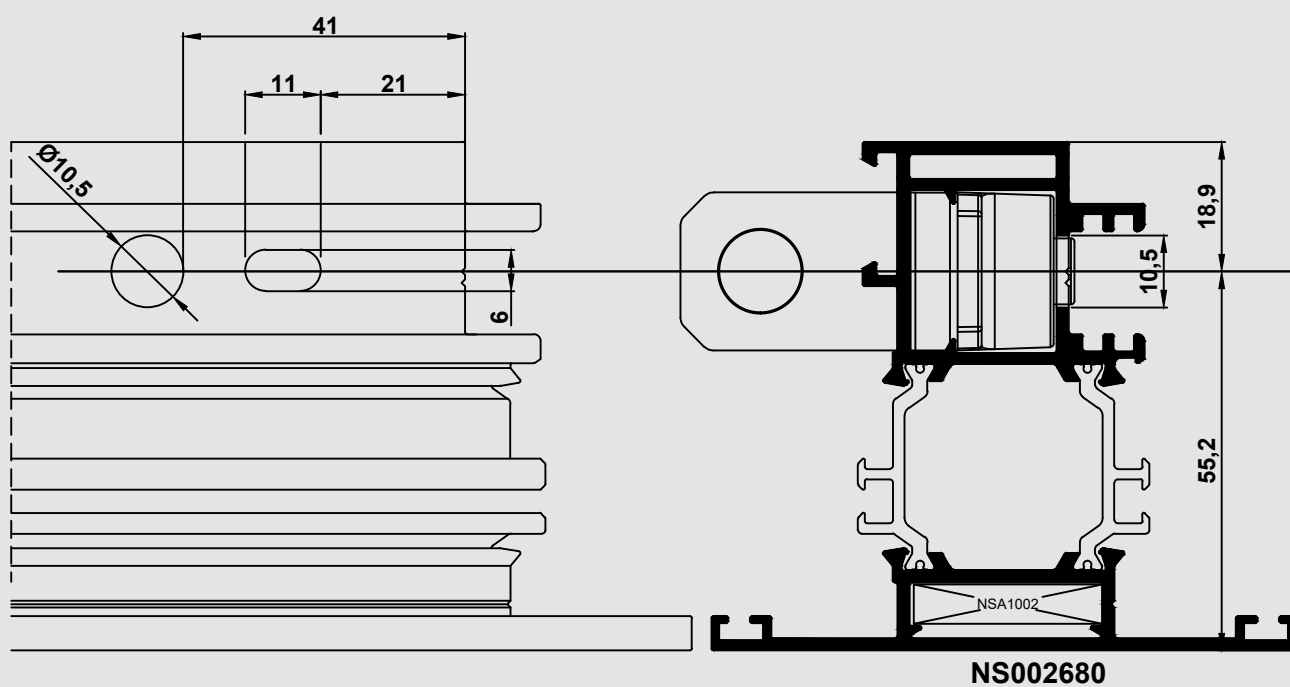


NSA1007

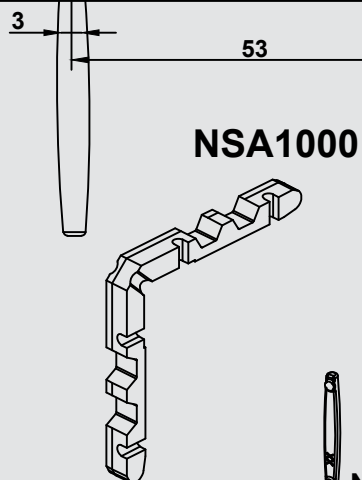
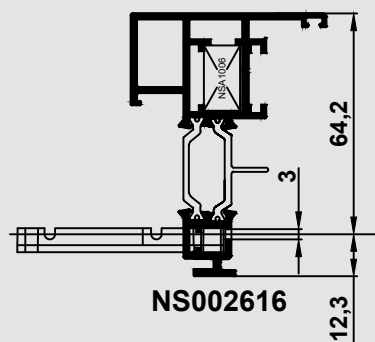
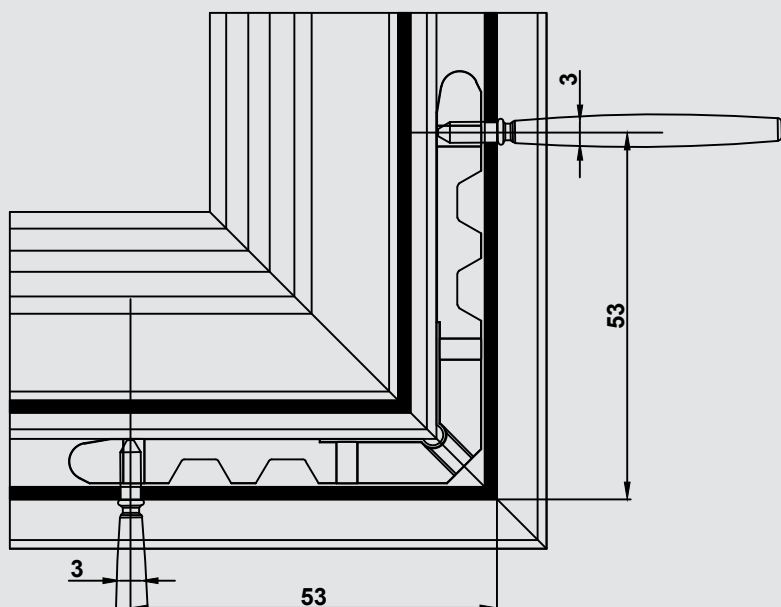
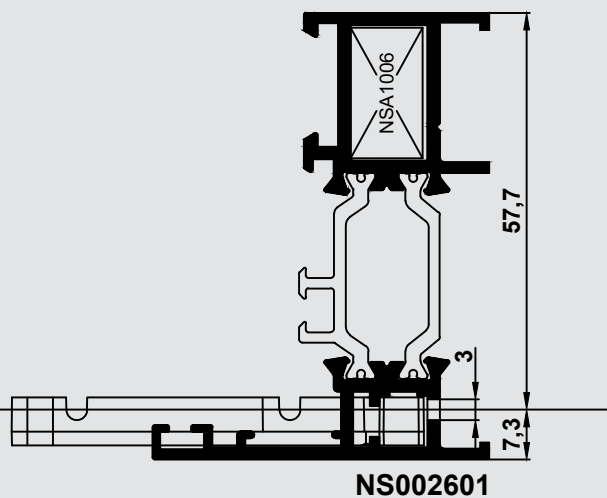
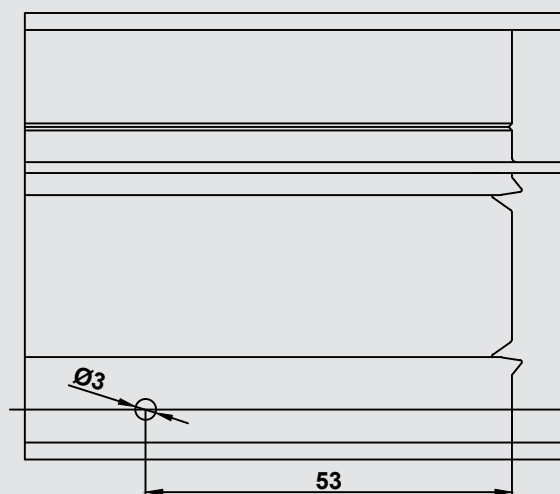
scale 1:1



scale 1:1

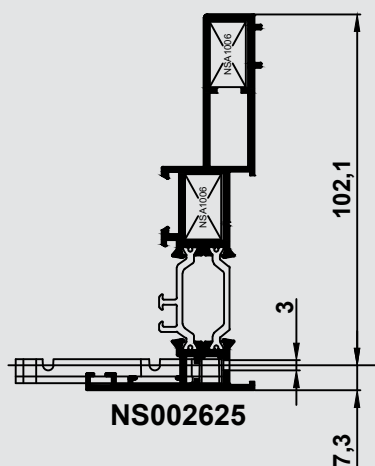


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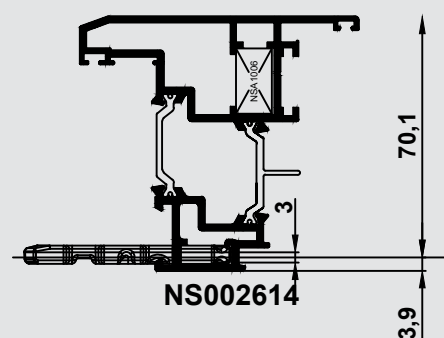
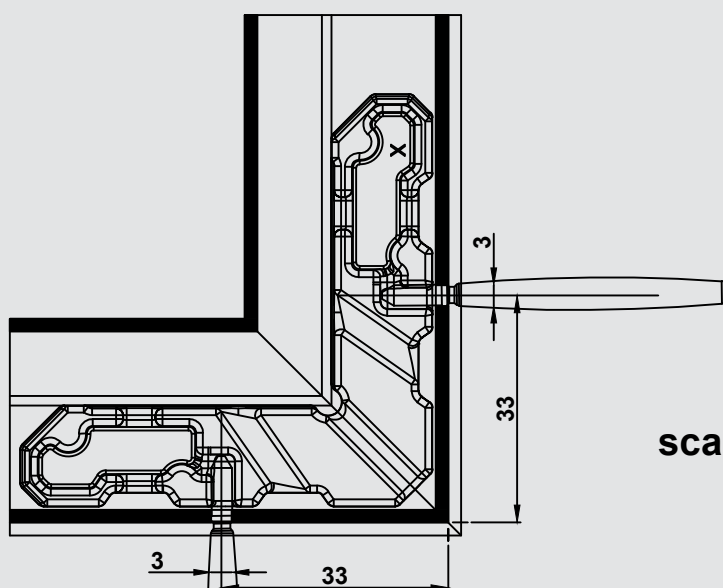
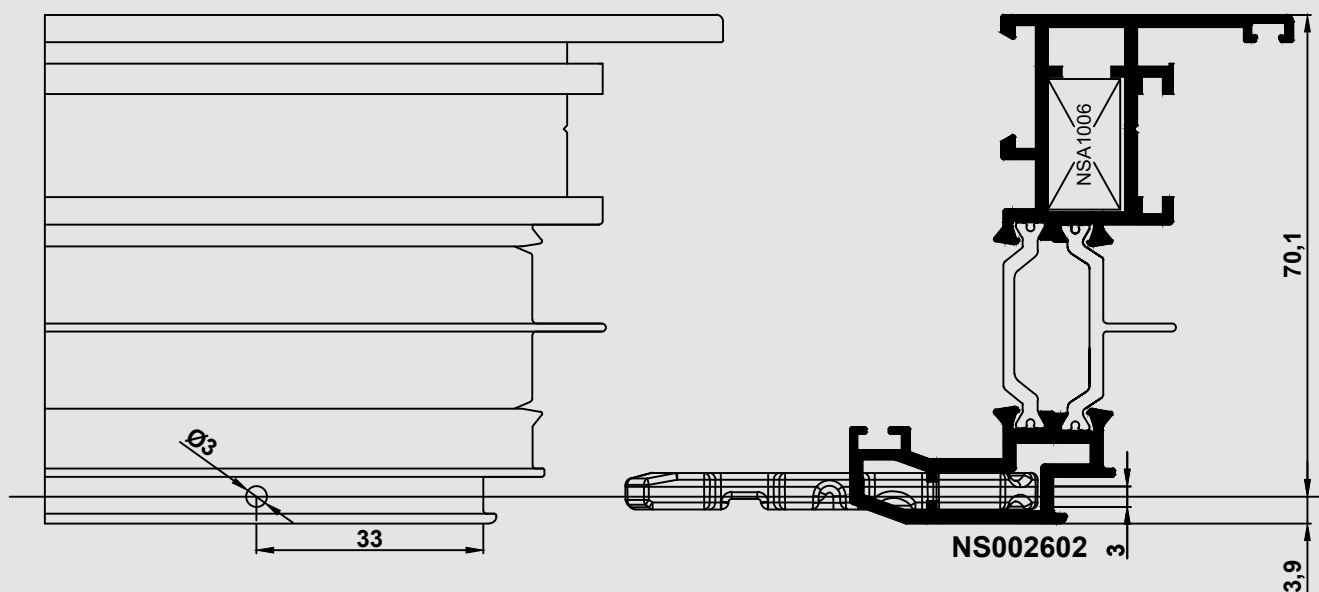
NSA1000

NSA1003

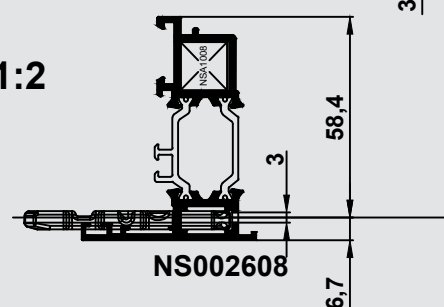


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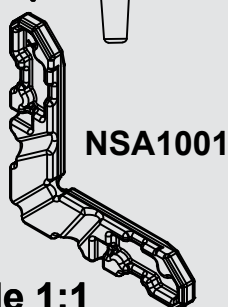
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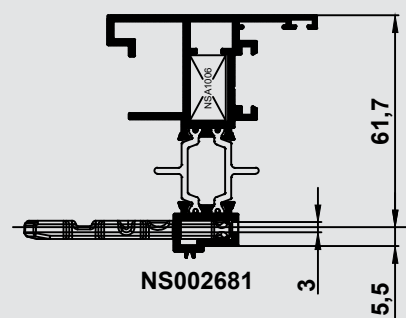
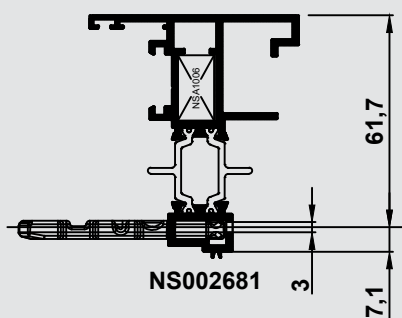
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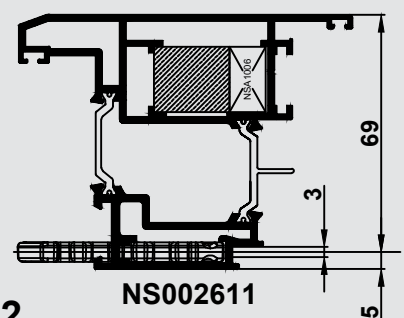
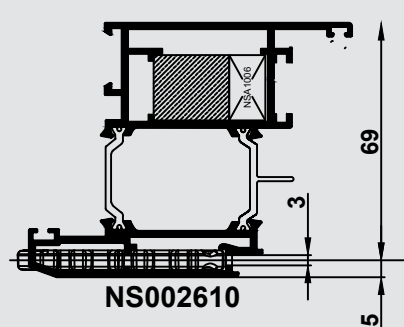
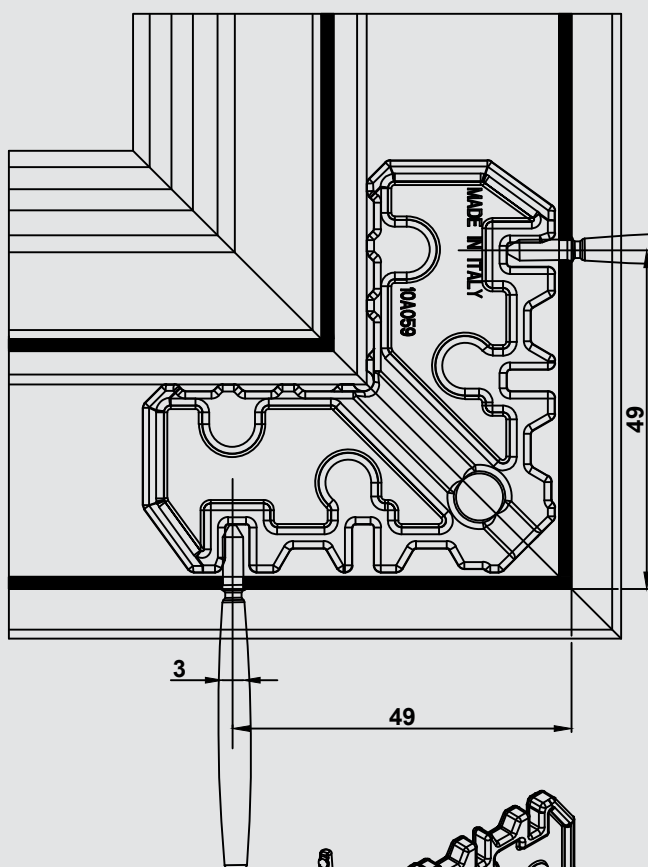
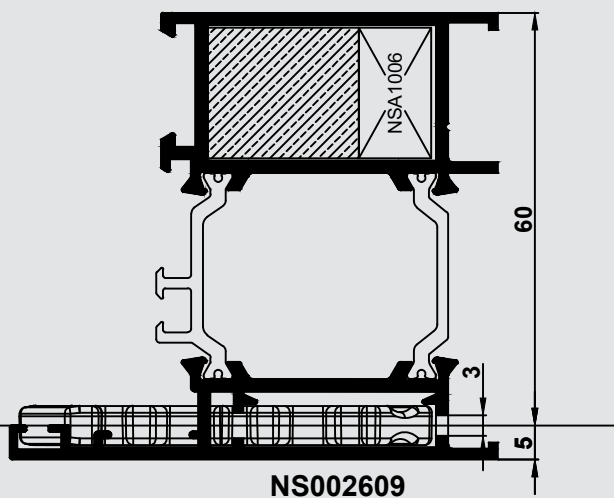
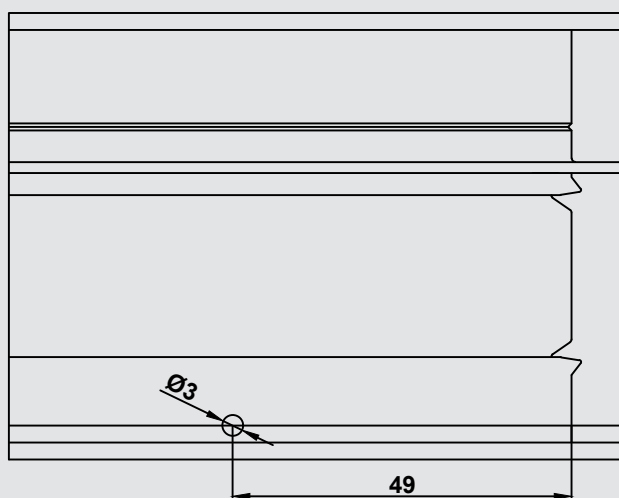


NSA1003

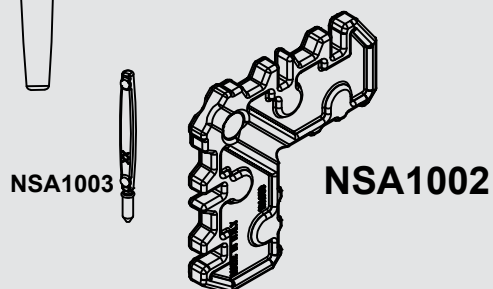


scale 1:1

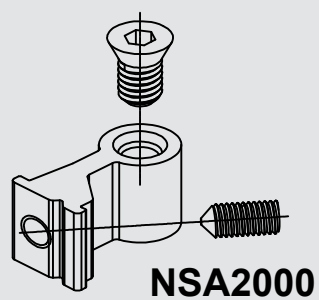
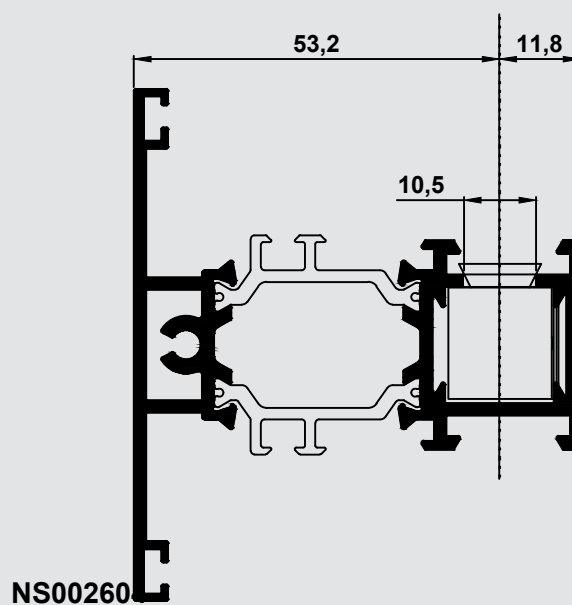
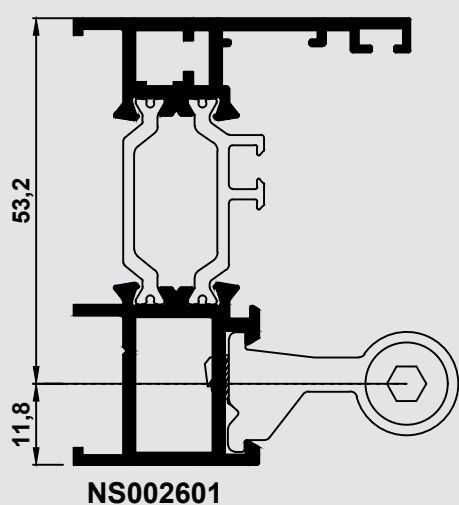
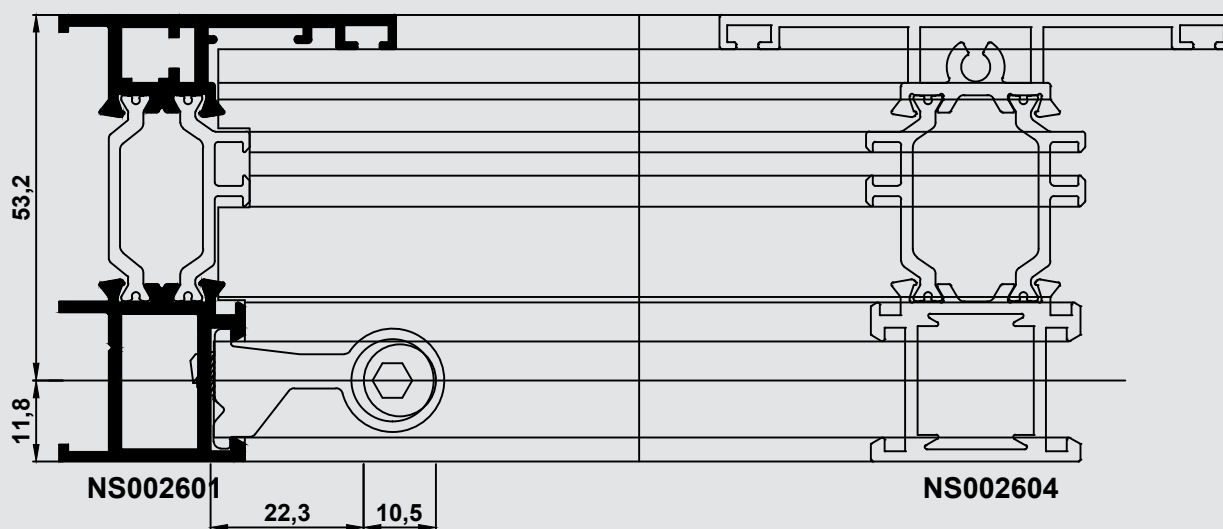




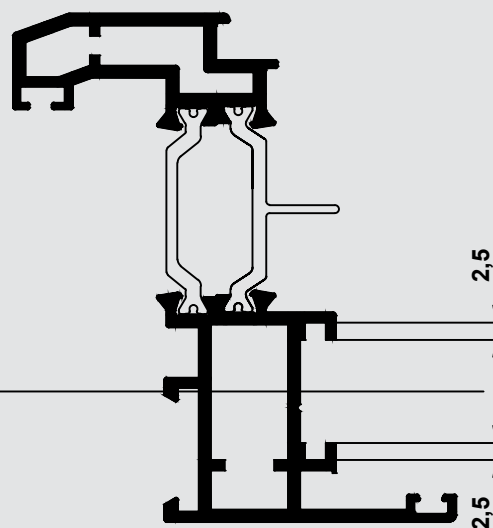
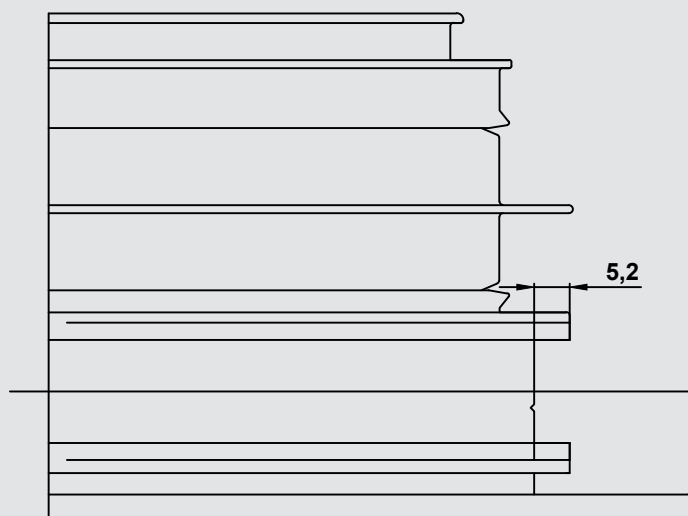
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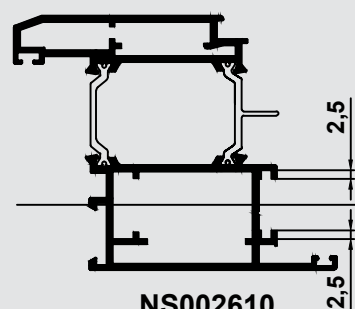
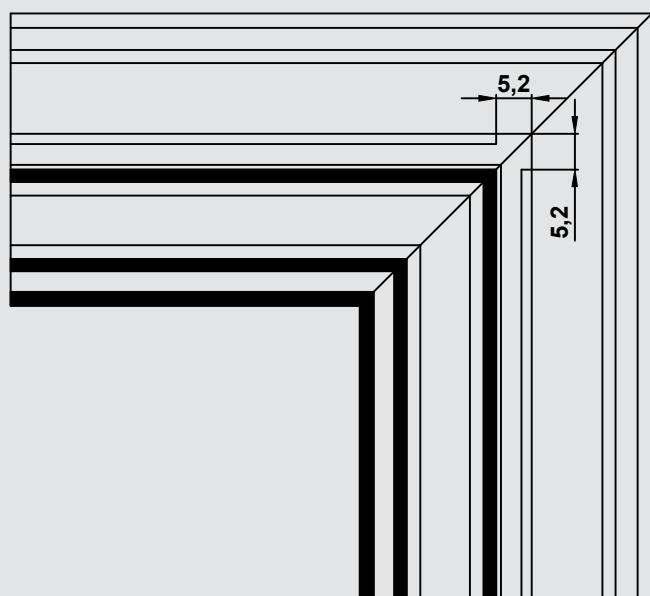
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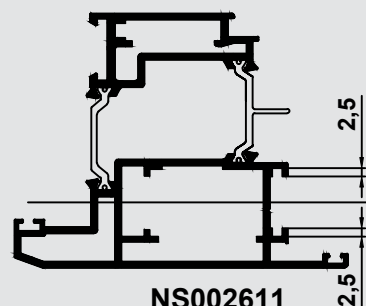
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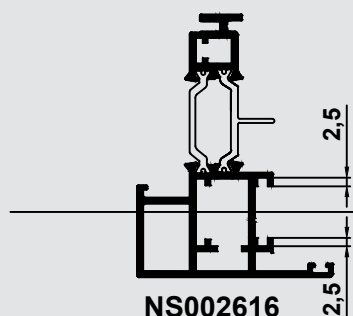
NS002602



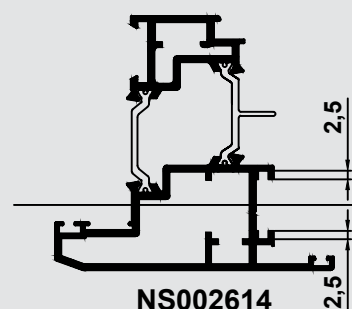
NS002610



NS002611



NS002616

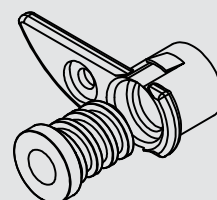
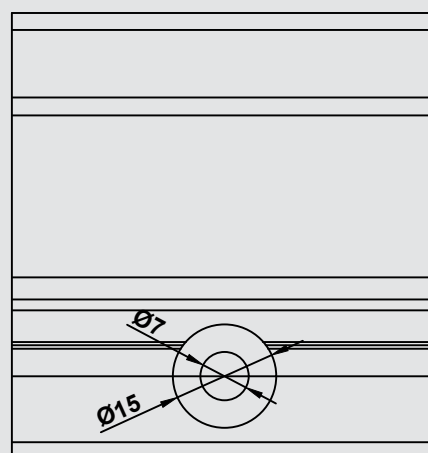
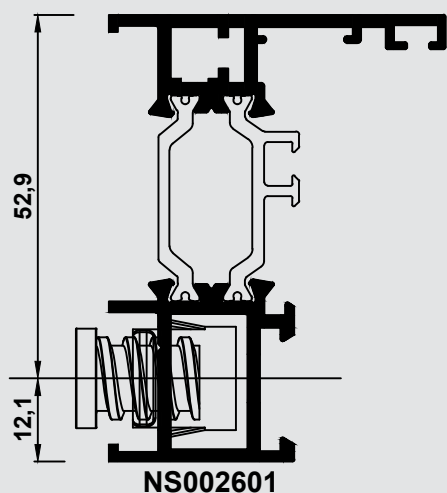


NS002614

scale 1:1

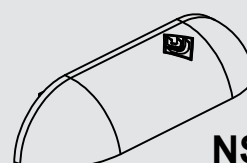
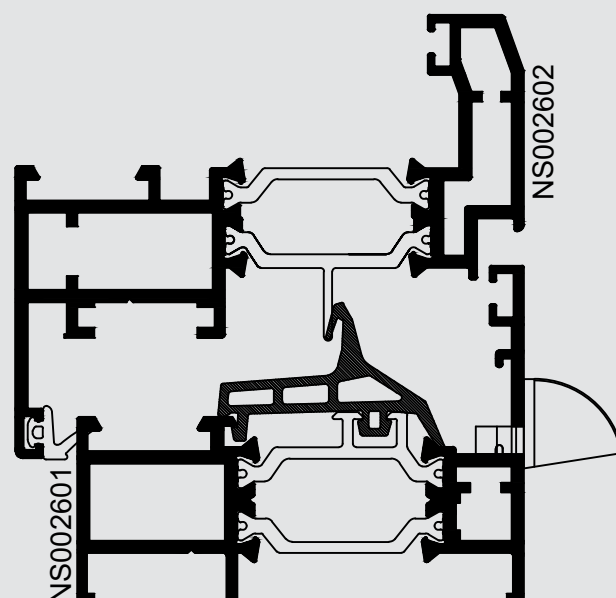
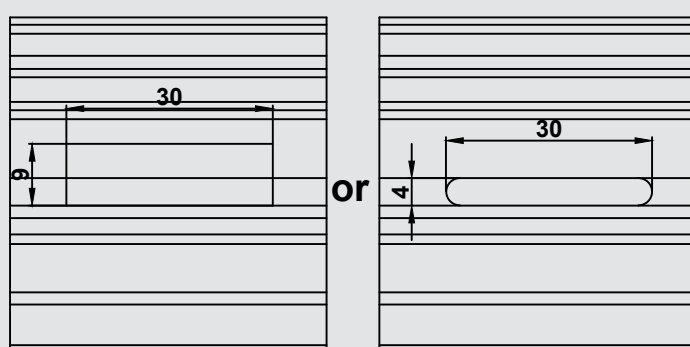
MACHINING_FRAME ADJUSTING SCREW

PRIMO C65-T



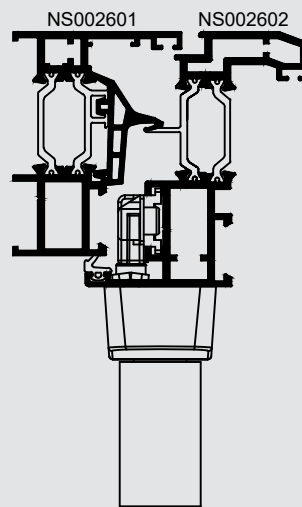
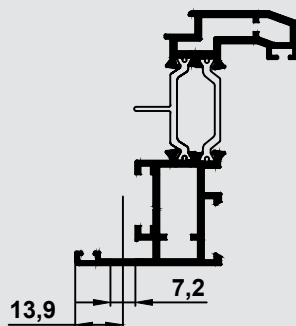
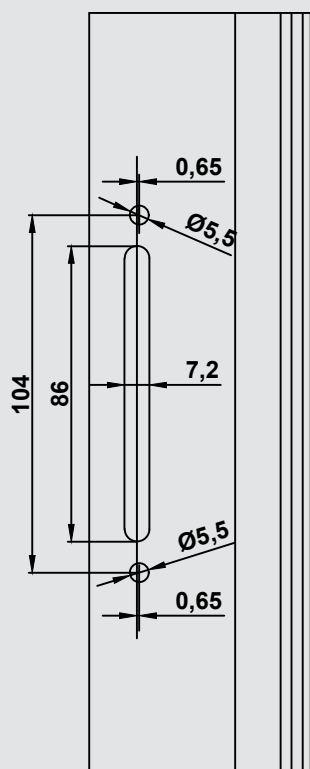
NSA2014

MACHINING_DRAINAGE PLUG

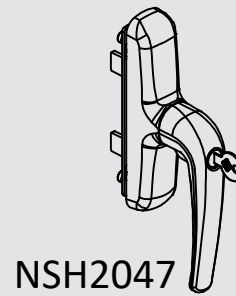
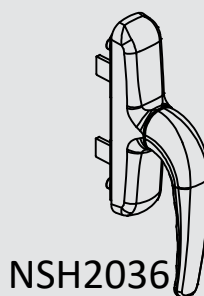


NSA2015

scale 1:1

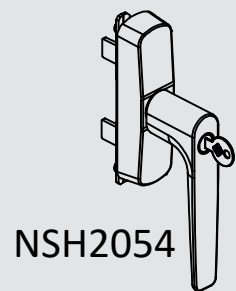
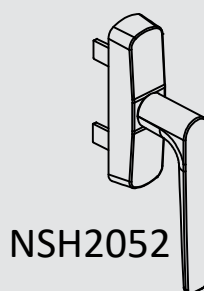


NSA2056



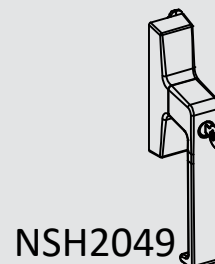
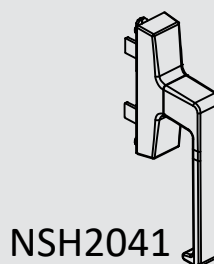
NSH2036

NSH2047



NSH2052

NSH2054

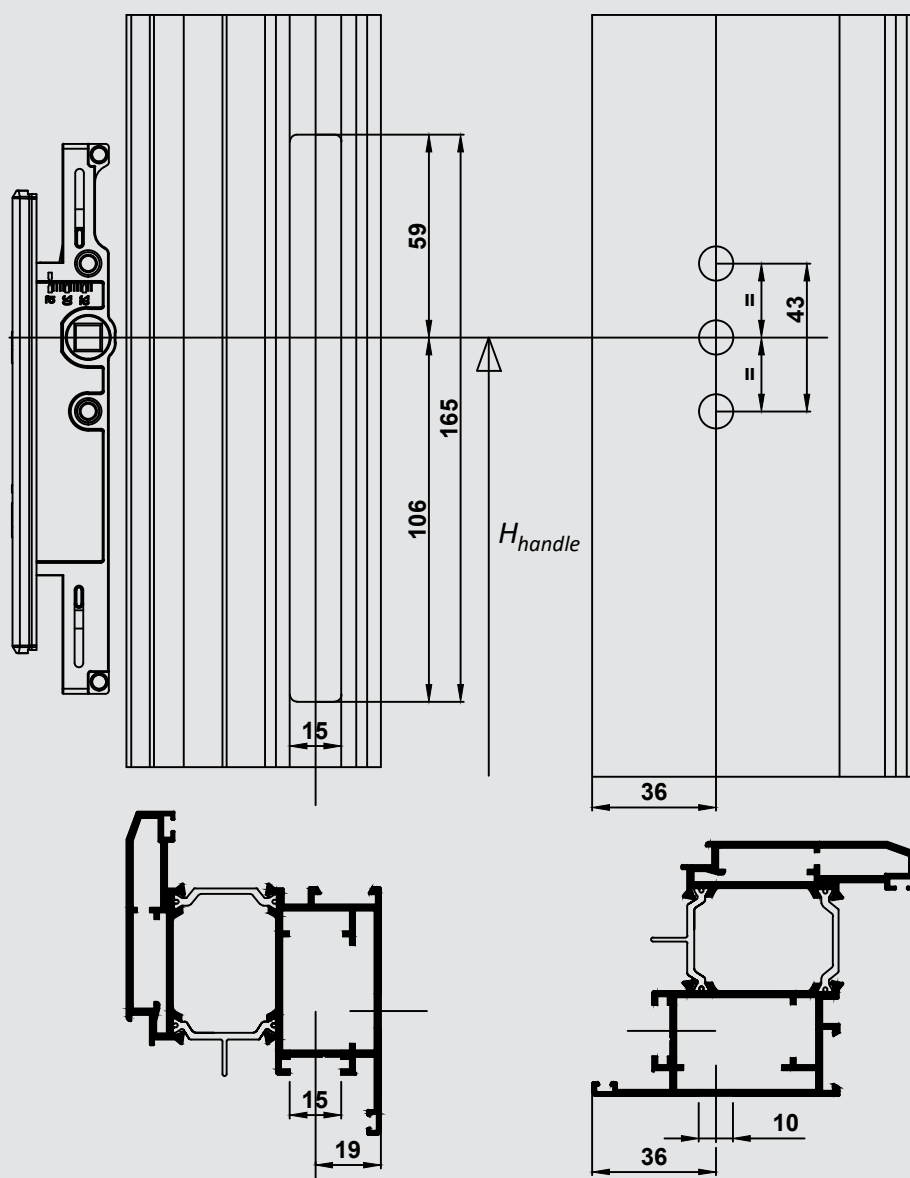
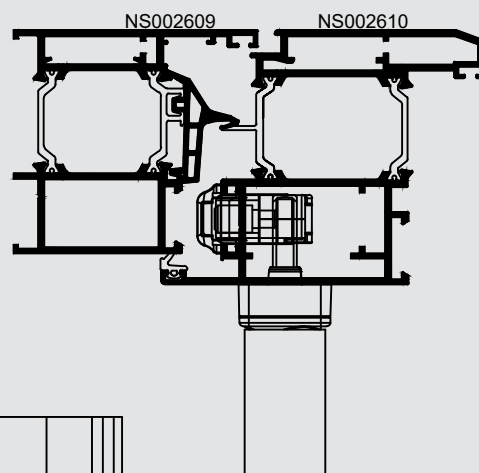


NSH2041

NSH2049

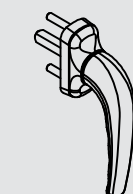
scale 1:2

casement internal opening

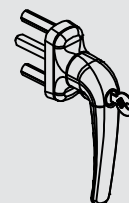


NSA2023

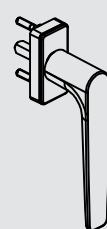
NSA2108



NSH2002



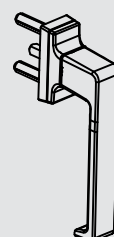
NSH2003



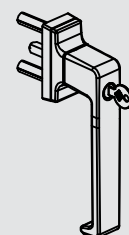
NSH2025



NSH2028



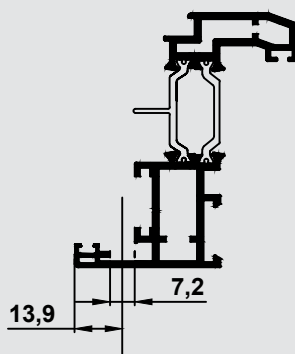
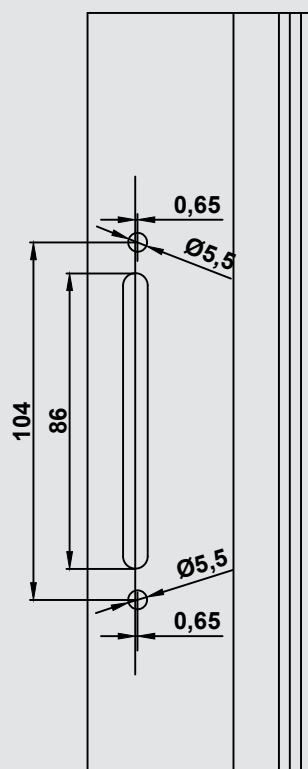
NSH2008



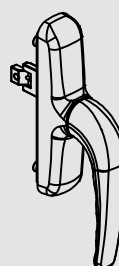
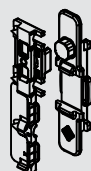
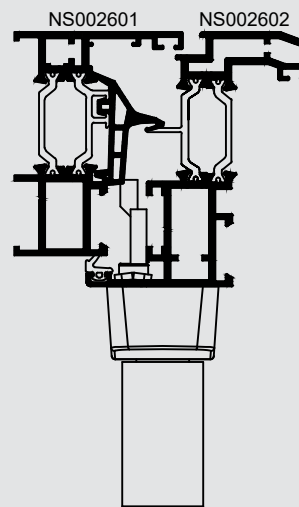
NSH2014

scale 1:2

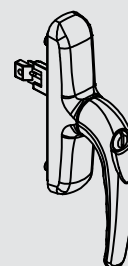
Tilt&Turn opening



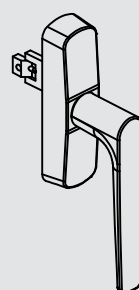
scale 1:2



NSH2042



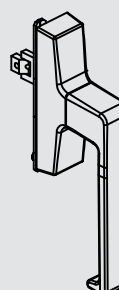
NSH2046



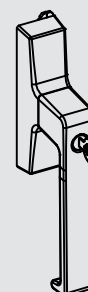
NSH2053



NSH2055

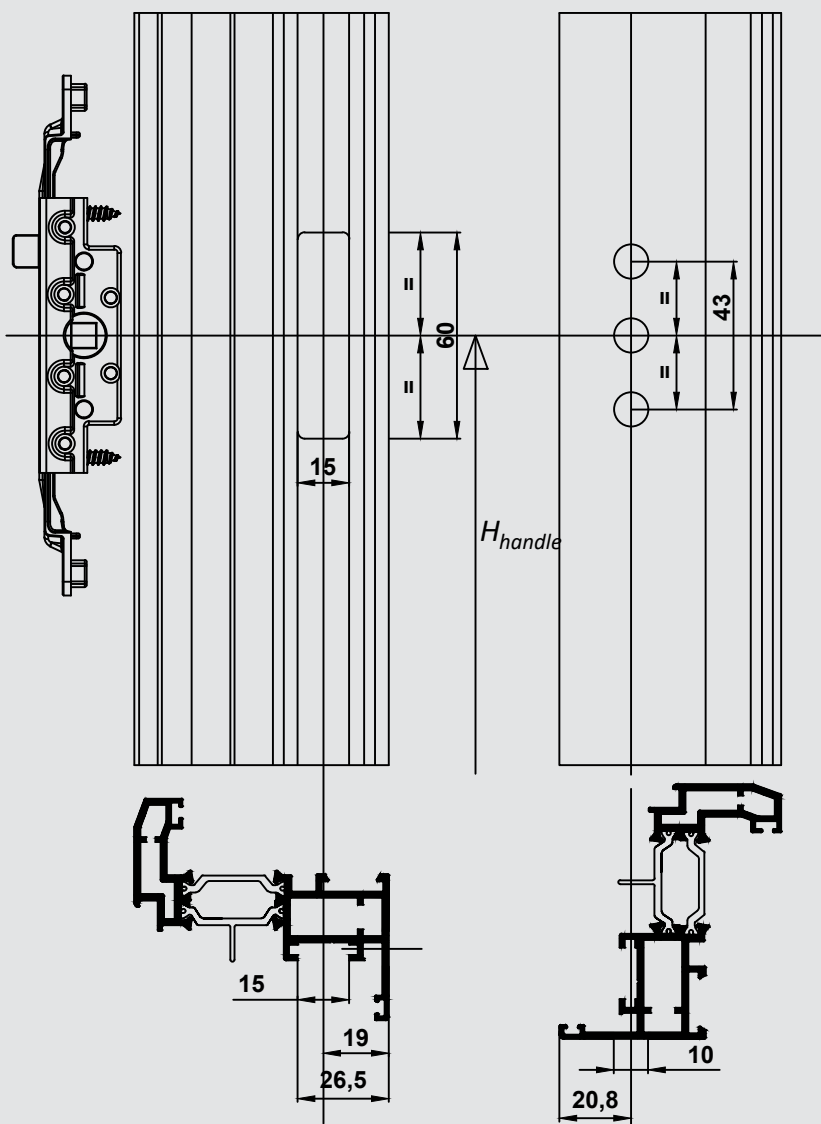
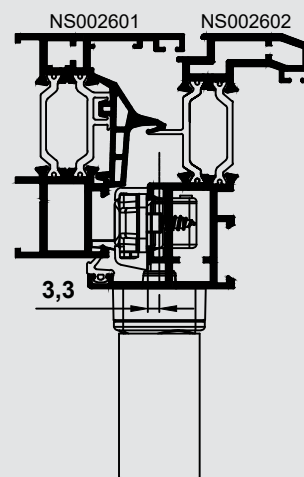


NSH2043

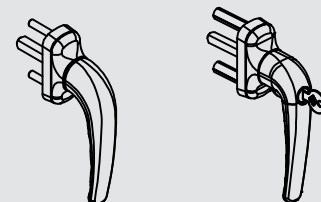


NSH2050

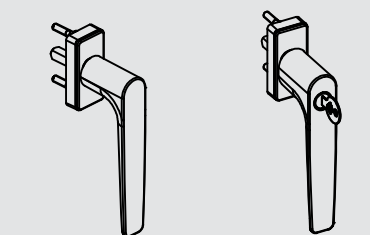
Tilt&Turn opening



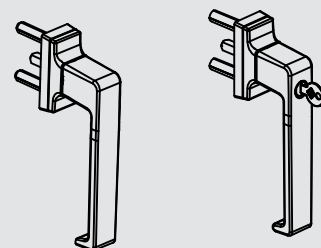
NSA2027



NSH2002 NSH2003



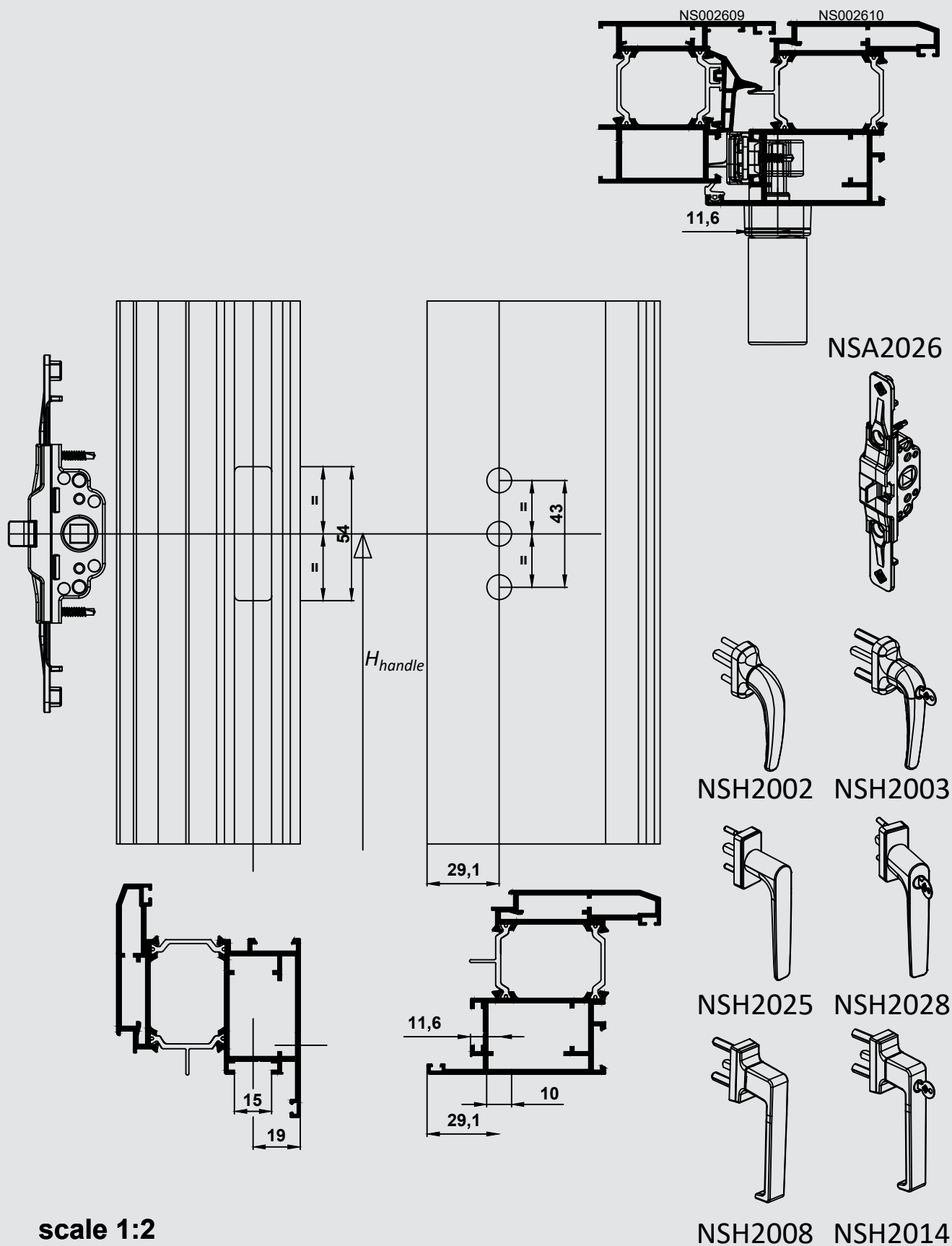
NSH2025 NSH2028



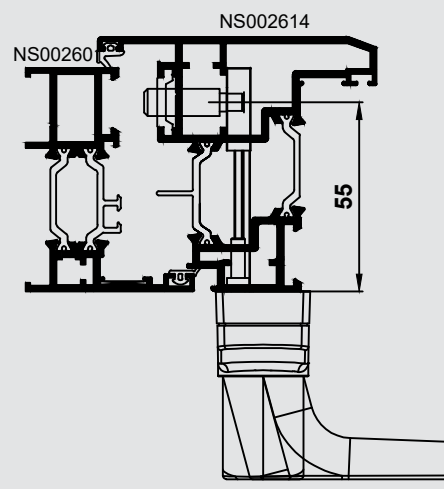
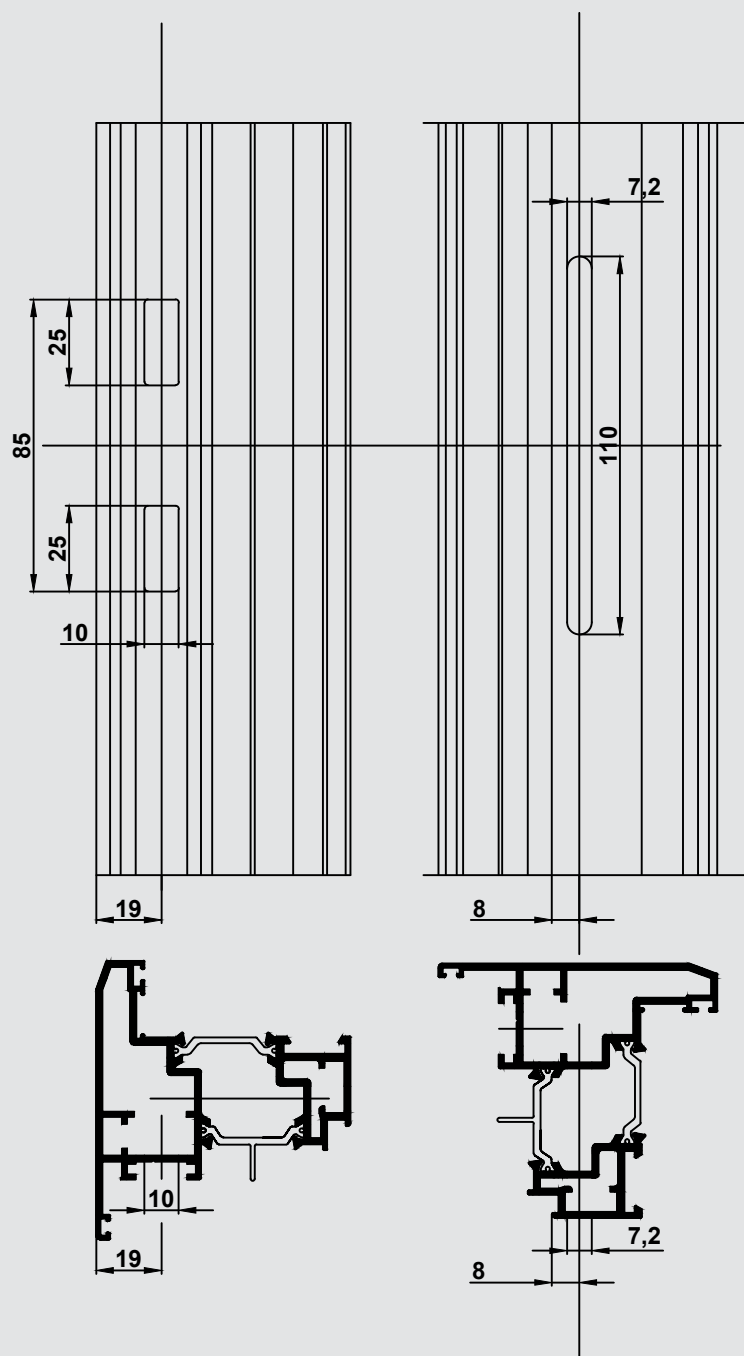
NSH2008 NSH2014

scale 1:2

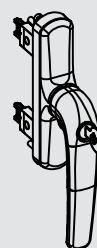
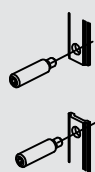
Tilt&Turn opening



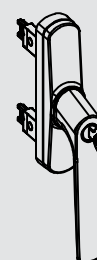
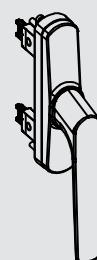
External opening



NSA2110



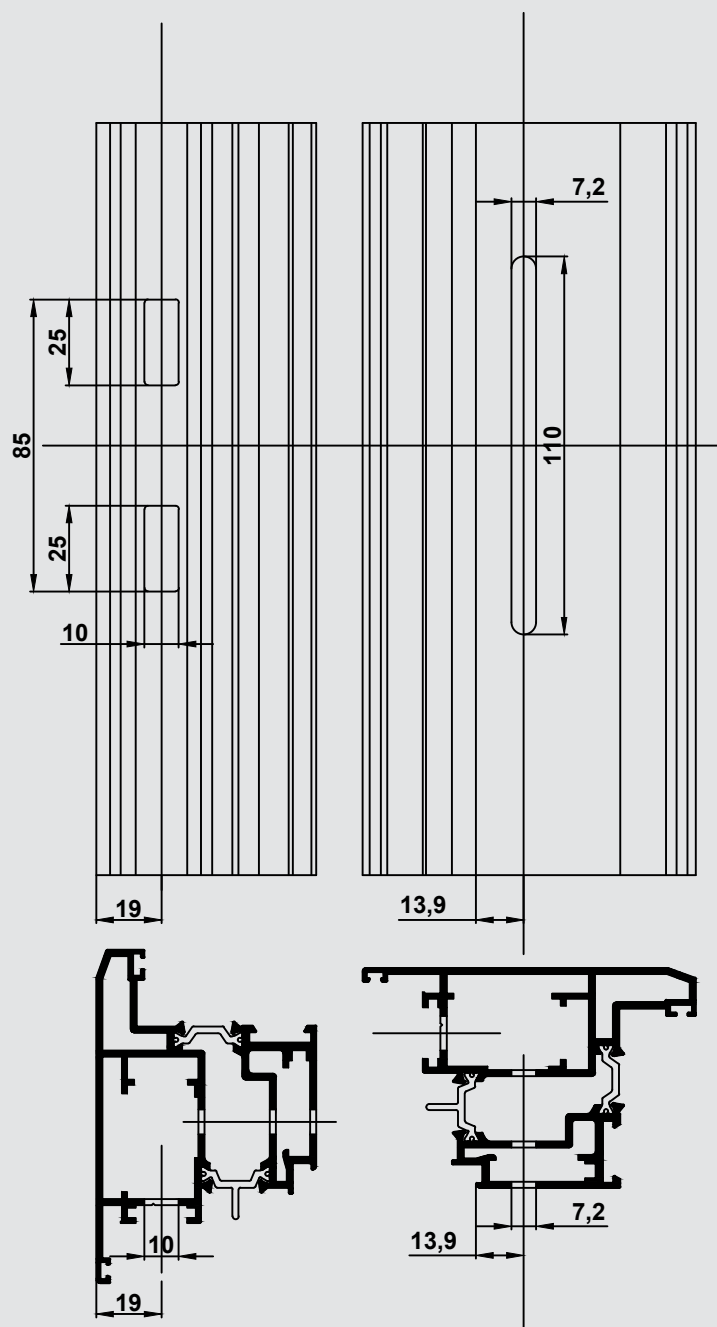
NSH2044 NSH2045



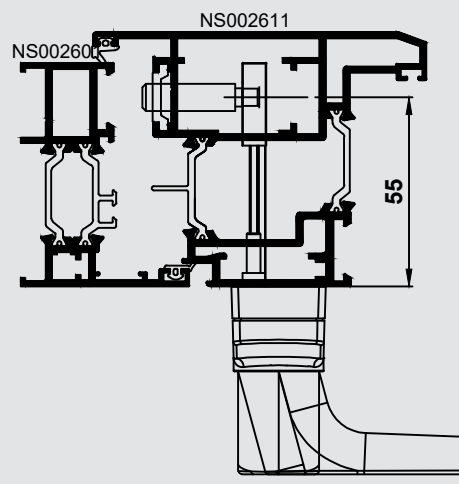
NSH2059 NSH2060

scale 1:2

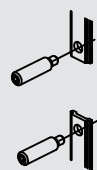
External opening



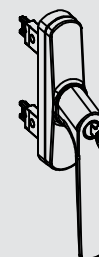
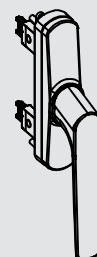
scale 1:2



NSA2112

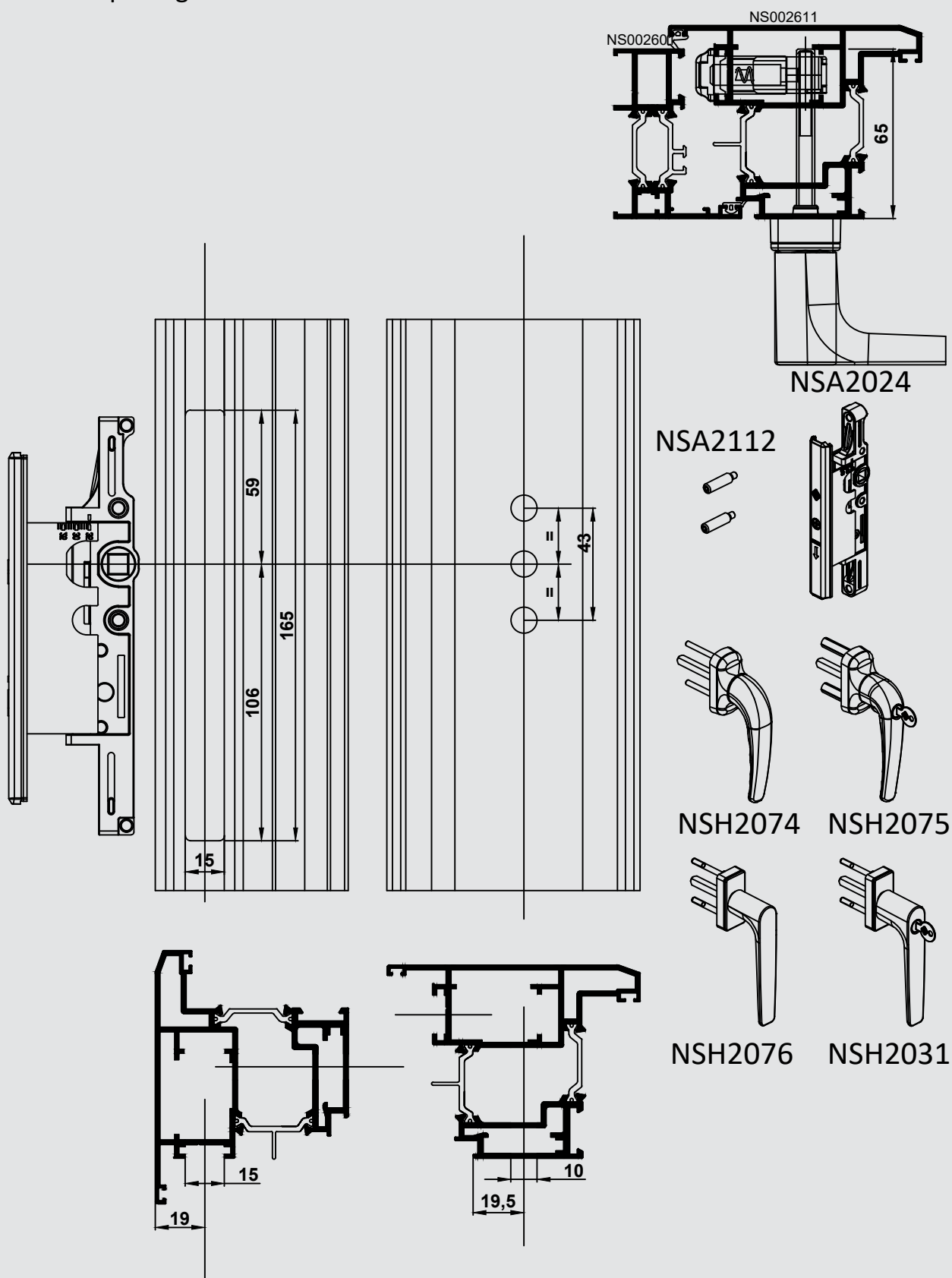


NSH2044 NSH2045

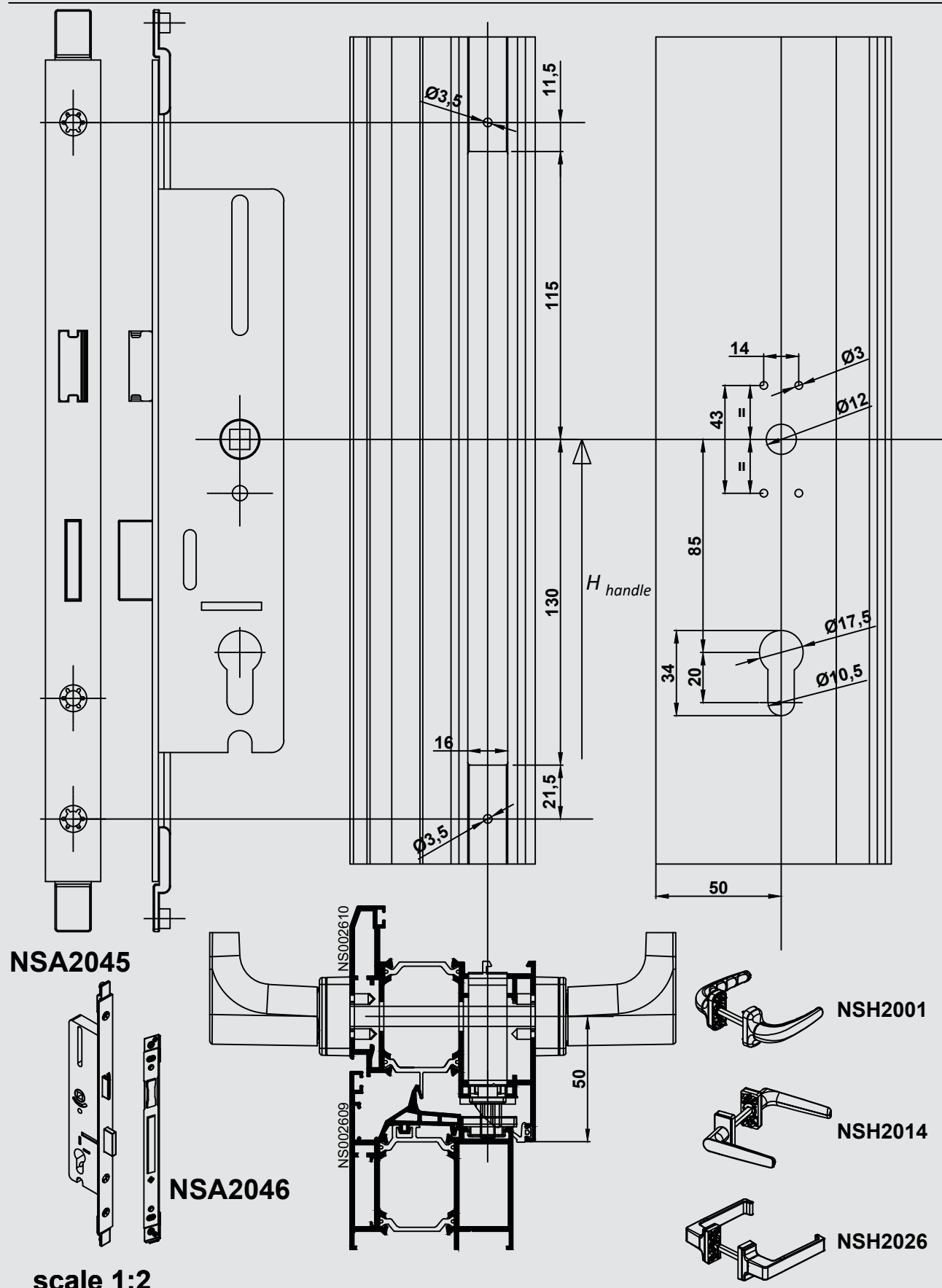


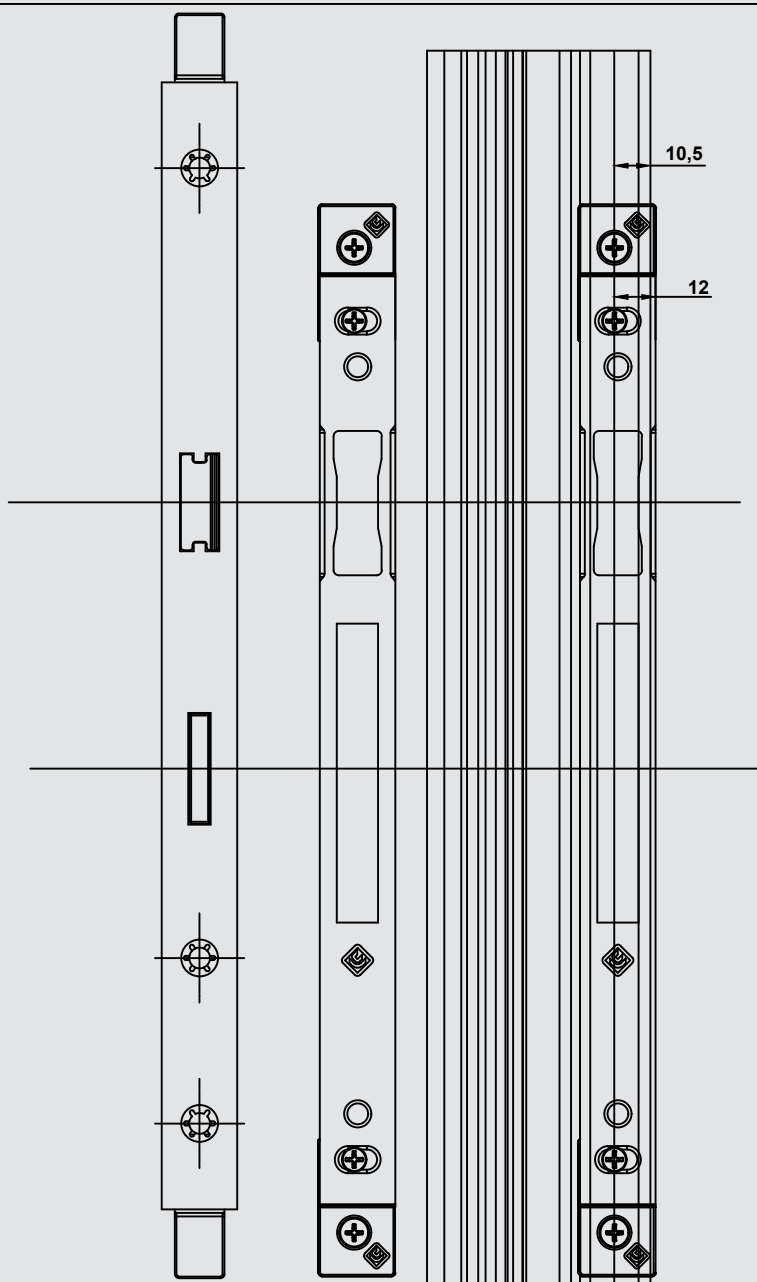
NSH2059 NSH2060

External opening

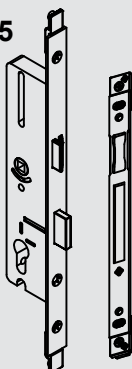


scale 1:2





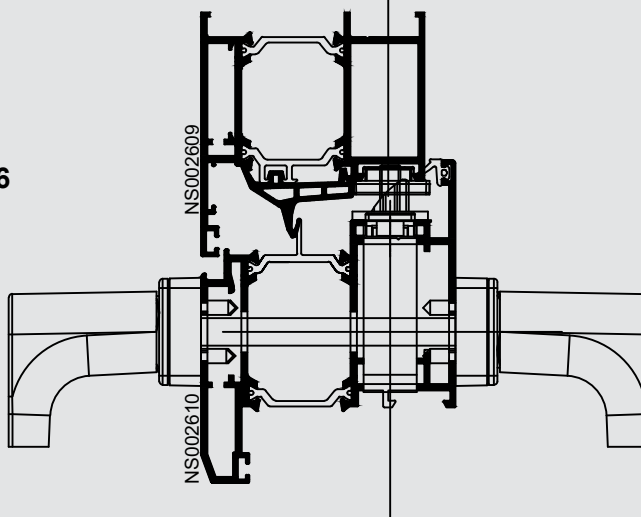
NSA2045



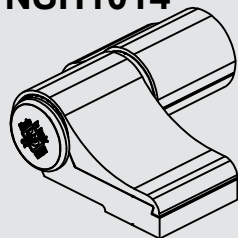
NSA2046



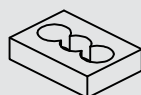
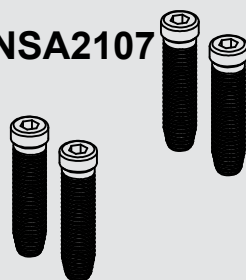
scale 1:2



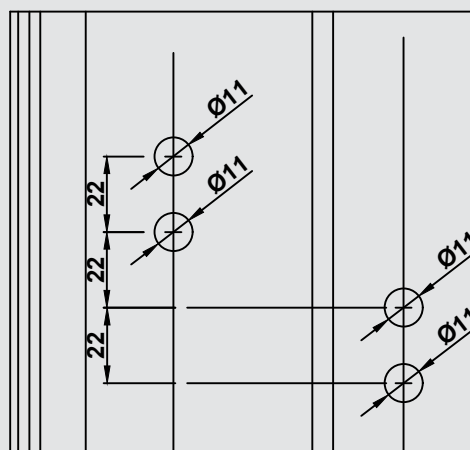
NSH1014



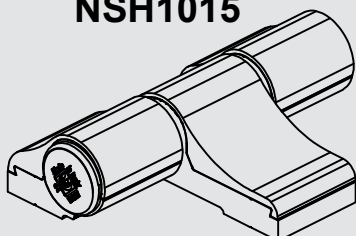
NSA2107



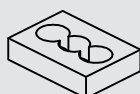
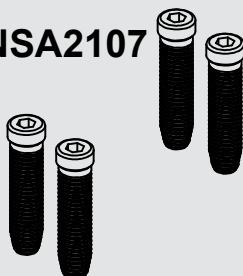
NSA2120



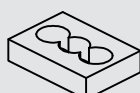
NSH1015



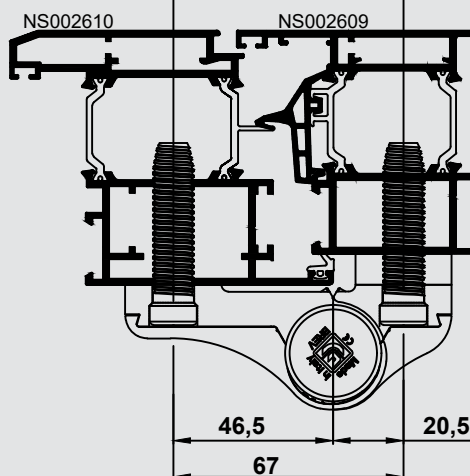
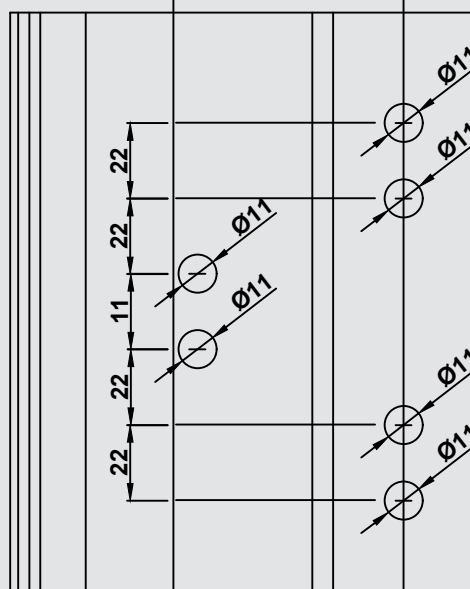
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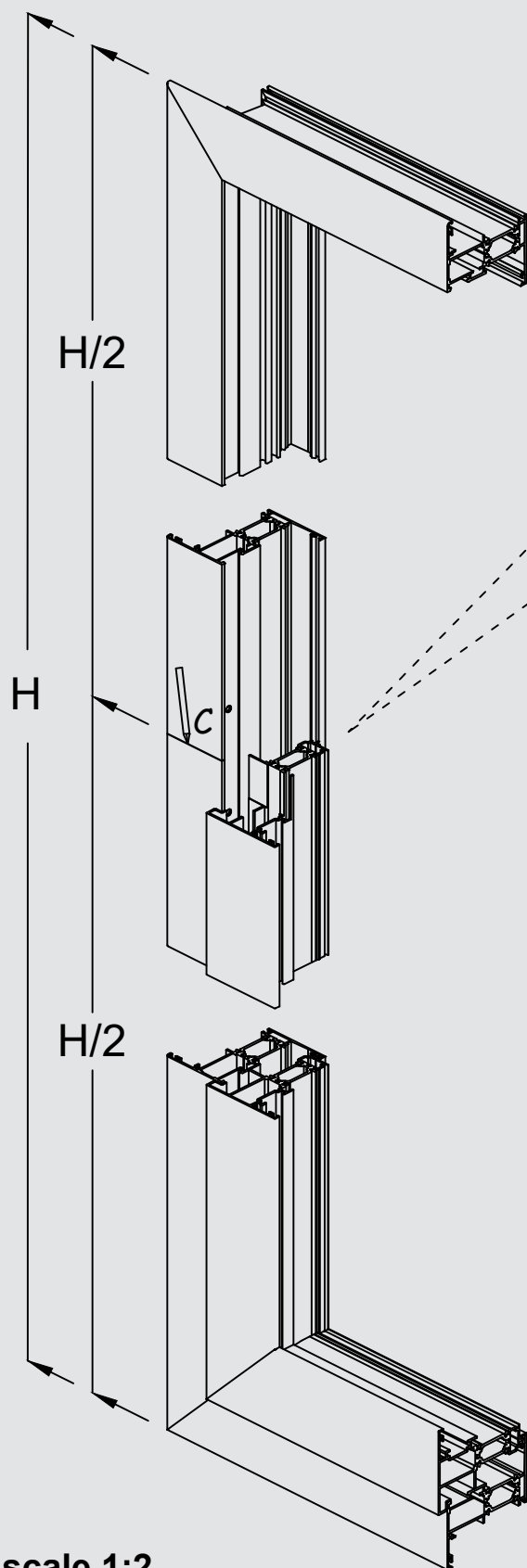
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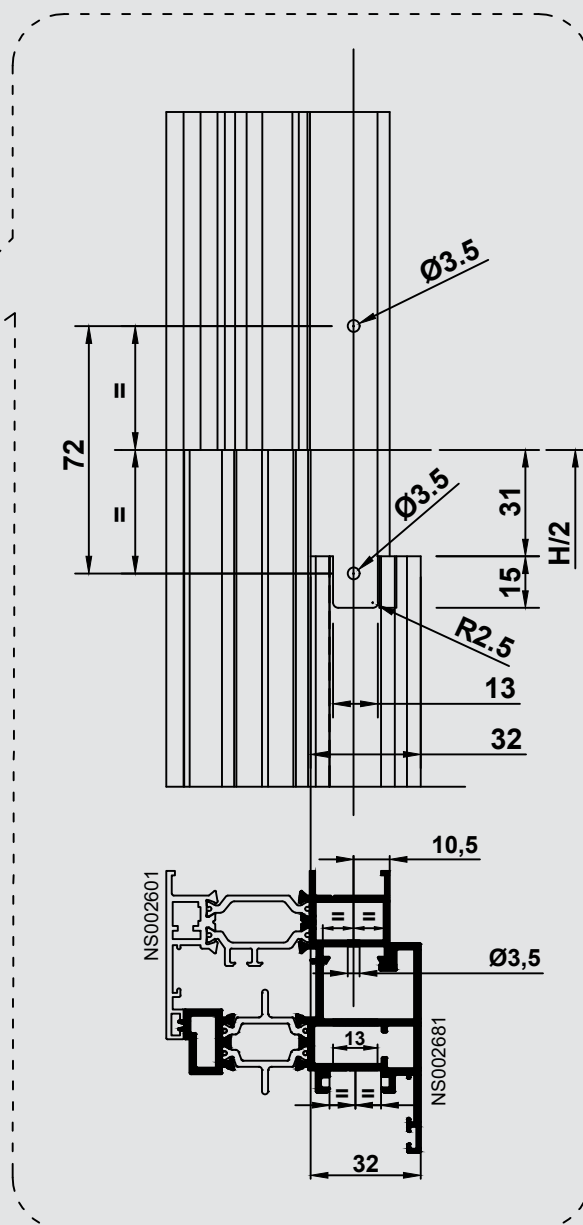
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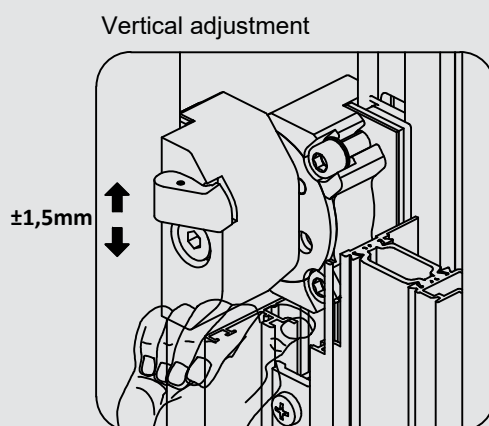
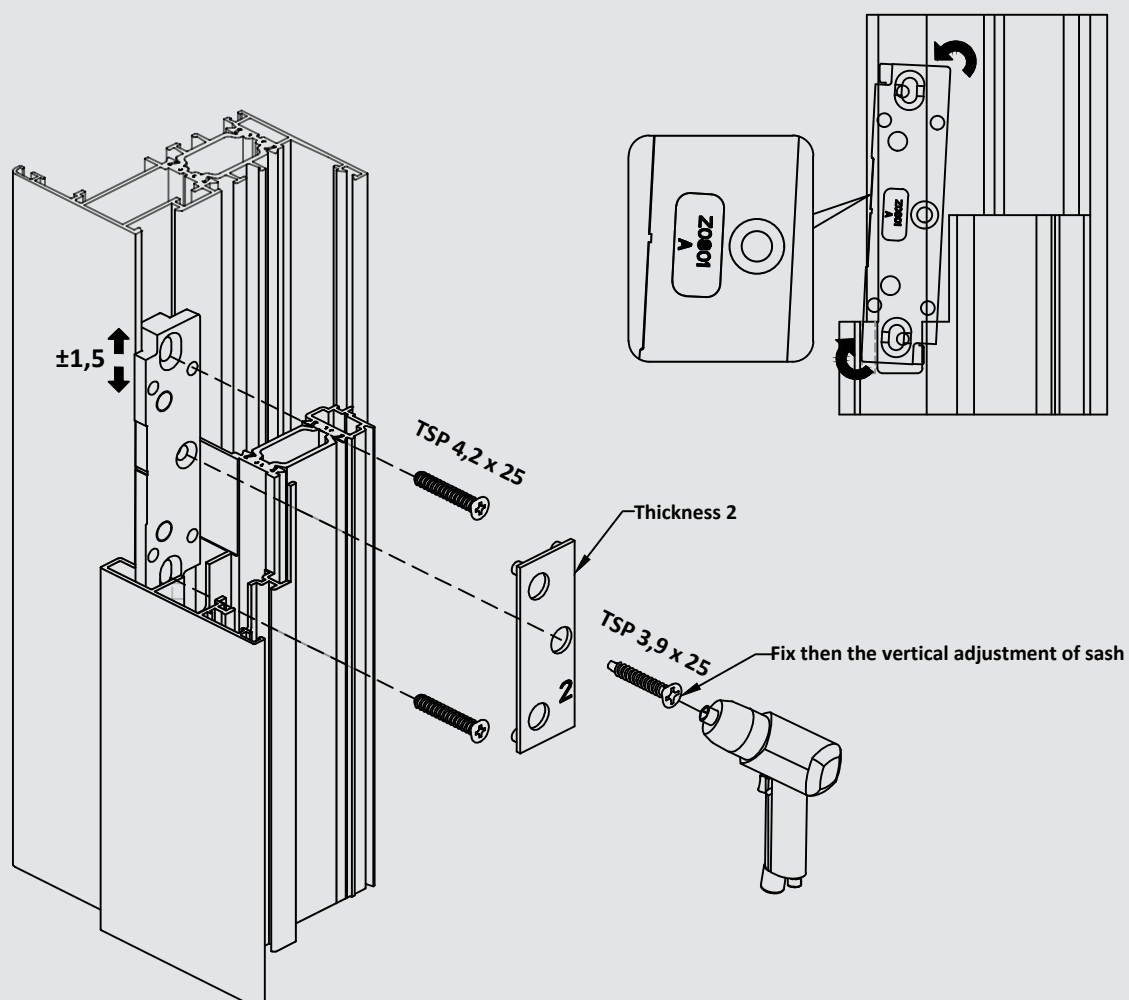


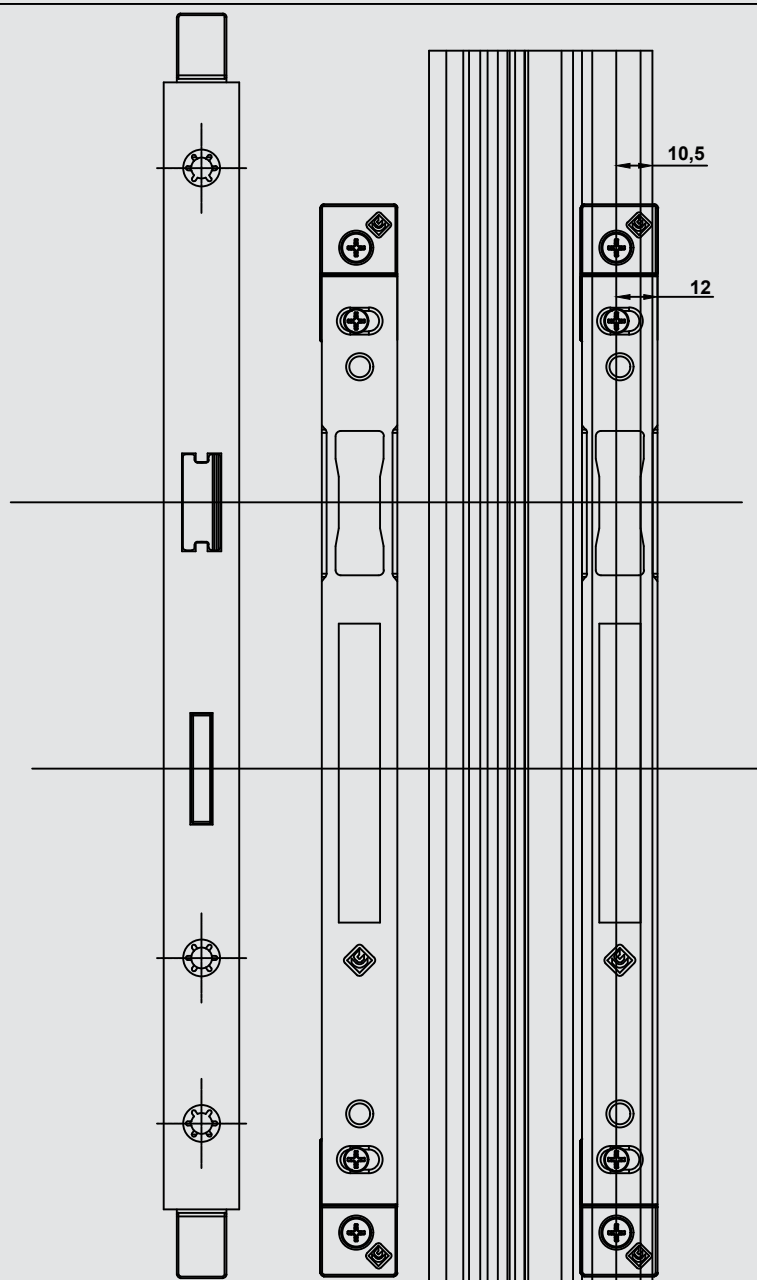
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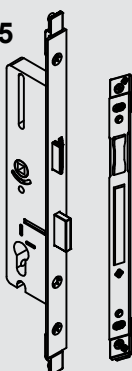
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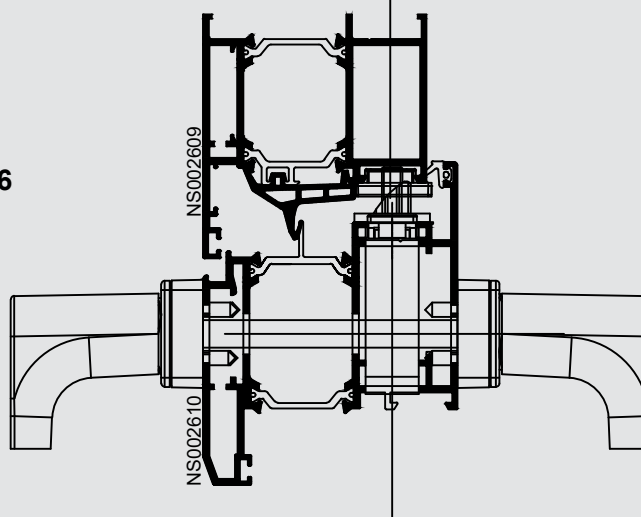
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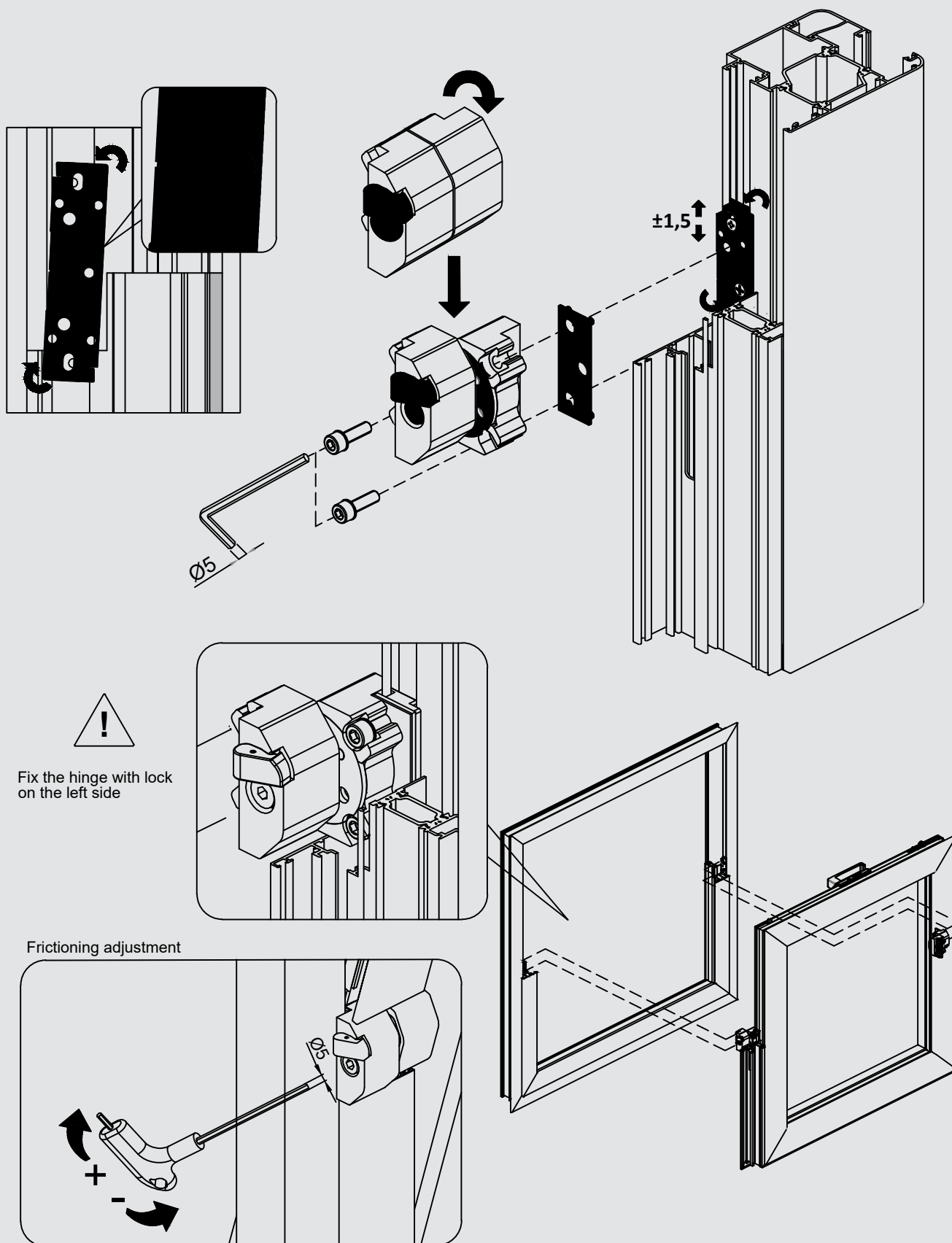


NSA2046



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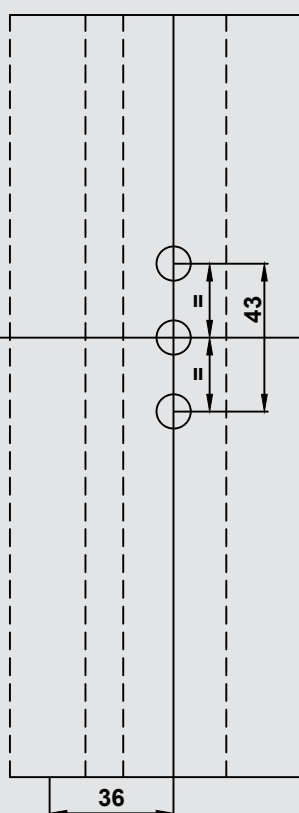
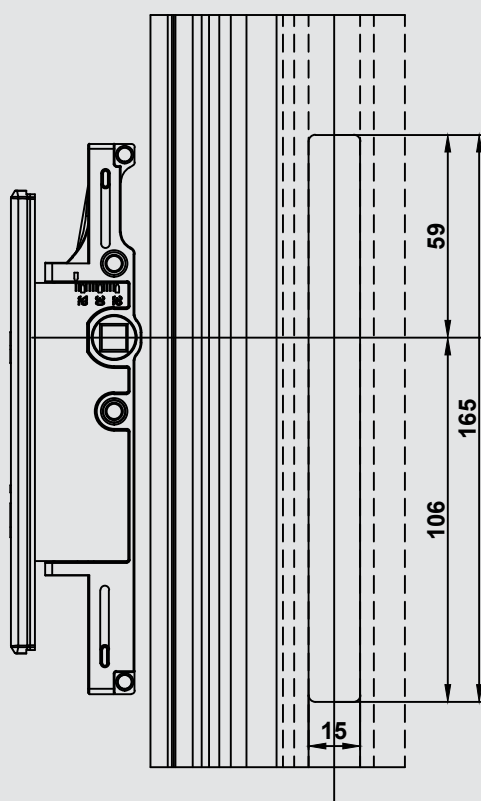
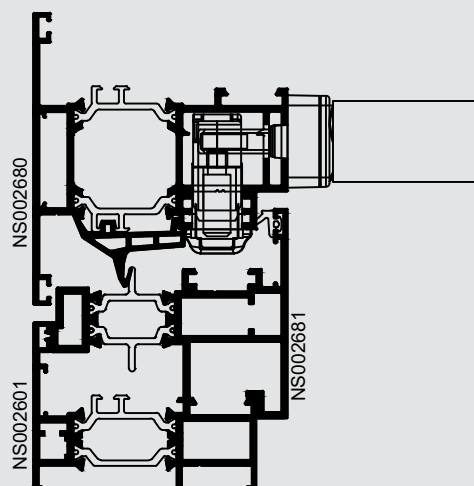
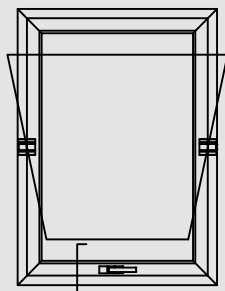




MACHINING_HORIZONTAL PIVOT WINDOW

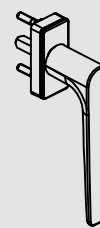
PRIMO C65-T

Handle_two-way movement



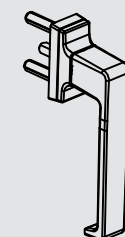
NSA2024

NSA2109

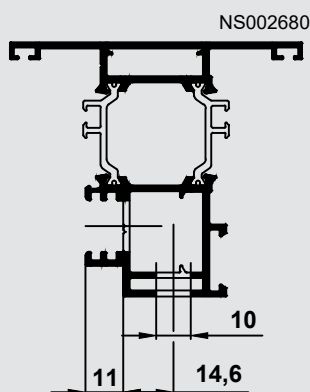
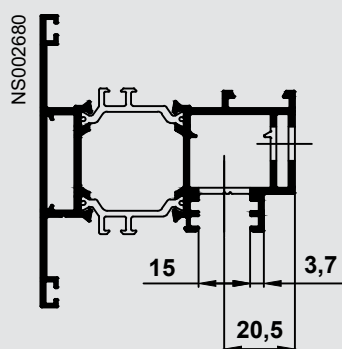


NSH2002

NSH2025



NSH2008

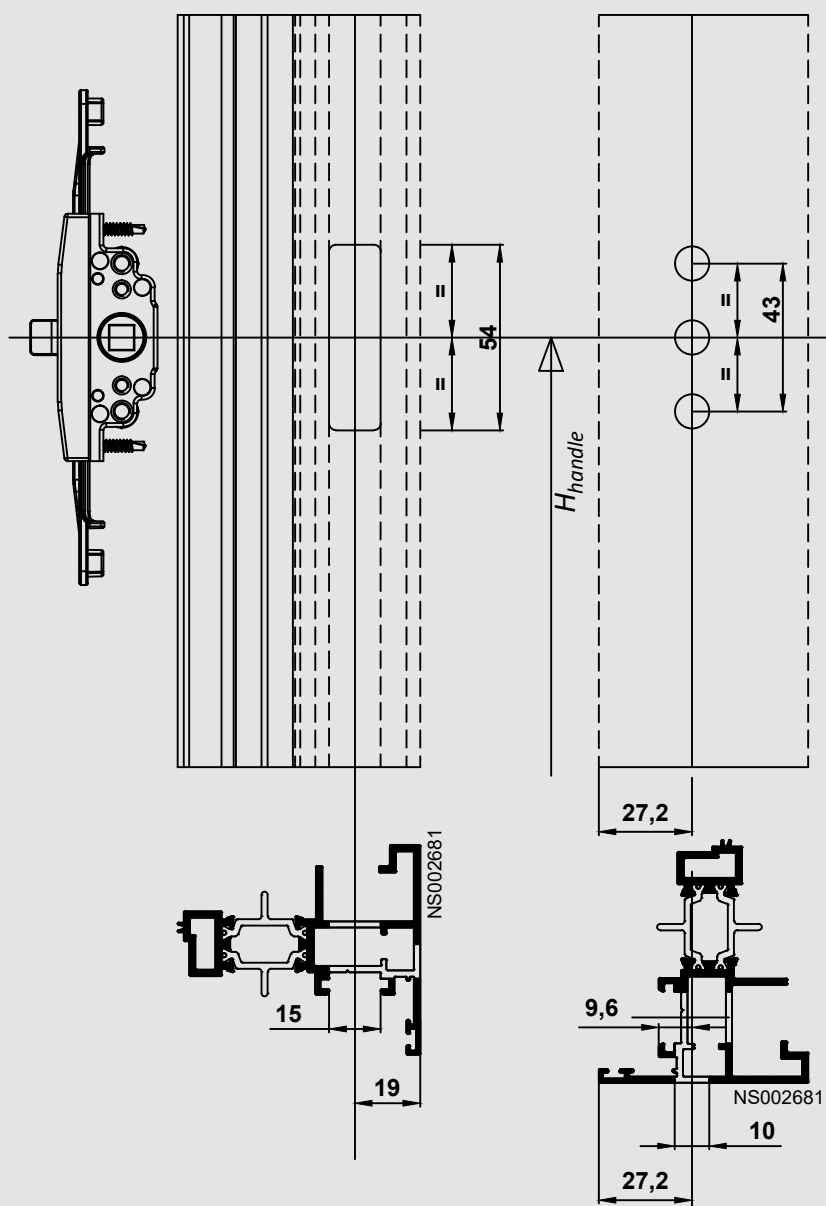
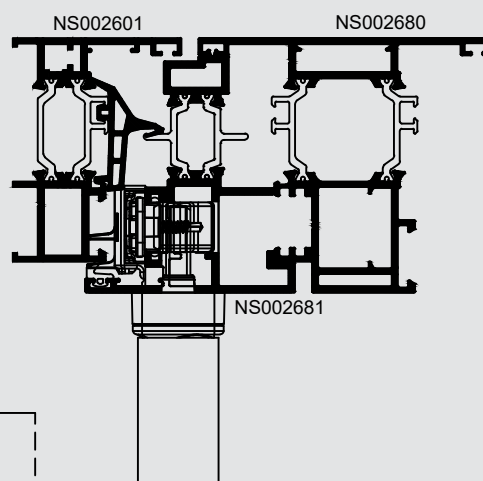
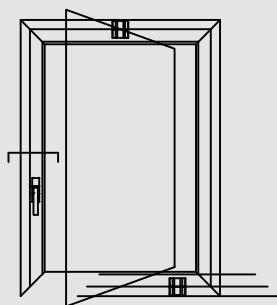


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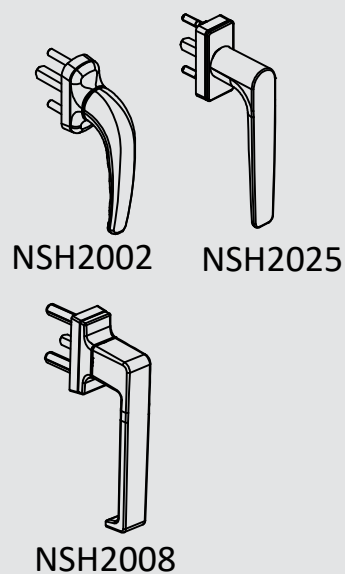
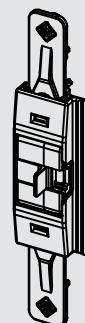
MACHINING_VERTICAL PIVOT WINDOW

PRIMO C65-T

Handle_one-way movement

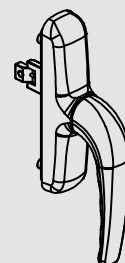
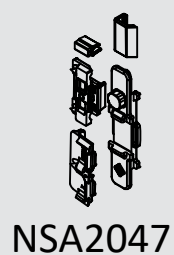
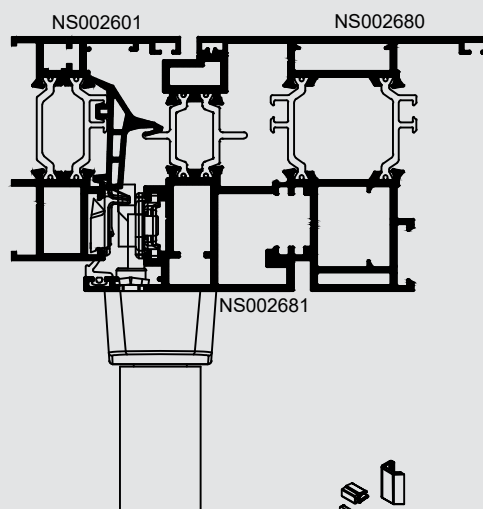
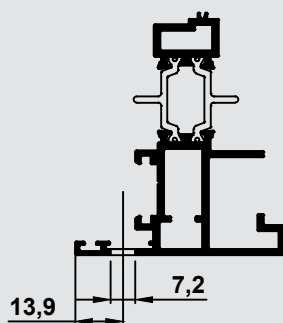
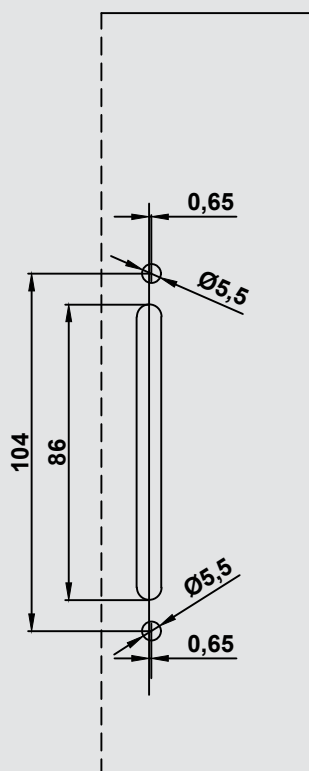
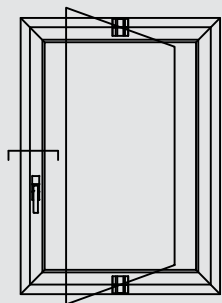


NSA2025

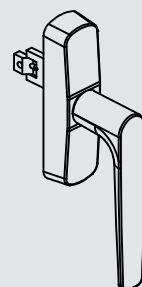


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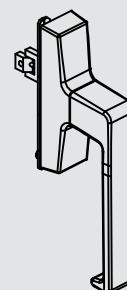
Cremone bolt



NSH2042

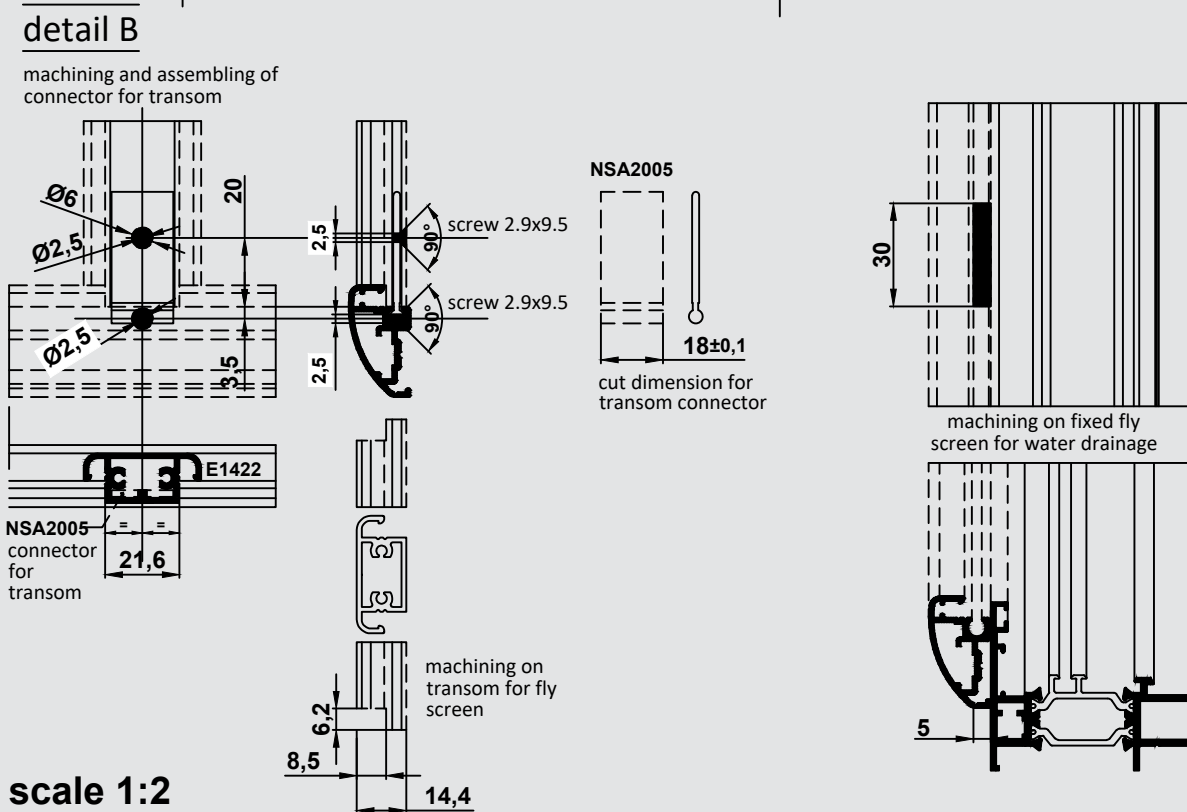
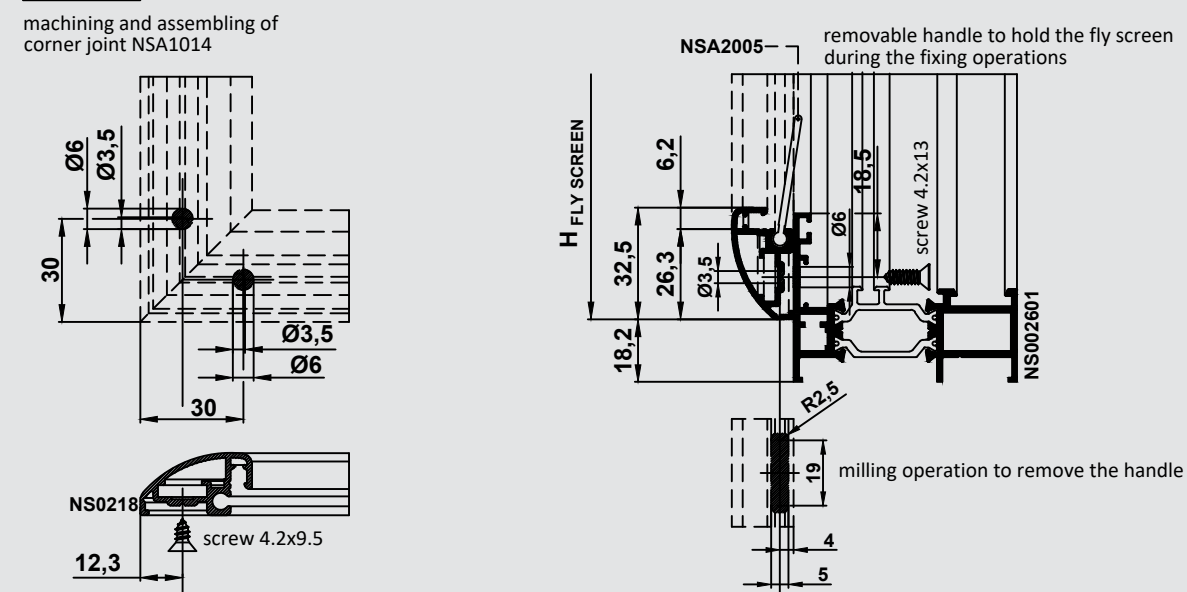
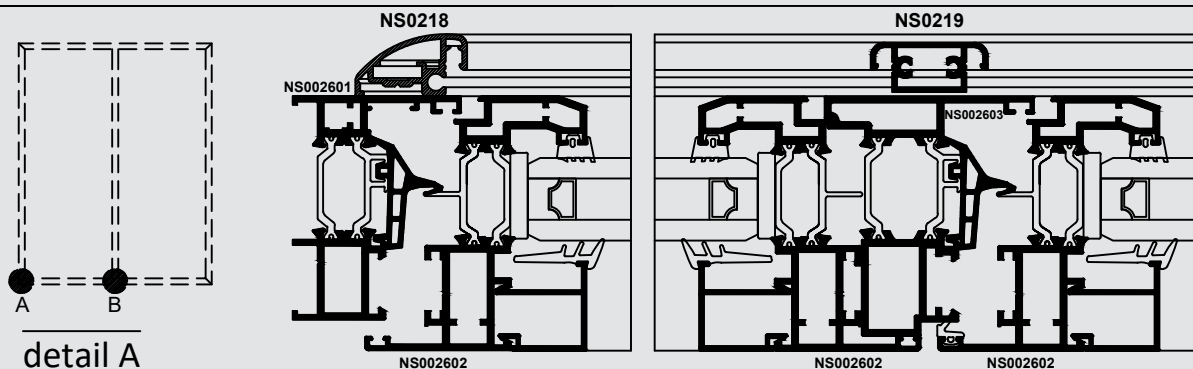


NSH2053

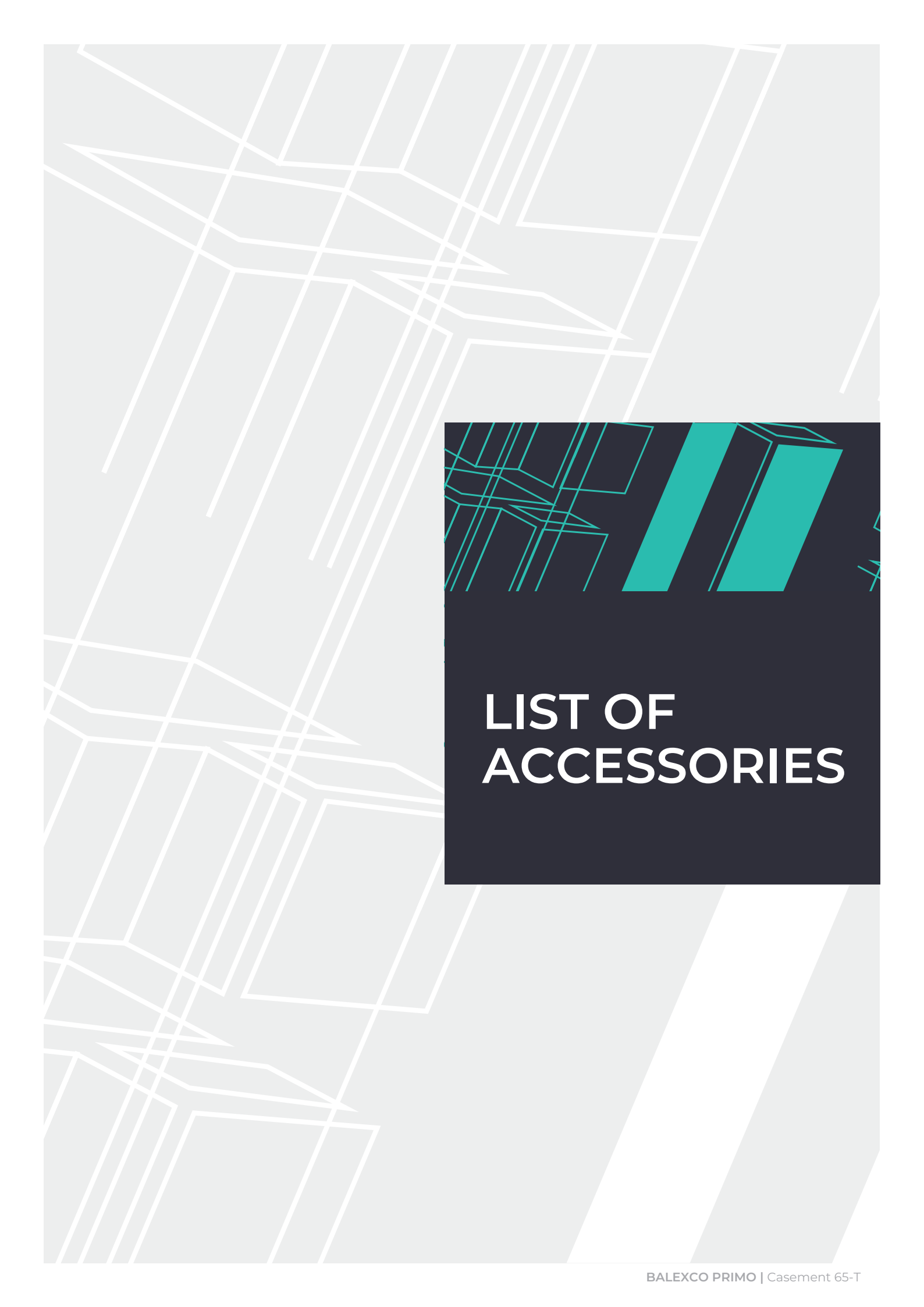


NSH2043

scale 1:2



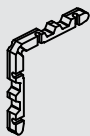
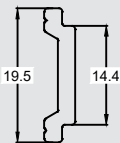
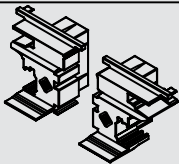
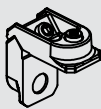
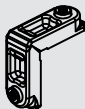
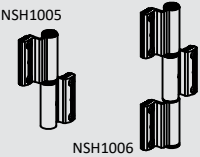
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LIST OF ACCESSORIES

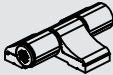
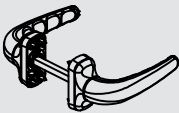
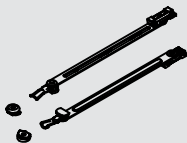
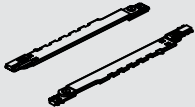
ACCESSORIES LIST

PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSA1000	Die-cast aluminium gripping corner joint 7 x 6,5 mm		NSP011	Polyamide rods for Euro Groove- 200 m
	NSA1001	Die-cast aluminium gripping corner joint 5,3 x14,7 mm		NSA2000	"T" and cross joint H=16,2mm
	NSA1002	Die-cast aluminium gripping corner joint 5,7 x 27,4 mm		NSA2014	Frame adjusting screw
	NSA1003	Pin for crimping and pinning corner joint		NSA3600	Plug C for Rebate profile
	NSA1004	Die-cast allumin.corner joint/ext.clasp. - 23 x 14 mm		NSH1000	"TOP RAPID" fast mounting window hinge 2 wings
	NSA1006	Die-cast alluminium corner joint ext.clasp. - 19 x 10,5 mm		NSH1001	3 wings
	NSA1007	Die-cast allumin.corner joint/ext.clasp. 13,7 x 11,8 mm		NSH1002	"TOP RAPID" fast mounting window hinge 2 wings (Third sash)
	NSA1008	Die-cast allumin.corner joint/ext.clasp. 14 x 13,5 mm		NSH1003	3 wings
	NSA1009	Alignment corner 47x13,6 mm		NSH1005	"SLIM RAPID" hinge 2 wings
	NSA1105	Extruded aliminium Corner joint spacer 19 x 22 mm		NSH1006	"SLIM RAPID" hinge 3 wings
				NSH1004	"TOP SPIN" comb hinge
				NSH1007	Cilindrika Filiform Hinge 2 wings
				NSH1008	Cilindrika Filiform Hinge 3 wings

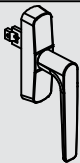
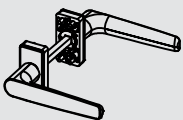
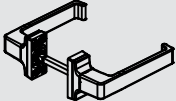
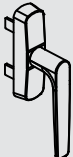
ACCESSORIES LIST

PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSH1014	"DINAMIKA" door hinge 2 wings - interaxis 67 mm		NSH2000	"SEMPLICE" lever handle rotation case
	NSH1015	"DINAMIKA" door hinge 3 wings - interaxis 67 mm		NSH2001	"COMFORT" double handle
	NSA2120	"DINAMIKA" step 9 mm		NSH2087	"COMFORT" Cylinder cover
	NSA2107	"DINAMIKA" Thermal break fixing 53 mm		NSH2002 NSH2004 NSH2074	"COMFORT" HANDLE Square projection 26mm 46mm 65mm
	NSA2002 NSA2001	"SIMPLE PLUS" Limiter for transom opening windows sash height from 260 to 800 mm from 600 to 1600 mm		NSH2003 NSH2005 NSH2075	"COMFORT" HANDLE Square projection 26mm 46mm 65mm
	NSA2003	"STAR" telescopic spring arm		NSH2072	"COMFORT" Handle for Tilt Before Turn RH/LH opening Square projection 26mm
	NSA2004	"EASY RAPID PLUS" stay hinge for outside, casement and transom opening		NSH2036	"COMFORT" cremone-bolt
	NSA2010	"EASY RING " Adjustable catch		NSH2047	"COMFORT" cremone bolt with key
	NSA2047	Kit for casement opening/unidirectional		NSH2042	"COMFORT" cremone-bolt for Tilt-and-Turn
	NSA2035	Adjustable striker for additional closing		NSH2046	"COMFORT" cremone-bolt with key for Tilt-and-Turn
	NSA2041	Supplementary locking - eccentric pin			

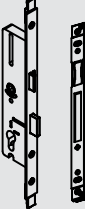
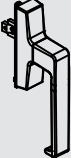
ACCESSORIES LIST

PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSH2048	"COMFORT 104" cremone bolt with key RH/LH for Tilt BEFORE Turn		NSH2053	"KARMA" cremone-bolt for Tilt-and-Turn
	NSH2044	"COMFORT PLUS" Cremone bolt outside opening - backset 37 - 60 mm		NSH2055	"KARMA" cremone-bolt with key for Tilt-and-Turn
	NSH2045	"COMFORT PLUS" Cremone bolt outside opening with cylinder - backset 37 - 60 mm		NSH2056	"KARMA " cremone bolt with key RH/LH for Tilt BEFORE Turn
	NSH2014	"KARMA" double handle		NSH2059	"KARMA" Cremone bolt outside opening - backset 37 - 60 mm
	NSH2086	Cylinder cover		NSH2060	"KARMA" Cremone bolt outside opening with cylinder - backset 37 - 60 mm
	NSH2025 NSH2026 NSH2076	"KARMA" HANDLE Square projection 26mm 46mm 65mm		NSH2026	"ITALIA" double handle
	NSH2028 NSH2029 NSH2077	"KARMA" Handle with cylinder - Square projection 26mm 46mm 65mm		NSH2008 NSH2009	"ITALIA" HANDLE Square projection 26mm 46mm
	NSH2030	"KARMA" Handle for Tilt Before Turn RH/LH opening Square projection 26mm		NSH2014 NSH2016	"ITALIA" Handle with cylinder - Square projection 26mm 46mm
	NSH2052	"KARMA" cremone-bolt		NSH2015	"ITALIA" Handle for Tilt Before Turn RH/LH opening Square projection 26mm
	NSH2054	"KARMA" cremone bolt with key		NSH2041	"ITALIA" cremone-bolt

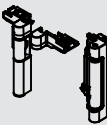
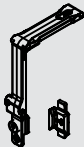
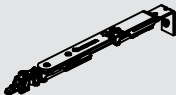
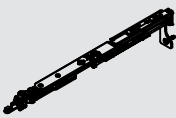
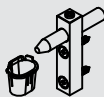
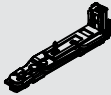
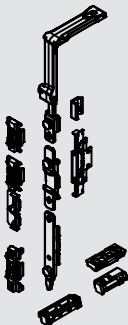
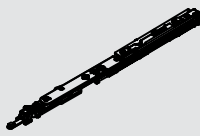
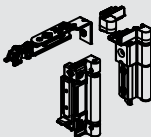
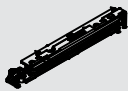
ACCESSORIES LIST

PRIMO C65-T

PICTURE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSH2049 <i>"ITALIA" cremone bolt with key</i>		NSA2045	HANDLE OPERATED LOCK Interaxis 85 Backset 35mm
	NSH2043 <i>"ITALIA" cremone-bolt for Tilt-and-Turn</i>		NSA2046	Counterplate
	NSH2050 <i>"ITALIA" cremone-bolt with key for Tilt-and-Turn</i>		NSA2033	"NEW SIRIO" rod end - steel pin
	NSH2051 <i>"ITALIA" cremone bolt with key RH/LH for Tilt BEFORE Turn</i>		NSA2106	"NEW SIRIO" rod end - ø 8 mm brass pin
	NSA2023 <i>"BING" two-way movent - backset from 15 to 27 mm</i>		NSA2032	"NEW SIRIO" direct driving latch - steel pin
	NSA2024 <i>"BING" two-way movent - backset from 23 to 35 mm</i>		NSA2149	"NEW SIRIO" direct driving latch - ø 8 mm brass pin
	NSA2108 Connection pin-L=11mm NSA2109 L=18 mm NSA2110 L= 22mm NSA2111 L= 25mm NSA2112 L= 27mm NSA2113 L= 31mm		NSA2044	"BI-HID" latch for inactive sash - slider + upper and lower rod end
	NSA2056 Connecting block		NSA2037	Adjustable single striker
	NSA2027 <i>"SHARK MINIMAL" One-way movement with anti-false manoeuvre Backset 3,3 mm</i>		NSA2034	One-rod junction
	NSA2025 <i>"SHARK" One-way movement with anti-false manoeuvre Backset 9,6 mm</i>			
	NSA2026 <i>"SHARK" One-way movement with anti-false manoeuvre Backset 11,6 mm</i>			

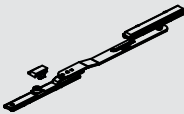
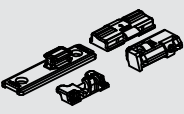
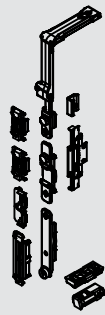
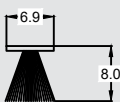
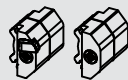
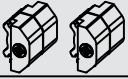
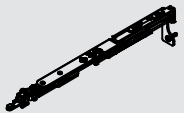
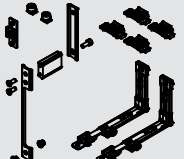
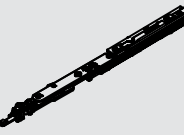
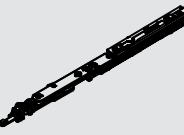
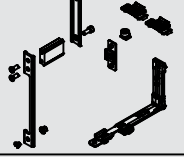
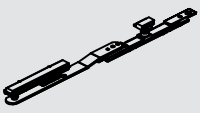
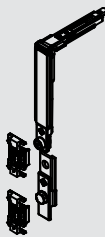
ACCESSORIES LIST

PRIMO C65-T

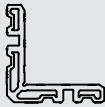
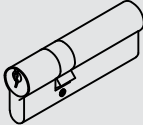
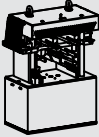
PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSA2040	Pocket junction - ø 8 mm		NSH1018	"WEEN" for tilt & turn hinge kit - max load 160kg
	NSA2006	Corner return with eccentric pin and keeper		NSA2018 NSA2019 NSA2020	"WEEN" tilt&turn short arm medium arm long arm
	NSA2036	Extra locking pin		NSA2098 NSA2099	"WEEN HIDE 110" Lower concealed hinge RH/LH
	NSA2043	Extra locking pin		NSA2094/ NSA2095/ NSA2078/ NSA2079/	"WEEN HIDE 110" Top concealed hinges - STD short arm RH/LH STD long arm RH/LH
	NSA2016	Shutter support kit with roll		NSA2096/ NSA2097	"WEEN HIDE 110" Upper concealed hinge for casement RH/LH
	NSA2038	"HOOK" Additional intermediate third closing point		NSA2017	"WEEN HIDE 110" kit concealed hinges for transom opening
	NSA2039	Burglary resistant hook		NSA2123/ NSA2124	"WEEN HIDE 180" Lower concealed hinge RH/LH
	NSA2100	"WEEN" Clousure kit for tilt & turn - basic kit with anti-false manoeuvre on the cremone-bolt		NSA2125/ NSA2126/ NSA2127/ NSA2128/	"WEEN HIDE 180" Top concealed hinges - STD short arm RH/LH STD long arm RH/LH
	NSH1017	"WEEN" Passive sash hinge kit		NSA2129/ NSA2130	"WEEN HIDE 180" Upper concealed hinge for casement RH/LH
				NSA2119	"WEEN HIDE 180" kit concealed hinges for transom opening

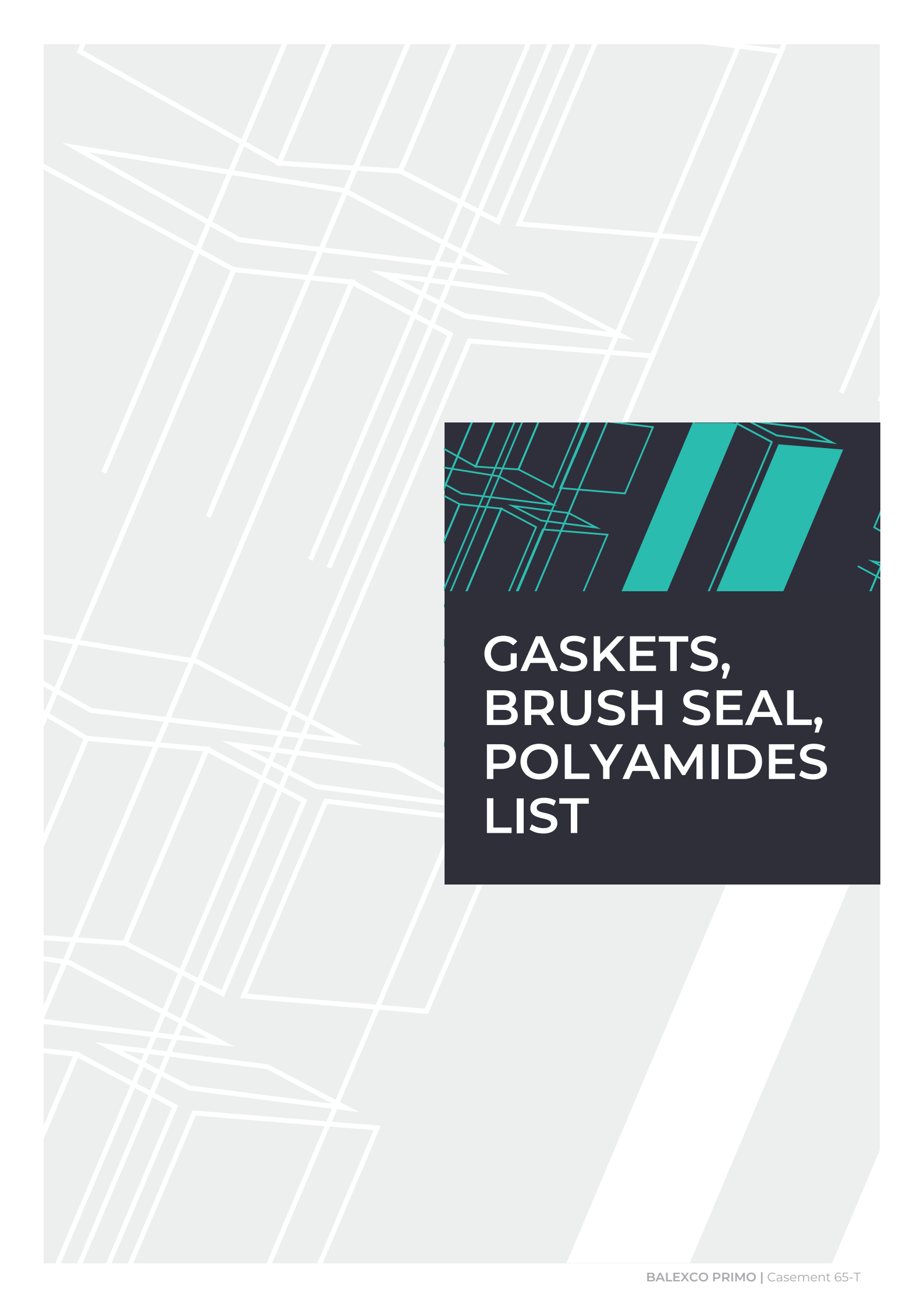
ACCESSORIES LIST

PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSA2120	"WEEN" additional arm (for sash length from 1200 to 1700 mm)		NSA2142	"WEEN" supplementary closing (W sash > 1200 mm)
	NSA2121	"WEEN" Logic Closure kit for tilt & turn - basic kit with anti-false manoeuvre on the cremone-bolt		NSA4001	Brush seal
		"WEEN" tilt BEFORE turn		NSH1011	Couple of friction hinges for pivoty window with lock
	NSA2131 NSA2132 NSA2133	short arm medium arm long arm		NSH1012	Couple of friction hinges for pivoty window without lock
	NSA2134/ NSA2135	STD short arm RH/LH		NSA2030	Multi-point locking kit for pivot window
	NSA2136/ NSA2137	STD long arm RH/LH			
	NSA2138/ NSA2139 NSA2140/ NSA2141	"WEEN HIDE 180" Top concealed hinges - Tilt BEFORE Turn STD short arm RH/LH STD long arm RH/LH		NSA2031	Multi-point locking kit for pivot window
	NSA2104	"WEEN" additional arm tilt BEFORE turn (for sash length from 1200 to 1700 mm)			
	NSA2103	"WEEN" - additional vertical and horizontal locking kit with adjustable counterplate			
	NSA2101	Additional locking point			

PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSA1105	Extruded aliminium Corner joint spacer 19 x 22 mm			
	NSA1106	Extruded aliminium Corner joint 19 mm for NSA1006			
	NSA1107	Extruded aliminium Corner joint 13.7 mm for NSA1007			
	NSA1108	Extruded aliminium Corner joint 14 mm for NSA1008			
	NSA2076	92 mm Cylinder			
	NSM2000	Punching Machine for Casement Systems - C45, C55-T, C65-T			



GASKETS, BRUSH SEAL, POLYAMIDES LIST

GASKET and POLYAMIDE PROFILES LIST

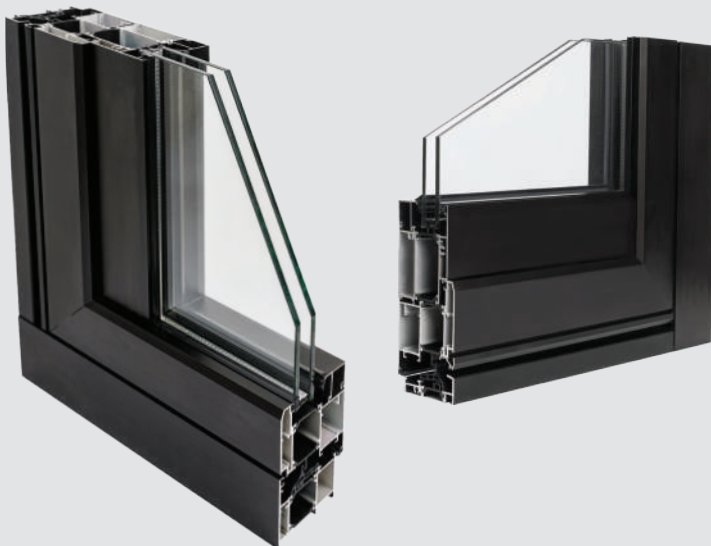
PRIMO C65-T

PICTURE	CODE	DESCRIPTION	PICTURE	CODE	DESCRIPTION
	NSG102	<i>Gasket of rabbet</i>			
	NSG101	<i>Gasket of rabbet</i>			
	NSG103	<i>Central gasket</i>			
	NSG110	<i>External Glass gasket 4 mm</i>			
	NSG123	<i>Internal Glass gasket 3-4 mm</i>			
	NSG107	<i>Internal Glass gasket 5-6 mm</i>			
	NSG124	<i>Internal Glass gasket 7-8 mm</i>			
	NSG125	<i>Internal Glass gasket 9-10 mm</i>			

Experience the Difference

The Primo Casement 65-T by Balexco is a versatile, high-performance system designed for both residential and commercial applications. With a profile depth of 65mm, it offers exceptional durability, thermal insulation, and weather resistance, making it ideal for various environmental conditions. The system is engineered with precision to meet stringent international standards, ensuring reliable operation, long-term durability, and excellent resistance to air and water infiltration. Its robust design allows for enhanced security, making it the perfect solution for projects requiring top-tier protection and performance.

In addition to its technical strengths, the Primo Casement 65-T provides flexibility in design with various customization options, allowing architects and developers to tailor the system to meet specific project requirements. Available in multiple finishes and glazing options, the system effortlessly combines functionality with aesthetics. Its sleek design enhances the overall visual appeal while maintaining excellent energy efficiency, making it an ideal choice for modern architectural projects that demand both style and substance.



Elevate Your Building's Exterior
BALEXCO PRIMO® C65-T
Experience the difference.

Thermal Performance:

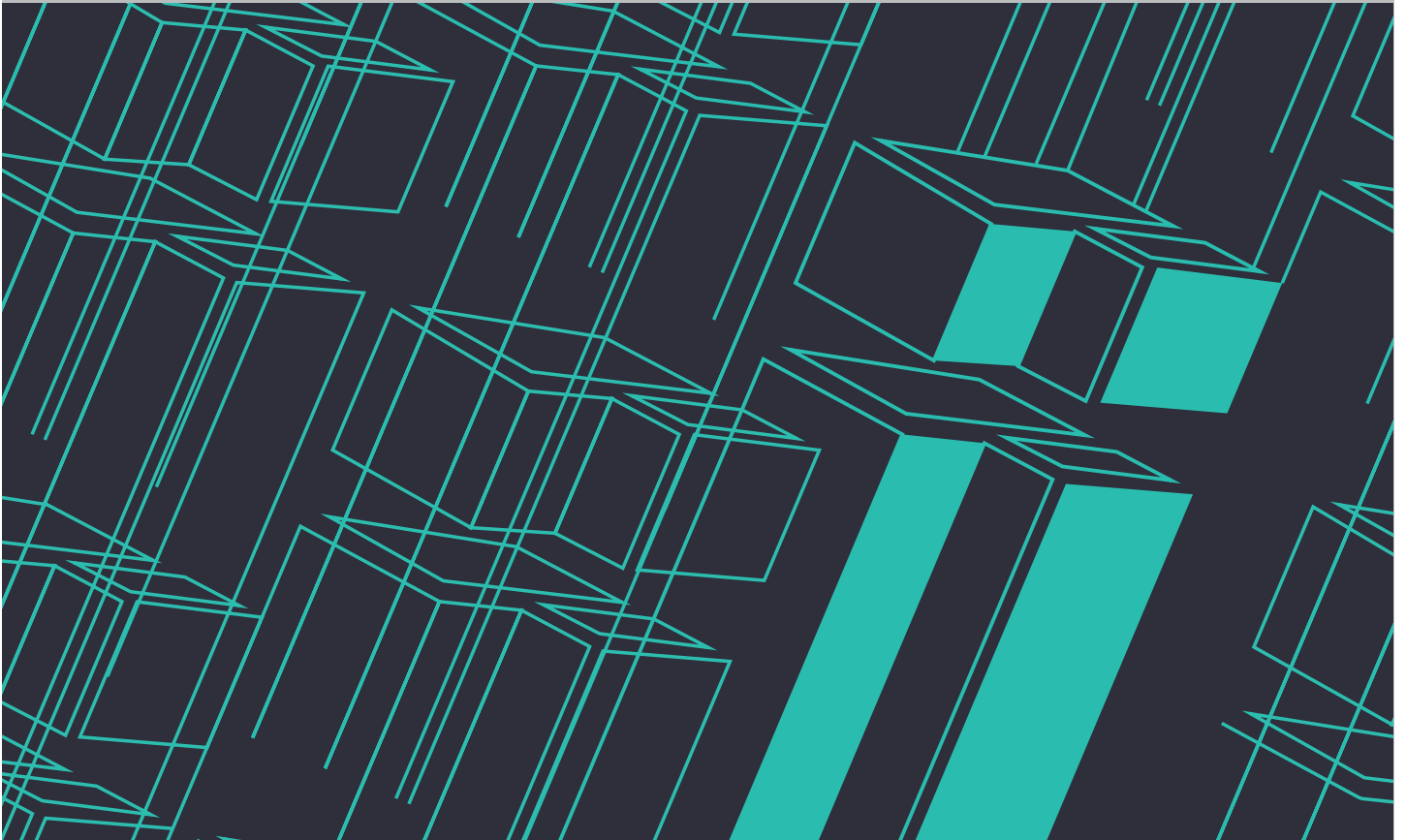
BALEXCO PRIMO® C65-T with "Thermal Break" technology offers superior heat and noise resistance.

Uncompromised Aesthetics:

Enjoy sleek design and beautiful finishes without sacrificing performance.

Glazing Flexibility:

Choose single or double glazed glass with customization options to meet your specific needs.



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